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PUBLIC WORKSHOP

DISCUSSION ON ISSUES PERTINENT TO  
RULEMAKING TO DESIGNATE FISCHER-TROPSCH DIESEL  
FUELS AS ALTERNATIVE FUEL UNDER  
THE ENERGY POLICY ACT OF 1992

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WEDNESDAY  
OCTOBER 16, 2002

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The Public Workshop met in Conference Room 1E245 in the Forrestal Building, U.S. Department of Energy, 1000 Independence Avenue, S.W., Washington, D.C., at 9:30 a.m., Doug Brookman, Facilitator, moderating.

DOE TEAM PRESENT

DOUG BROOKMAN Facilitator  
STEVE GOGUEN DOE  
LINDA BLUESTEIN DOE  
TERESA ALLEMAN NREL  
STEVE BABCOCK Antares  
RICH BECHTOLD QSS Group  
JEFF CLARKE NREL  
LORRAINE COX DOE  
SID DIAMOND DOE  
SHAB FARDANESH DOE  
DAVE GELMAN Antares  
MARC GOODMAN  
BOB McCORMICK NREL  
KATHLEEN NAWAZ NREL  
DENNIS SMITH DOE  
MICHAEL WANG Argonne National Laboratory

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DAVID SOWARDS Syntroleum Corporation  
SHERRY TUCKER Tucker Associates (on behalf of Rentech)  
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PAUL WORHACH Nexant

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P-R-O-C-E-E-D-I-N-G-S

(9:43 a.m.)

MR. BROOKMAN: Good morning, everybody and welcome.

This is the U.S. Department of Energy's public workshop on issues pertinent to rulemaking to Designate Fischer-Tropsch Diesel Fuels as Alternative Fuel under the Energy Policy Act of 1992. I'm glad you made it here this morning, despite the rain.

We're going to start this morning with welcoming and introductory remarks by Steven Goguen. He's the team leader, Fuels, Office of Freedom Car and Vehicle Technology.

MR. GOGUEN: Give us a second here. There is it, thank you. Okay, we're there.

Welcome, this the DOE workshop on possible designation of Fischer-Tropsch Diesel fuels as alternative transportation fuels and this comes under the Energy Policy Act of 1992. And as mentioned to you, I'm Steve Goguen, the team lead of Fuels Technology in the Office of Freedom Car and Vehicle Technologies. My presentation today is focused on fuels related activities in our office as is this workshop that we're here today, so it's relevant to that although there are a variety of other things that we work on in the Office of Freedom Car and Vehicles Technologies.

Our CIDI program activities are the mainstay of the work that we actually do in Office of Freedom Car and Vehicle Technologies. We also have the responsibility for the leadership

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1 in the partnership for Freedom Car. The CIDI program is a  
2 program that had come about during the days of the -- people  
3 remember this, the PNGV program. It's still an active program in  
4 our office. It pretty much represents the mainstay of work that  
5 we do associated with the funding we receive and it's designed  
6 and put together to promote the use of CIDI technologies in light  
7 duty, medium duty and heavy duty vehicles.

8 Along those lines, we have activities focused in  
9 three major areas, and this is the R and D side of our house.  
10 It's fuels, emission control and combustion. I won't get too  
11 much into detail on any of these except I'll briefly go over the  
12 fuels activities and put things in perspective in terms of how we  
13 look at things.

14 In the fuels activities we are diligently looking  
15 at right now near term issues associated with sulfur effects on  
16 emission control catalysts. As we know, there are some very  
17 stringent emissions regulations coming out in the near future  
18 from EPA and they effect the CIDI technologies all the way  
19 through light duty all the way down through the possibility of  
20 using it as a light duty vehicle and it's going to require the  
21 use of after-treatment technologies on these engines which has  
22 not been used in the past and one of the issues that we're  
23 studying right now in detail in cooperation with industry is  
24 looking at sulfur effects on these after-treatment devices which  
25 are going to be needed.

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1           We're also looking in terms of some oxygenate  
2 development, in terms of how to enhance engine out emissions  
3 upstream of the emission control devices and we have a program  
4 called advanced petroleum based fuels and in that particular  
5 program, we are looking at petroleum based products as the  
6 mainstay of a base fuel with a use of additives. I guess the  
7 arena we might be talking here might be considered to be in some  
8 cases even replacement fuels but to be blended into petroleum  
9 based fuels to enhance the emissions characteristics and  
10 performance of those fuels to meet future engine requirements.

11           We also have some work going on related to our  
12 sulfur activities in which we're looking at fuel sulfur traps,  
13 looking at the idea of being able to -- the sulfur fuel taking  
14 sulfur down to 15 parts per million. The fuel sulfur trap is an  
15 in-line fuel device that would be a replacement type cartridge  
16 device that could take sulfur levels significantly lower than the  
17 15.

18           The advanced petroleum-based fuels activity are  
19 critical enabler to allow high fuel economy of diesel powered  
20 vehicles to be maintained while meeting future engine emission  
21 standards. The possibility is we'd have high fuel economy, light  
22 trucks and SUVs by supplanting diesel technology. I'm going to  
23 go back and forth between CIDI and diesel because they're both  
24 synonymous with one another. Looking for high fuel economy,  
25 medium and heavy duty trucks that meet EPA regulations. As I

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1 mentioned, the regulations coming out for the heavy duty trucks  
2 are going to be very stringent, and the light duty vehicles all  
3 the diesel are going to have to meet gasoline standards which are  
4 Tier II standards, which are extremely low in emissions.

5 Looking to enable CIDI engines to achieving even  
6 lower emissions than Tier II, we see the possibility for that.  
7 We want to incorporate in our program to meet our overall goals  
8 at the department level is to incorporate as much as practicable.

9 Domestic feed stocks as need fields and blending agents into  
10 petroleum based diesel fuel.

11 On the other side of our house, Linda will get up  
12 and give a presentation here and it falls under our team  
13 activities now is the work that we do on the Energy Policy Act.  
14 We're looking at a variety of different areas. We have fleet  
15 operator -- we have the fleet program and we have regulatory  
16 program. The alternative transportation fuels utilization  
17 addressed in EPAct Titles III, IV, V and VI are what we work  
18 under. Titles III and V are the most relevant pertaining to our  
19 office.

20 EPAct seeks to promote both alternative fuels,  
21 those used in high percentages, and other replacement fuels which  
22 are non-petroleum fuels used in conventional vehicles and that  
23 can include lower blend levels. As I mentioned earlier, our R  
24 and D program has quite a bit of activity looking at similar type  
25 things. All of the alternative fuels listed in the statute

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1 require special vehicles. That's if you have a very high  
2 percentage use of alternative fuel, it's been our experience that  
3 the vehicles require significant modifications to be able to  
4 operate on that alternative fuel.

5 However, replacement fuels, which could be used in  
6 blend levels with petroleum based fuels, we found some experience  
7 to indicate that these can be used in conventional vehicles as  
8 well which has quite a, I think, possibility for being  
9 implemented with less friction than in the alternative fuel sense  
10 and have major benefits to us as well.

11 FTD, if designated, would be first an alternative  
12 fuel for use in conventional vehicles and for some of you that  
13 are familiar, bio-diesel that has special provisions is not an  
14 alternative fuel. For today's workshop, this represents a part  
15 of the first formal step in the rulemaking process I know you're  
16 all familiar with and we have some technical review and  
17 evaluation to present to you today. We're looking for  
18 opportunity here to get input from stakeholders which we look to  
19 you as and the public on key technical areas before going forward  
20 with the notice of proposed rulemaking.

21 Following this workshop, there will be a comment  
22 period which will be open until November 15th. DOE will review  
23 all comments including those from this workshop and those  
24 submitted in writing to the docket. We'll decide whether to go  
25 forward with the notice of proposed rulemaking to designate

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1 Fischer-Tropsch diesel as an alternative fuel. To date, DOE has  
2 identified a considerable body of data related to Fischer-Tropsch  
3 diesels. It's not new to us. Environmental and health, engine  
4 security impacts which is generally -- shows to be generally  
5 promising. DOE analysis has also raised a number of questions.  
6 This workshop and comment period were designed to help DOE get  
7 public input and answers to these specific questions.

8 That's all I have for you and Sid?

9 MR. DIAMOND: It says Fischer-Tropsch diesel fuels.

10 It is in the plural. Can you clarify that for me?

11 MR. GOGUEN: Well, I would rather -- I can clarify  
12 that in a real general sense. I don't want to get into a real  
13 discussion here because I'm going to leave that up to some of the  
14 presentations we have coming but Fischer-Tropsch fuels can be  
15 produced from different feedstocks, I think in -- and in  
16 different processing of the fuel. I think the actual molecular  
17 make-up of the fuel can differ, vary. I think some of the  
18 general characteristics of the fuel the bulk properties of the  
19 fuel tend to somewhat remain the same.

20 MR. DIAMOND: Thank you.

21 MR. BROOKMAN: Thanks very much. I'd like to give  
22 everyone a chance to introduce him or herself. Steven has  
23 already introduced himself. May I start with you, Kevin? I'm  
24 going to go around the room this way, your name and your  
25 organizational affiliation, please.

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1 MR. STORK: Kevin Stork, DOE, Fuel Program.

2 MR. BROOKMAN: Thank you.

3 MR. DIAMOND: Sid Diamond, DOE, Materials and  
4 (inaudible).

5 PARTICIPANT: (Inaudible)

6 MS. TUCKER: Sherry Tucker, Tucker and Associates  
7 on behalf of Rentech.

8 PARTICIPANT: (Inaudible)

9 MR. WOODWARD: Steve Woodward, Syntroleum  
10 Corporation.

11 MR. SOWARDS: David Sowards, Syntroleum.

12 MR. COLVILLE: Steve Colville, Sasol Chevron.

13 PARTICIPANT: (Inaudible)

14 MR. SKELDAR: Gregg Skeldar, with Sasol Chevron.

15 MR. VIRRELS: Ian Virrels with Shell.

16 MR. WORHACH: Paul Worhach from Nextant.

17 MR. BROOKMAN: Can I hold it and I'm going to go to  
18 you, sir. Yes.

19 MR. SMITH: I'm Doug Smith, (Inaudible).

20 MR. BROOKMAN: And then to you.

21 PARTICIPANT: (Inaudible)

22 PARTICIPANT: (Inaudible)

23 MR. BERGEN: Steve Bergen, ICRC in Detroit.

24 MS. MINUE: (phonetic) Venessa Minue, Japan  
25 Automobile Standards International Organization.

1 PARTICIPANT: (Inaudible)

2 MR. JOHNSON: Jack Johnson, Exxon/Mobile.

3 PARTICIPANT: (Inaudible) American Petroleum  
4 Institute.

5 MS. ALLEMAN: Teresa Alleman, National Renewable  
6 Energy Laboratory.

7 MR. McCORMICK: Bob McCormick, National Renewable  
8 Energy Laboratory.

9 PARTICIPANT: (Inaudible)

10 MR. BECHTOLD: Rich Bechtold, QSS Group.

11 MR. GOODMAN: Marc Goodman, I'm an independent  
12 consultant.

13 MS. BLUESTEIN: Linda Bluestein, Department of  
14 Energy.

15 MR. GOGUEN: Steve Goguen, Department of Energy.

16 MR. GELMAN: Dave Gelman, Antares Group.

17 MS. NAWAZ: Kathleen Nawaz, National Renewable  
18 Energy Laboratory.

19 (Audience introductions off the microphone.)

20 MR. BROOKMAN: Thank you. Thanks to all of you for  
21 being here early this morning so we can get a good start on this  
22 day. I think we have a very interesting workshop for you. I'm  
23 going to do an agenda here, agenda review here very quickly. The  
24 general format of the day is that we're going to have a series of  
25 presentations this morning, some of which are rather technical,

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1 and then go from there to brief comment and presentation  
2 opportunities for those that responded in writing to the  
3 Department of Energy.

4 We're going to move from there to trying to answer  
5 a series of rather specific questions about data gaps and data  
6 needs and then follow on towards the end of the day with a more  
7 conceptual discussion. You can see and I hope all of you have a  
8 copy of the agenda and the presentation materials are on that  
9 back table back there. I hope as you walked in the door you got  
10 a copy of those because we'll be tracking them and observing them  
11 as we go along today.

12 We're going to start off this morning with an  
13 introductory overview from Linda Bluestein. We'll go from there  
14 to an assessment of Well-to-Wheel energy use and greenhouse gas  
15 emissions by Michael Wang. We'll take a break around 11:00  
16 o'clock. Following that Robert McCormick is going to give a talk  
17 on assessing pollutant emissions from natural gas derives  
18 vehicles -- derived fuels. I'm used to right side mousing.  
19 Around about 11:45 we're going to take a lunch break. You're on  
20 your own for lunch.

21 I'll give you some instructions about where you can  
22 get lunch that's here in the building. Immediately following  
23 lunch we're going to have brief comments, summary comments, from  
24 Petro S.A., Rentech, Shell International Gas and Syntroleum  
25 related to their written comments that have been filed. Round

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1 about 1:45 we'll be starting a discussion specifically on data  
2 gaps, have an afternoon break.

3           Following that, in the generally 3:00 to 4:00 time  
4 frame, we'll be discussing more conceptual issues. We wanted to  
5 see if we could uncover and describe data that's possible to be  
6 obtained early on and see if we can uncover those gaps then,  
7 before we move to the broader discussion. We intend to adjourn  
8 at 4:30 today and I think that's probably a pretty realistic  
9 estimate. It's possible we may end a few minutes early.  
10 Questions, comments on the agenda?

11           Let me ask you the important question; does  
12 everybody feel like the issues you came here to discuss that  
13 they fit or they will be successfully embedded in the agenda as  
14 written? Yes? I'm looking for heads to nod so I get a clear  
15 indication. Okay, thank you.

16           A few housekeeping items; as I said at that outset,  
17 wear your visitors badge, your badge while you're in the  
18 building. There's serious about security in this place. The  
19 rest rooms are down at the end of the hall this way and they're  
20 stacked in a column all the way up and down this building. So if  
21 that one is full, you can go up one floor. The coffee shop is  
22 downstairs on the other side of the hall. I guess I'll say that  
23 again when we go to break. If you haven't yet registered at the  
24 registration table over here, please do so, so the Department of  
25 Energy knows who is here and correspond with you.

1                   This session today will be taped. We have a court  
2 reporter present. These microphones, you need to speak literally  
3 into them or they won't work. So I'm going to ask for your  
4 consideration, please. Pass them along to the person next to you  
5 to make sure we get everything you say on the record. Let me  
6 see, how many of you are familiar with these rule making  
7 proceedings generally? So less than half the room is familiar  
8 with that, so Steve, your comments at the outset about how those  
9 work, I think are especially relevant. If you have questions as  
10 we're going along today about how these rulemakings generally  
11 proceed and how this workshop fits into the larger framework,  
12 please ask them.

13                   Let me see, finally, I'm going to ask for your  
14 consideration. Over the span of many years we've done a whole  
15 lot of these public workshops and they've all worked well because  
16 people have been willing to observe and adhere to some general  
17 norms, which I think are not much more than common courtesy. I'm  
18 going ask that you speak one at a time. Please say your name for  
19 the record. Listen as an ally. There's an unfortunate thing that  
20 happens a lot on Washington where people don't listen, so when  
21 they start speaking, they look pretty foolish.

22                   Our experience in these workshops is people are  
23 very willing to listen as an ally and they've done a good job of  
24 that. Please keep the focus here. If you can make your comments  
25 concise. Turn off your cell phones or put them on buzz, there's

1 another word for that, isn't there? Vibrate. If you have to  
2 have a sidebar conversation with someone, the person sitting next  
3 to you, if it's going to be more than about 30 seconds, please  
4 take it out of the room. You'll distract people and we want to  
5 keep the focus here today. I'm going to be queuing people to  
6 speak by name. I also wish to entertain and encourage follow-on  
7 comments so we get as much dialogue as possible. So if I drop  
8 you out of the que, don't let me get away with it. Start waving  
9 your hands, okay? Inevitably, I'll do that at least once.

10 And also I would say this is an opportunity to come  
11 forward with a lot of good information to inform DOE's decision  
12 making process and about whether they proceed with this or not.  
13 So I would encourage you to just cease this opportunity today and  
14 we will just stay really focused on the task at hand, okay?  
15 Having said that, Linda Bluestein.

16 MS. BLUESTEIN: Hi, everyone. I would like to take  
17 a minute before I start to introduce my regulatory team so that  
18 you know who the people are if you've questions and their roles  
19 and responsibilities in this rulemaking. Of course, you know,  
20 we're dealing with a highly technical subject. I, for one,  
21 didn't know anything about Fischer-Tropsch diesel to speak of  
22 about a year ago and so I've a team of experts that have helped  
23 me and helped to guide me through the entire Fischer-Tropsch  
24 diesel rulemaking process.

25 First of all, we have QSS, who works as a premier

1 consultant to the Department of Energy and we want to thank Rich  
2 Bechtold in particular and Melissa Lott (phonetic) for their  
3 technical advice and editorial skills, particularly on our  
4 discussion papers and our other information and Mark Goodman, who  
5 works as a subcontractor is an independent consultant and works  
6 for QSS. And he was a lead on the discussion paper and has  
7 provided advice to me throughout the process.

8 Then we have engineering researchers and authors.  
9 Bob McCormick and Teresa Alleman from the National Renewable  
10 Energy Laboratory who actually wrote the analysis on criteria  
11 missions that's now in the docket and Michael Wang of Argonne  
12 National Laboratory, who analyzed the fuel with respect to  
13 greenhouse gas emission through is widely used and well known  
14 GREET model; Kathleen Nawaz of NREL, who has been helping to keep  
15 this group organized and on track and meeting all our deadlines,  
16 along with Steve Babcock from Antares Group, who has also been  
17 helping to organize various facets of the workshop.

18 Other people that I'd like to mention are Dave  
19 Gelman from Antares and Jeff Clarke from NREL, who are extremely  
20 knowledgeable people about regulations and worked with me on our  
21 state and field provider regulatory program for enforcement and  
22 compliance with that program. Shab Fordanesh, who is not here at  
23 the moment works with the Federal Fleet Program and she works  
24 really hard to insure that the federal fleets are using  
25 alternative fuels and acquire more alternative fuel vehicles.

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1           Lorraine Cox has also been a tremendous help in  
2 putting this workshop together and I'd also like to thank Vivian  
3 Lewis who is our attorney from the General Counsel's Office and  
4 who has the difficult assignment of reviewing everything that we  
5 send out the door. Well, with no further ado, I would like to  
6 get started on a rather lengthy presentation that describes the  
7 information that has come out of our technical reviews and  
8 information about how this regulatory process might pan out.

9           MR. BROOKMAN: You're a little bit loud. I think  
10 if you speak in a normal voice they can pick you up.

11           MS. BLUESTEIN: Okay. That is my normal voice.  
12 I'm from Chicago. People say folks from Chicago speak loudly, so  
13 I'll try to tone it down and be a little bit more Washington,  
14 right?

15           Anyway, this workshop represents the first part of  
16 our formal rulemaking, actually it's a step in the first part of  
17 our formal rulemaking process which is to evaluate the technical  
18 information and data available to us, in this case which came in  
19 from petitioners and some from literature reviews that we did.  
20 And then based on numerous questions, we wanted the opportunity  
21 to get inputs from stakeholders and the public on key technical  
22 areas before going forward with the notice of proposed  
23 rulemaking.

24           Section 301(2) of EPC Act is the driver here. That  
25 really is what authorizes us to designate alternate fuels, new

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1 alternative fuels by rulemaking to the list that's already in  
2 place. The list, you know, currently includes, you probably read  
3 it if you looked at our docket but it includes things like  
4 natural gas, E85, propane, those are some of the original EAct  
5 fuels. There were some added later.

6 DOE has to evaluate three different criteria in  
7 order to designate a fuel an EAct fuel. And these three  
8 criteria are listed in Section 301(2) of the original  
9 legislation. And basically what it says is that DOE must look at  
10 these three criterias, which are the fuel must be substantially  
11 non-petroleum, that there are substantial energy security  
12 benefits and that the fuel also yields substantial environmental  
13 benefits. Most of you probably know this but the Fischer-Tropsch  
14 process begins with feed stock. In this case we're looking at  
15 natural gas, that is reformed into synthesis gas and the  
16 synthesis gas is reacted into hydrocarbons, including waxes,  
17 liquids and/or gases and then the reactor output is refined into  
18 final products including distillates.

19 One of the three petitioners, Petro S.A., formally  
20 Mossgas and they actually provided us a petition, has a process  
21 that differs somewhat from this. DOE has been considering a  
22 rulemaking to add Fischer-Tropsch EAct fuel for a number of  
23 reasons. DOE is really considering this rulemaking based upon  
24 several factors. First of all, there is commercial interest in  
25 production of the product as evidenced by more than a dozen

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1 plants that are currently in existence in some stage of planning  
2 or under discussion and DOE's Office of Fossil Energy in  
3 particular has funded research. DOE received rulemaking  
4 petitions from three entities, which are Rentech, Petro S.A. and  
5 Syntroleum, which are all here today, who going to be giving  
6 presentations, in addition to Shell International who is not a  
7 petitioner.

8 The possible rulemaking right now is limited to  
9 diesel fuel made from natural gas, including landfill gas and  
10 while this rulemaking was largely prompted by the three  
11 petitions, the data was rather limited for purposes of us making  
12 a decision.

13 DOE performed its initial technical review using the petitioners'  
14 data with other information compiled by the regulatory team and  
15 National Lab partners here in this room. NREL studied criteria  
16 emissions data while Argonne analyzed greenhouse gas emissions  
17 and process efficiencies using its GREET models which will be  
18 discussed later.

19 Technical review documents have been placed in the  
20 online docket that was announced in the Federal Register Notice.

21 There are copies of the Federal Register Notice on the table if  
22 you did not get one. The documents are available for public  
23 review and comment and we are hopeful that most of you have  
24 reviewed them prior to this workshop. Presentations by Argonne  
25 and NREL analysts today will provide overviews of the findings

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1 and their papers and NREL will also present some newer findings  
2 as well.

3           Generally, after looking at the information that  
4 was provided to us and doing our search, we found out that FTD  
5 could provide environmental benefits if fuel parameters are  
6 adequately defined. We will discuss this concept in the NREL  
7 presentation and later in the afternoon and those benefits can --  
8 we also found that those benefits can occur if greenhouse gases  
9 are not significantly increased and other environmental concerns  
10 such as toxicity, biodegradability and materials compatibility  
11 are addressed. Existing emission studies indicate FTD fuel  
12 properties are likely to result in tailpipe emission reductions.

13           FTD is substantially non-petroleum -- generally DOE  
14 also found, sorry, FTD is substantially non-petroleum. It is  
15 virtually all natural gas derived. The fuel can provide  
16 substantial energy security benefits. The benefits are a result  
17 of abundant and geographically diverse supply with a longer  
18 supply horizon than petroleum and the location of existing plants  
19 is also diverse.

20           Reserve/production ratios are greater for gas than  
21 oil and will likely remain that way for the next 20 years barring  
22 a major shift to natural gas base transportation sector. Of the  
23 plants existing or under consideration, only three are located in  
24 the Persian Gulf area. The natural gas feed stock based FTD  
25 would constitute either production of new energy or gas that

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1 would otherwise be reinjected. Therefore, FTD helps lead to a  
2 net gain in non-petroleum energy produced. This contrasts with  
3 merely doing something like rearranging an existing refinery  
4 stream of NGLs for example.

5 I skipped a slide. Okay, just one moment, sorry.  
6 We also found that related to the issue of energy security, DOE  
7 did find that FTD's production is potentially less energy  
8 efficient than petroleum refining. Analyses suggests a range of  
9 energy efficiency losses for different process configurations.  
10 The Argonne report will highlight these findings. DOE is  
11 requesting comments and options for energy efficiency including  
12 designated FTD without a process efficiency control based on  
13 other energy security benefits or another possibility is setting  
14 a process energy limit such as energy use per barrel of fuel  
15 produced.

16 For example, Rentech and I believe Petro S.A.  
17 proposed a maximum of 11.5 million BTU per barrel of Fischer-  
18 Tropsch as a limit for processed energy. DOE is leaning toward a  
19 generic designation rather than proprietary designations for this  
20 fuel. And we are seeking recommendations on appropriate  
21 parameters for FTD sold to EPA covered fleets. These include  
22 potential production process parameters and fuel specifications  
23 to insure that the fuel DOE designated is environmentally  
24 beneficial. And there are some reasons that we like this idea.  
25 A generic designation is more efficient, control parameters can

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1 be set and applied equally to all producers and technologies and  
2 furthermore, DOE has not seen any analytical links established  
3 between proprietary technologies and benefits. Moreover, fuels  
4 from various FTD production technologies have a number of similar  
5 characteristics.

6 To go forward with a positive rulemaking decision  
7 for a designation of FTD, DOE needs input on how to balance  
8 various factors and criteria in making fuel rulemaking decisions.

9 In this case, DOE needs help especially in assessing the trade-  
10 offs between criteria pollutant reductions and possible  
11 greenhouse gas emission increases. DOE is analyzing several  
12 environmental factors to understand the environmental impacts of  
13 FTD. These include greenhouse gas emissions, criteria pollutant  
14 emissions, toxic pollutant emissions and impacts to groundwater,  
15 marine environments related to biodegradation and eco-toxicity.

16 We think FTD has positive or neutral impacts  
17 compared with petroleum diesel on all these environmental factors  
18 except for greenhouse gas emissions, but we have concerns over a  
19 lack of conclusive data on some of them. For criteria  
20 pollutants, DOE would like to see a wider range of data to help  
21 understand the relations between FTD properties and emissions.  
22 This will be detailed in the NREL presentation in our interactive  
23 session.

24 For toxics, DOE would like to see speciated  
25 emissions data and for biodegradability and eco-toxicity we would

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1 like detailed composition data and any help we can get on what  
2 tests to use in addition to any existing test data. In  
3 particular, our analysis leads us to believe that FTD appears  
4 beneficial for criterial pollutants. The data and analysis in  
5 the NREL studies suggest reductions to current and future  
6 petroleum based fuels, NOx reductions of six to 20 percent in  
7 pre-1998 engines and we expect generally lower particulate  
8 matter, hydrocarbon and carbon monoxide emissions.

9 Existing data overwhelming show NOx and PM  
10 reductions but DOE has concerns about various data gaps and the  
11 data's overall representation of real world conditions. In  
12 particular DOE does not have enough information about in use  
13 fuels, the different types and conditions of engines tested and  
14 lacks information on future emissions from -- I'm sorry,  
15 emissions from future engine technologies. Although almost all  
16 data shows emission reductions, the data is widely scattered in  
17 terms of the amount of reductions. This will be discussed in  
18 detail in the NREL presentation.

19 We mentioned before the generic rulemaking makes  
20 sense because FTD fuels do share some common attributes. These  
21 generally are near zero sulfur, very high cetane, aromatics near  
22 zero, almost wholly n-paraffin content and low density. Most FTD  
23 fuels produced to date seem to share these properties, yet it's  
24 not clear if future in use fuels will completely share them. DOE  
25 needs a clearer understanding where fuel composition is headed.

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1 Here's a potential scenario that might bear out and that we would  
2 be concerned with. If the high n-paraffin count causes cold flow  
3 or elastomer problems, the question is will in use fuels then be  
4 isomerized or blended with aromatics. That leaves us to ask will  
5 isomerizing sacrifice emissions reductions because of cetane  
6 loss? Will isomerizing or other hydro-treating result in higher  
7 levels of cycloparaffins and degrade emissions?

8           Specific FTD fuel qualities are determined by plant  
9 specific factors which include feedstock quality, specific  
10 process configurations, co-products produced and steam and/or  
11 electricity exports. Operating conditions such as temperature  
12 and pressure differences seem to influence the current weight  
13 distribution of the hydrocarbons. Also post-synthesis choices  
14 effect fuel quality. All FTD involves some post-synthesis  
15 refining, though the extent and type of refining depends upon  
16 production technologies and other factors just mentioned and the  
17 desired product quality and mix.

18           These refining operations include product  
19 separation, cracking of heavier fractions, conversion of lighter  
20 fractions and isomerization. Specific FTD qualities are also  
21 determined by catalysts/reactor design but DOE has seen no  
22 evidence of final fuel quality as determined significantly by  
23 proprietary technologies. It is possible that different  
24 production technologies have advantages associated with certain  
25 product characteristics but no one has made such an argument to

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1 DOE, nor have they proven it analytically and such advantages or  
2 disadvantages would not conclusively determine differences in  
3 fuel quality. Therefore, we believe that any regulations should  
4 focus on the fuel's environmental qualities and process  
5 environmental impacts and let the market determine which  
6 technologies are advantageous to meeting the regulatory  
7 requirements. We recognize that difference in process effects  
8 fuel quality and because Petro S.A. conversion of oilfins to  
9 distillate process is different from straight FTD, the fuel  
10 composition is somewhere between FTD and conventional diesel at  
11 10 to 15 percent aromatics and 53 cetane.

12 Our findings underscore some deficiencies in FTD  
13 emissions for the purpose of the rulemaking -- I'm sorry, FTD  
14 emissions studies for the purposes of the rulemaking. There are  
15 no studies of FTD in alternative fuel vehicles. As I will  
16 discuss soon, the EPA's program is effected by the alternative  
17 fuel designations our programs for AFV acquisition but the  
18 available emissions data is for FTD and conventional vehicles.  
19 There are also no studies with emission control devices, little  
20 data comparing FTD to ultra low sulfur diesel, little data on  
21 post-1998 engines and the range of vehicles represented is not  
22 statistically representative of the vehicle population.

23 Here is some additional findings from our review of  
24 FTD emissions studies. There are large emissions reductions with  
25 FTD versus Number 2 diesel and pre-1998 engines. Some studies are

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1 significantly significant for individual vehicles and tests.  
2 There are statistically significant non-zero emissions reductions  
3 for pre-1998 engines, but no statistically significant  
4 quantitative estimates of emission reductions. Ideally, DOE  
5 would like to base its evaluation upon a higher volume of data  
6 points, a wider range of engine technologies represented, far  
7 more data on post-1998 engines and engines with emissions  
8 controls, more data comparing Fischer-Tropsch diesel to ultra-low  
9 sulfur diesel, detailed composition data on testing control fuels  
10 for all of these tests and speciated emissions data.

11 One problem we ran across in our review of data is  
12 that fuels used in emission studies are not necessarily  
13 representative of future in-use fuels which I referred to before.

14 Detailed fuel specifications generally were not provided in  
15 these studies and it was not clear that fuels represented in  
16 these studies were in conformity with the ASTM D-975 standards.  
17 Some fuels used in these studies appeared to be nearly 100  
18 percent n-paraffin leading to possible cold flow problems and  
19 elastomer shrinkage with zero aromatics. Two of the three  
20 commercial producers of FTD apparently have concerns about  
21 marketing of near total n-paraffin FTD.

22 Bob McCormick from NREL will be talking about the  
23 relationship between emissions and fuel properties and what  
24 inferences can be made. The next slide represents some possible  
25 fuel property parameters that might produce more desirable

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1 outcomes to insure emissions benefits. I will skip the next two  
2 slides because they are redundant with NREL's presentation.

3 There will be an opportunity for comment after  
4 lunch in the interactive session and in the individual comment  
5 sessions about these parameter ranges that we have up here and we  
6 certainly are looking for written comments to the docket and they  
7 are particularly encouraged.

8 GHG emissions were also part of the mission DOE and  
9 it's lab partners undertook to understand the properties of  
10 Fischer-Tropsch and their effects on the environment. Stand-  
11 alone production of FTD results in nearly twice as many GHGs as  
12 the production of ultra low sulfur diesel but GHGs from the  
13 combustion in vehicles are seven percent lower for FTD than ultra  
14 low sulfur diesel. GHGs from use of the fuel and vehicles is two  
15 to three times greater than GHGs from production of the fuels, so  
16 the seven percent advantage of FTD combustion offsets a  
17 significant part of FTD's excess GHGs in production. Limited  
18 data indicate FTD provides four percent greater per BTU mileage  
19 than conventional diesel. I am not sure that we can explain this  
20 one, so we are asking for more data to help us understand that.

21 Per mile, GHGs appear two to 13 percent higher for  
22 FTD than conventional diesel with an average value overall of  
23 eight percent higher. This means when the FTD advantage and fuel  
24 combustion and the fuel economy differential are factored in, the  
25 overall increase in GHGs is only about eight percent largely

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1 because the high production emissions are diluted by lower  
2 combustion emissions. Michael Wang will show this effect in more  
3 detail in his presentation.

4 Other findings with regard to GHG emissions include  
5 FTD GHGs vary by production technologies, site specifics and  
6 operating conditions as well as other factors. FTD plants that  
7 export steam and/or electricity could have lower per mile GHG's  
8 than conventional diesel. Argonne credited FTD plants that  
9 export steam and power with associated GHG savings. With FTD's  
10 improved combustion fuel economy, well to wheel results for these  
11 plants overlap the estimates for conventional diesel and could be  
12 slightly positive or slightly negative. If FTD were made from  
13 gas that would otherwise be flared, GHG reductions would be very  
14 substantial. The potential for flared gas may be relatively  
15 minor however. If gas is flared, it would be difficult for us to  
16 determine whether this would be an indefinite situation. Flaring  
17 is illegal in the United States and being eliminated across the  
18 globe. We conclude that the regulatory baseline should be  
19 reinjection of gas not flaring.

20 We do have some decisions to make if we go forward  
21 with the rulemaking on how we would potentially or if we would  
22 potentially control greenhouse gas emissions. And three options  
23 that we're putting out there for your comment and any information  
24 you can provide us that would be helpful are the potential of no  
25 control, where we assume greenhouse gas emissions increases are

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1 small enough to be acceptable in light of criteria pollutant  
2 emissions, or we could have a maximum GHG emissions per unit of  
3 fuel output. Or we could designate only Fischer-Tropsch diesel  
4 from plants with steamer electricity exports or using flared gas.

5 But we believe that steam or electricity exports  
6 will be impractical it appears for many FTD plants due to non-  
7 proximity to market places. We have other environmental findings  
8 that we looked at and we couldn't conclude that much but we could  
9 conclude that FTD exhaust is probably significantly less toxic  
10 than conventional diesel exhaust. On that we have seen no animal  
11 testing or speciated emissions data specific to Fischer-Tropsch  
12 diesel identified by any of the petitioners or anywhere else and  
13 Syntroleum submitted some data on emissions of key toxics.

14 DOE also looked at differences in toxicity between  
15 aromatics and paraffins since FTD has lower aromatics and more  
16 paraffins but had to make some inferences about the emissions  
17 products of the FTD versus conventional diesel. FTD  
18 biodegradation is probably comparable to conventional diesel and  
19 DOE reviewed some studies on FTD biodegradability but the data is  
20 limited and inconclusive. We also looked at issues regarding  
21 oxygenates. Since oxygenates are often co-produced with Fischer-  
22 Tropsch diesel we took a look at them, too.

23 Oxygenates can be reduced to minimal levels with  
24 post-synthesis refining. Rentech in its submission, proposed a  
25 limit of one percent oxygen and I believe Petro S.A. concurred

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1 with this. This actually is five to 10 percent total oxygenates  
2 in FTD. Specific oxygenates are not identified in the FTD  
3 literature and thus health effects are not established. We would  
4 like to get comments on setting a .25 percent oxygenate limit  
5 except for those that have submitted Tier 1 and Tier 2 data to  
6 EPA.

7 Diesel fuel manufacturers typically use a variety  
8 of additives for various purposes. While FTD properties are  
9 superior to conventional diesel in some regards, there may be  
10 some issues with lubricity and perhaps other fuel issues. DOE  
11 comments on whether specific additive requirements should be  
12 included in a possible designation of FTD as alternative fuel.  
13 And this is my favorite subject because I run fleet programs  
14 under Title V. Basically, we have a situation where we have a  
15 diesel fuel being introduced and our program has traditionally  
16 been a lot more focused on light duty vehicles. In fact, the  
17 whole vehicle -- or the whole program is focused on the  
18 acquisition of alternative fuel vehicles. That is actually how  
19 you get a credit under the Energy Policy Act.

20 They get one credit for each light duty alternative  
21 fuel vehicle acquired and then they can get a credit for meeting  
22 the heavy alternative fuel vehicle acquisitions once they meet  
23 those light duty vehicle requirements. Now that's EPA's  
24 requirements. Conventional diesel vehicles are not considered  
25 alternative fuel vehicles even if they can use alternative fuels

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1 without retrofit. FTD, however, can help fleets meet their EPAct  
2 requirements and the Federal Fleet Executive Order requirements.

3 And basically they can do that by fuel providers are required to  
4 use alternative fuel in alternative fuel vehicles and they can  
5 basically help the fuel providers meet that fuel use requirement  
6 but in terms of getting credit for use of the fuel, that is  
7 something that DOE does not have authority to give.

8 Each federal agency is required under Executive  
9 Order 13149, that's the Federal Executive Order, to reduce its  
10 petroleum consumption by 20 percent from a 1999 baseline by the  
11 year 2005. These fleets would probably show the most interest in  
12 using Fischer-Tropsch diesel. Fuel provider fleets would also  
13 use FTD toward meeting their fuel use requirements, as I said  
14 before, which would not earn them credits but would insure  
15 compliance with EPAct fuel use regulations. And FTD could be  
16 used in dual fuel, alternate fuel vehicles which is not a  
17 particularly large segment of the EPAct market.

18 One issue is that under the fiscal year 2001  
19 Appropriations Act, there was language added that included a  
20 statement that after the word "natural gas" in the EPAct  
21 definition of 301(2), after the word "natural gas", they inserted  
22 "including liquid fuels produced domestically from natural gas".

23 This allows domestic gas to liquid products, even those that  
24 might be potentially more environmentally detrimental, but DOE is  
25 bound by the statute unless Congress amends it, all domestic GTL

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1 is currently considered alternative fuel.

2 DOE believes only a small volume of FTD, however,  
3 will be produced domestically. Of the 14 planned FTD plants that  
4 have been identified or the dozen, I guess, that we know of, only  
5 one was domestic and that project was now -- has now been  
6 dropped, but there are some semi-commercial plants that are  
7 producing or, I guess, being planned in the United States.

8 The review of the major themes and issues that we  
9 want to carry forward into the next part of our workshop are  
10 that, you know, DOE is really interested in doing a generic  
11 designation. It wants to set fuel specification ranges to assure  
12 that emission benefits and process energy limits for efficiency  
13 are -- we may want to include them and so that is one major  
14 theme and that is one major area that we'll be discussing this  
15 afternoon on our interactive session. And we need to very  
16 carefully discuss the benefits versus any detriments. And we  
17 discussed before greenhouse gas emission increases and how do we  
18 balance those against the criteria pollutant emission reductions.

19  
20 The other themes are that we have outstanding data  
21 and information gaps. And that conventional vehicles are not  
22 AFVs irrespective of their FTD use. All domestic gas to liquid  
23 is treated as alternative fuel under the Acts until Congress  
24 amends -- until or unless Congress amends the statute. And we  
25 have some next steps but I think rather than dwell on the now so

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1 much, I'd probably like to go over them this afternoon at the  
2 closing. I mean, basically we do want to make a decision on  
3 designation. That's our next step and we can discuss the rest at  
4 the wrap-up later today.

5           Anyway, I want to thank everybody for coming to  
6 Washington, if you're from out of town, and hopefully the weather  
7 will clear up for you and you'll be able to get outside a little  
8 bit and enjoy nice fall weather instead of soggy mess.

9           MR. BROOKMAN: Maybe we should ask now if anybody  
10 has a quick question or two for Linda based on the presentation  
11 and then we're going to go to our next presenter. Quick question  
12 or comment before we move on? I appreciate your discipline. It's  
13 going to be helpful, I think if we get through the presentations  
14 and hold the questions till the end. I see none. Okay.

15           Our next presenter is Michael Wang from Argonne  
16 National Laboratory.

17           MR. WANG: Good morning. As Linda mentioned in her  
18 presentation, Argonne was asked by DOE to evaluate well to wheels  
19 energy use and the greenhouse gas emissions effect of Fischer-  
20 Tropsch diesel relative to petroleum diesel, so here in my  
21 presentation I'm going to make a brief presentation about what we  
22 did at Argonne for this rulemaking process.

23           Considering the nature of today's workshop, in my  
24 presentation I'm not going to go through the great technical  
25 details of, you know, what's behind our methodology, assumptions

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1 and so on. Instead I'm going to concentrate on the methodology  
2 overview of key assumptions we had as a result.

3 As some of you know, Argonne has developed a GREET  
4 model which represent greenhouse gases regulating emissions that  
5 are used in transportation for well to wheels analysis of  
6 transportation fuels. This diagram here shows what is a typical  
7 well to wheels analysis. Typically, we start with feedstock  
8 recovery. For example, for gasoline, we start with petroleum  
9 recovery and we carry it all the way to a vehicle combustion of  
10 the fuel produced.

11 The GREET model document are available in  
12 Argonne's GREET website so you can go to these websites to  
13 download the model and the report and some presentation  
14 materials. At present, there are about 350 GREET users  
15 worldwide, including government agencies, industries,  
16 universities and research institutions and the GREET model was  
17 used for this study. You know, this chart take you one more step  
18 to go through what are the key steps for inclusion Fischer-  
19 Tropsch diesel well to wheel evaluation.

20 And noticeably we have two branches of the well to  
21 wheel evaluation for Fischer-Tropsch diesel. One is based on the  
22 so-called North American natural gas feedstock. The other branch  
23 is based on non-North America natural gas out of flared gas. In  
24 our analysis we only covered the non-North America feedstock.  
25 There are two reasons for this. The first reason is, as Linda

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1 presented, the production of Fischer-Tropsch diesel in North  
2 America will be limited. And secondly, the Congress already add  
3 some language in 2002, in 2001 proposition act to designated it's  
4 domestically produced Fischer-Tropsch diesel as alternative fuel.

5 Of course, we know there are some possibilities to produce  
6 Fischer-Tropsch diesel in Alaska so in that case we will have  
7 North American natural gas based Fischer-Tropsch diesel, the well  
8 to wheels evaluation would be similar to non-North America gas  
9 production since we're going to use ocean tanker to transport  
10 Fischer-Tropsch diesel from Alaska to continental United States.

11 So this is the branch we evaluated in our study.  
12 The three boxes we highlighted in green are the key stages in our  
13 evaluation; natural gas and flared gas recovery and natural gas  
14 and flared gas processing and of course, Fischer-Tropsch diesel  
15 production. So these are the key three stages for Fischer-  
16 Tropsch diesel well to wheels evaluation.

17 Here is a summary of some of the key issues for  
18 estimating Fischer-Tropsch diesel well to wheels energy use and  
19 greenhouse gas emissions. Of course, energy and carbon  
20 efficiencies of Fischer-Tropsch diesel plant are key factors.  
21 Here efficiencies are defined as output energy or carbon divided  
22 by input energy or carbon. Fischer-Tropsch diesel plant general  
23 design options. As Linda presented, we evaluate three general  
24 design options, namely, stand alone plant design, which produce  
25 Fischer-Tropsch diesel, and some other product. We included two

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1 co-generation plants design. The first one is co-generation  
2 electricity together with Fischer-Tropsch diesel and other  
3 product. And the second one is co-generation of steam together  
4 with Fischer-Tropsch diesel and other product.

5 And of course, as Linda said, after post-synthesis  
6 refining choices are important options to determine plant  
7 efficiency both energy and carbon efficiencies. And natural gas  
8 feedstock depend on whether we use North American natural gas,  
9 non-North American natural gas or non-North America flared gas,  
10 we could have significantly different results for greenhouse gas  
11 emissions especially between conventional gas and flared gas and  
12 of course, combustion efficiencies of Fischer-Tropsch diesel  
13 vehicles.

14 So if we see the differences in efficiency between  
15 Fischer-Tropsch diesel and petroleum diesel, that will have the  
16 effect on well to wheels energy use and greenhouse gas emissions.

17 And of course, in our analysis we did a comparative analysis  
18 where we compared Fischer-Tropsch diesel with petroleum diesel.  
19 So it is important to characterize our baseline petroleum diesel.

20 So this is a simple flow chart to show you what we include for  
21 petroleum diesel fuel cycle analysis.

22 Two key stages in the petroleum diesel analysis,  
23 petroleum recovery and petroleum refining to diesel. So those  
24 are the two key issues we dealt with in our analysis for  
25 petroleum diesel. This is a simplified flow charts to show you

1 our system for Fischer-Tropsch diesel plant analysis. As I  
2 mentioned both energy efficiency and the carbon efficiency in the  
3 Fischer-Tropsch diesel plant are the key factors to determine  
4 energy and the greenhouse gas emission effect. To calculate or  
5 estimate energy and carbon efficiencies we draw this system for  
6 our Fischer-Tropsch diesel plant. And as you can see, for some  
7 plant design besides the three key stages as Linda presented in  
8 her presentation, we could have air separation. In this case the  
9 technology is based on oxygen. So we include energy use for air  
10 separation in that case.

11 Or depending on the Fischer-Tropsch diesel plant  
12 design, we could have electricity or steam cogeneration, so in  
13 this case, we do include those stages. But overall we consider  
14 all the input here on top and output on the bottom to unit plant  
15 energy and carbon efficiencies. We address these two products,  
16 steam and electricity in a different way as we address diesel,  
17 and other liquid fuel product. This is our table to briefly  
18 summarize some of the key assumptions we used in our analysis.  
19 As you can see for diesel refining efficiency, we assumed 85 to  
20 89 percent energy efficiency.

21 And as you notice from this table, we have the so-  
22 called minimum value, the minimum value and the maximum value.  
23 This is for our probability basis simulation to address  
24 uncertainties in the key input assumptions. So we arranged to  
25 address the uncertainty. So because of the methodology we use, we

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1 generate result with probability distribution attached. So this  
2 way we do try to address the uncertainties associated with both  
3 petroleum diesel fuel cycle and Fischer-Tropsch diesel fuel  
4 cycle.

5           Instead a implied efficiency, energy efficiency  
6 from 54 percent to 68 percent, so this red covers most of the  
7 plant designs we've seen in open literatures and from these three  
8 applications to DOE. And of course, for electricity cogeneration  
9 plants design the efficiency based on the liquid fuel products  
10 lower than standard plant design but on the other hand, you do  
11 have electricity credits generated together with the efficiency  
12 you see based on the liquid fuel product. And similarly for  
13 steam cogeneration plant, you have steam together with liquid  
14 fuel product. And overall for carbon efficiency, we used about  
15 63 percent to 80 percent. Again this is carbon what we see from  
16 open literature and from petitioners.

17           So those are some of the key assumptions we use in  
18 our analysis and in the next three charts, I'm going to present  
19 the result from our analysis. And let me explain the scheme of  
20 the chart's designs for the three charts. For all the results  
21 here the results for each million BTU of fuel used by Fischer-  
22 Tropsch diesel vehicles, that's why you see about one million BTU  
23 for the green bar across the five options. The green bars here  
24 are the so-called pump to wheel stage. Normally it's vehicle  
25 operation energy use because we assume a million BTU produced --

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1 used, this is same across the five options.

2 The yellow bars here are the so-called well to pump  
3 stages. So here is the result for basically for production,  
4 distribution, activities. The blue lines are each bar represents  
5 the uncertainty range for well to wheels result. So the line  
6 here represent the uncertainty range. The top of the yellow bar  
7 represent the mean value or the average value of the well to  
8 wheels result so you can see the uncertainty range around the  
9 mean value and we have five options here.

10 The first one conventional diesel was 350 PM  
11 sulfur. The second option is ultra diesel with 15 PM sulfur and  
12 the third is Fischer-Tropsch diesel plant designed with stat or  
13 non-design. The fourth is Fischer-Tropsch diesel plant with  
14 electricity cogeneration and the last is Fischer-Tropsch diesel  
15 plant design with steam cogeneration. The first chart here  
16 represent total energy use well to wheel basis. As you can see,  
17 in almost all the cases, actually, in all the cases we do see  
18 increase in total energy use from petroleum diesel to Fischer-  
19 Tropsch diesel.

20 And the total energy use here primarily is fossil  
21 energy use, namely petroleum, you know, these two cases, natural  
22 gas and the other three cases. But if we look at petroleum use  
23 the result is very different. At now surprise me, the three  
24 natural gas based Fischer-Tropsch diesel options has virtually no  
25 petroleum use. The small amount of petroleum use is related to

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1 the transportation activities of Fischer-Tropsch diesel from non-  
2 North American locations to North America. So basically we see  
3 you virtually eliminate petroleum use by the use of Fischer-  
4 Tropsch diesel.

5 For greenhouse gas emissions, the results is  
6 different depending on different plants design. Greenhouse gas  
7 emissions here include carbon dioxide emissions, mission  
8 (phonetic) emissions and nitrous oxide emissions, so that's three  
9 key greenhouse gases added together with the global warm  
10 temperatures. So here are the results of the equivalent of these  
11 three greenhouse gases. As you can see, as Linda already  
12 summarized in her presentation for stand alone plant design, with  
13 uncertainty taken into account we see somewhat increase in  
14 greenhouse gas emissions on a well to wheels basis.

15 But for the electricity and the steam cogeneration  
16 plants designs there is some overlap. For electricity  
17 cogeneration plants, there is some overlap in greenhouse gas  
18 emissions relative to the two petroleum diesel pathways and for  
19 steam cogeneration plants designs there are more overlap and in  
20 some cases you could see a reduction in greenhouse gas emissions.

21 And Linda already mentioned the three plant design potentials in  
22 your worldwide. In our analysis in Argonne was based on just  
23 technology feasibility. We're not saying which option is more  
24 technical feasible, we're saying if you use this design, this  
25 could be the results you get and if you use that design, this is

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1 the results you could get. Your reality, you pick one of the  
2 three designs and it's going to be a location specific issue.

3 It's going to be an economic issue. So we're not  
4 saying because this one give us large greenhouse gas benefits,  
5 we're saying this is the design people will go for. That is the  
6 choice of plants designs will be very much on location and  
7 economics. So in summary for each unit of Fischer-Tropsch diesel  
8 available for use in vehicles, as production consumed more total  
9 energy and fossil energy of production of petroleum diesel.

10 However, use of Fischer-Tropsch diesel almost  
11 eliminates petroleum use relative to use of petroleum diesel.  
12 Production of Fischer-Tropsch diesel cause higher greenhouse gas  
13 emissions than refining petroleum diesel. But with the export of  
14 steam and electricity, greenhouse gases could be reduced to  
15 levels comparable to petroleum diesel.

16 And combustion of Fischer-Tropsch diesel use nor  
17 greenhouse gas emissions the combustion of petroleum diesel.  
18 This is mainly because Fischer-Tropsch diesel there is less  
19 carbon compared to petroleum diesel. And well to wheel  
20 greenhouse gases from Fischer-Tropsch diesel appears to be  
21 typically somewhat higher than petroleum diesel but in the most  
22 favorable cases, they could be comparable or somewhat lower.  
23 This is end of my presentation. Thanks for your attention.

24 MR. BROOKMAN: Thank you. Questions or comments  
25 following Michael's presentation? Yes, Kevin. Please use the

1 microphone. I'm going to have to keep reminding you, these  
2 microphones are old technology, you need to get them in your  
3 face.

4 MR. STORK: Okay. Michael, I applaud your  
5 inclusion of error bars in your -- or uncertainty bars in your  
6 graphs, but it also suggests that your conclusion that there's  
7 any difference between the greenhouse gas emissions is not true  
8 because if you look at your -- I mean, they're all overlapping on  
9 the greenhouse gas chart. I would say there is a difference in  
10 the energy of the WTW, well to wheels. See they all overlap, so  
11 that sort of suggests to me -- I mean, if you're using -- if  
12 they're real uncertainty bars, that suggests there is no  
13 difference.

14 MR. WANG: Statistically, if you do a statistic  
15 analysis between this bar -- these two bars, you should see some  
16 differences. The differences is not conclusive for your most --  
17 the worst case of diesel, worst is the best case of Fischer-  
18 Tropsch diesel. In other words, you can conclude there is no  
19 change here or there.

20 MR. STORK: So these are best and worst cases.

21 MR. WANG: Right.

22 MR. STORK: These aren't actual uncertainty bars  
23 based on your model.

24 MR. WANG: Right.

25 MR. STORK: Okay, I'm sorry, I thought you meant

1 those were statistical uncertainties.

2 MR. WANG: Yeah, basically, you can consider this  
3 as the best case, this is the worst case.

4 MR. BROOKMAN: Yes, please say -- can I ask  
5 everybody to turn your table tent toward me so that I can read  
6 it? Yes.

7 MR. WOODWARD: Yes, Steve Woodward with Syntroleum  
8 Corporation. Michael, on your well to wheels analysis, you  
9 considered the diesel to be North American source and in fact,  
10 U.S. reliance on imported food and products is growing  
11 tremendously. What would be the effect if it was non-North  
12 American diesel in your analysis? How much does that add and how  
13 far would the error bars overlap?

14 MR. WANG: You are right, we assume here the  
15 assumption about your petroleum diesel is non-North American  
16 production, but for the crude recovery, we do consider both North  
17 American and non-North America crude production because we do  
18 import close to 60 percent of crude from offsite of U.S. So here  
19 this does include both.

20 This is strictly North America refinery results  
21 which is very low, you know, compared with refineries in Europe.

22 European refineries has higher efficiencies, so if we use  
23 European refinery efficiencies, the efficiencies would be higher  
24 so this could be around 90 percent rather than 87 percent. But  
25 the reality is we import close to 60 percent of crude for U.S.

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1 but we import very small amount of petroleum product, so we  
2 import crude and we produce products ourselves. So that's why  
3 we put this as North America refineries rather than a combination  
4 of North America and non-North America.

5 MR. BROOKMAN: Yes.

6 MR. WORHACH: Paul Worchach from Nexant. Michael,  
7 Linda talked about establishing process parameters as one  
8 component of determination and looking at your error bars, going  
9 back to the greenhouse gas, please, yeah, the best case for FTD  
10 suggests something close to perhaps a break even with petroleum  
11 and I wondered as I look at the table that corresponds for the  
12 non-electricity and non-steam case, that corresponds to 68  
13 percent efficiency for energy and 63 percent for carbon.

14 MR. WANG: Yes, right.

15 MR. WORHACH: Would those be potential parameters  
16 that would suggest break even then or do you have others?

17 MR. WANG: I think the answers to Linda and some  
18 other people and I did not give any thought as what -- you know,  
19 what this mean the proposal limits. I think that, you know,  
20 that's up to discussion this afternoon. Linda, if you have any  
21 comment to add?

22 MS. BLUESTEIN: We're going to have a whole  
23 interactive discussion and opportunity to address that later in  
24 the session.

25 MR. BROOKMAN: That's a comment from Linda

1 Bluestein. Yes, sir, please use the microphone and your name for  
2 the record.

3 MR. McNUTT: Barry McNutt, DOE. Michael, on that  
4 chart there, your diesel refining efficiency, is that average for  
5 all diesel produced or marginal for the marginal barrel?

6 MR. WANG: This is average refinery efficiencies  
7 based on the EOP simulations over several years. Most EOP  
8 simulations we will not ever reach analysis based on average  
9 crude at your average U.S. refineries.

10 MR. McNUTT: Do you have marginal?

11 MR. WANG: No, we do not. I think very likely it's  
12 going to be marginal crude is going to be one of the main driving  
13 forces and if we think about marginal crude, the marginal crude  
14 quantity would be lower than average crude quantity that the U.S.  
15 refineries use, so those would -- those marginal issues will put  
16 some pressure to reduce those efficiencies.

17 MR. BROOKMAN: Yes, Kevin?

18 MR. STORK: Kevin Stork, DOE. I guess as sort of a  
19 follow-up to Barry's question, I guess I was thinking he was  
20 getting more at the efficiency of the refinery just to say the  
21 more expanded, you know, what we call modern refineries are the  
22 ones that tend to be able to add capacity and so they tend to be  
23 at the higher efficiency, I would think. Of course, you may be  
24 at some point processing worse crude, but you know, I would say  
25 that the crude pool is more close to average than refiners. You

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1 know, you get into a marginality versus average problem more with  
2 refining.

3 MR. WANG: Yeah, that's a good comment. Thanks,  
4 Kevin. Yeah, if we think about existing refineries as to change  
5 the refinery configuration to meet the new demand or the  
6 increased demand for your gasoline over diesel, especially in  
7 the U.S. if we continue to increase gasoline production in  
8 existing refineries, that will add some additional pressure to  
9 refineries and again, the consequence will be efficiencies will  
10 go down somewhat.

11 On the other hand, there are some new technologies  
12 the petroleum industry proposes. Those new technologies may push  
13 the efficiencies at least maybe to the current level. So we need  
14 to locate all those details to address the refineries  
15 efficiencies in a better way.

16 MR. FREERKS: Bob Freerks from Syntroleum. Could  
17 you make a comparison to gasoline because diesel or Fischer-  
18 Tropsch diesel could be a replacement in gasoline applications as  
19 we convert our heavy duty and our SUV fleet over from gasoline  
20 over to diesel, a lot of the FT diesel could end up in that type  
21 of an application because we would be enabling those vehicles to  
22 meet emissions with a cleaner fuel.

23 MR. WANG: I do not have answer to this question.  
24 Again, I think it's going to be more related to the general DOE's  
25 rule making process to make that decision and of course,

1 stakeholders general, you know, think which fleet market to  
2 penetrate. But I do offer some of your observations based on  
3 what you said. If we do believe that we were going to penetrate  
4 to the gasoline vehicle fleet to displace gasoline, the  
5 consequence of that comparison will be of course, force that we  
6 know.

7 Gasoline refining efficiency is lower than diesel  
8 refining efficiency, so we have lower efficiencies for gasoline  
9 production. And efficiencies, diesel engines are more efficient  
10 than gasoline engine, so for Fischer-Tropsch diesel using diesel  
11 engine you have some efficiency again. So overall if you do some  
12 comparison you will have more favorable result for Fischer-  
13 Tropsch diesel energy use and greenhouse gas emissions.

14 MR. BROOKMAN: I'll go to a comment by Mark Goodman  
15 and then I'm going to you next, Cyril.

16 MR. GOODMAN: Actually, I think my recollection is  
17 off. Anyway, I think Michael had initially done some comparisons  
18 to gasoline and as we put all this together, we thought if we  
19 were going to use those comparisons, then we were going to have  
20 to do comparisons of Fischer-Tropsch diesel and gasoline for  
21 criteria pollutants as well and that raised the question  
22 particularly between now and 2007 when diesel vehicles will be a  
23 lot dirtier and so I think our decision was that we would leave  
24 that out and say that for the most part Fischer-Tropsch diesel  
25 will be displacing regular diesel.

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1 MR. BROOKMAN: Cyril.

2 MR. KNOTTENBELT: Cyril Knottenbelt, Petro S.A.  
3 Michael, I was wondering, you've used the theme PPM sulfur  
4 standard to compare against and I can understand where you're  
5 coming from as far as the 2006 regulations, but if one had to  
6 reduce the sulfur comparison, FT compared to a crude refined  
7 diesel with a sulfur of 10, I wonder if those numbers won't  
8 change significantly.

9 MR. WANG: They will increase energy use for  
10 petroleum diesel production from -- so you're basically going to  
11 say from 15 to 10 PTM. There is no question because the  
12 desulfurization efforts go in petroleum refineries. But  
13 surprisingly to me at least the LP results I've seen in the past  
14 several years, have followed the energy penalty for sulfur  
15 reduction from -- as you can see, from 350 to 15 PPM, the penalty  
16 is about two percent difference, but from 15 to 10 the energy  
17 penalty is smaller. That is what I show here. So, yes, it will  
18 have energy penalty, but it's going to be not us much as you see  
19 from 350 to 15.

20 MR. BROOKMAN: Marc, follow-on.

21 MR. GOODMAN: Michael, you can respond to this but  
22 I think the data that you used probably incorporates the  
23 assumption that 15 PPM diesel at the pump is going to be seven,  
24 eight, 10 percent PPM diesel at the refinery.

25 MR. WANG: Yes, that's right, but it's a relevant

1 question. The refineries always need to maintain a safety  
2 margin, so 15 PPM actually is something like 10 PPM, but of  
3 course for 10 PPM it would be six, seven PPM.

4 MR. BROOKMAN: Final questions? Okay, we're just  
5 about -- yes, go ahead.

6 MR. SKLEDAR: Greg Skledar from Sasol Chevron.  
7 Michael, can you comment on the approach of looking at broader  
8 slate of by-products for a refinery when you're comparing  
9 refining and FTD processes and how that would effect the view on  
10 greenhouse gas emissions?

11 MR. WANG: That's -- yeah, that's a very good  
12 question and let me try to be short and give everybody a short  
13 answer. There are two approach -- at least there are two general  
14 approaches to address well to wheels issues. One approach is  
15 what are presented here a grid based approach. So with this  
16 approach, we look at a refinery. A refinery, of course, generate  
17 multiple products; gasoline, diesel, residual oil, coke and so  
18 on. So one approach is you allocate total emission and energy  
19 produced around the product based on mass, based on BTU, based on  
20 market value and so on. So whatever the base you find is  
21 reasonable, you base that base to total environment and energy  
22 burning. That was GREET approach.

23 In many cases -- in some cases we take different  
24 approach. So another approach is what it is to allocate total  
25 burns to different products, we're going to take every products

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1 together to evaluate each product on your life cycle basis. For  
2 example, now rather than to allocate some emission burns to  
3 residual oil, we're going to test what's going on with the  
4 residual oil. We say residual oil is usually related to the  
5 power plant and then if we take a refinery away, we're not going  
6 to produce residual oil. So somebody need some other energy  
7 supply to me related to the power generation. So you can assume,  
8 say, okay, now I do not have a resid to market. Somebody needs  
9 to shut down residual oil power plant to build a new nitric gas  
10 combined cycle gas powered plant to generate some amount of  
11 electricity.

12 Of course, you see a large difference in your  
13 emissions between our residual oil electrical power plant and  
14 nitric gas combined cycle electrical power plant. So you  
15 allocate the differences between those two electrical power  
16 plants to your system which you're intent is to evaluate Fischer-  
17 Tropsch diesel.

18 So that means now you have a large benefit from  
19 electrical power -- from electric sector for your Fischer-Tropsch  
20 diesel fuel. So when you take this so called system expansion  
21 approach so you expand your Fischer-Tropsch diesel system to  
22 consider changes in other sectors. And, of course, this way the  
23 system expansion approach you get large benefit or larger benefit  
24 for Fischer-Tropsch. But now one could question and say, should  
25 you allocate to the benefit from electric sector to Fischer-

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1 Tropsch diesel or to electric sector or the electric plant  
2 operator. So that's a subjective decision. So that's the first  
3 question, one could challenge that approach.

4 The second question why could challenge that  
5 approach is, do I really think my Fischer-Tropsch diesel plant  
6 will take a whole refinery away, so I will reduce gasoline  
7 production. I will reduce diesel production, and I will reduce  
8 residual oil production. Can I make -- can I make a reason to  
9 convince people because I build a Fischer-Tropsch plant?  
10 Somebody will take our petroleum refinery away. Then I think  
11 you're depending on the market condition, your supply and demand  
12 of different products especially the diesel market.

13 MR. BROOKMAN: Thanks for those questions. It's  
14 now 11:15. I'm going to suggest we go to break. We're just about  
15 on schedule, and we're going to return at -- it's about 12  
16 minutes after. Let's see if we can make it back about 11:25 to  
17 start and we're going to have Robert McCormick from NREL  
18 presenting next. Thanks for a good start on the day.

19 (A brief recess was taken.)

20 MR. BROOKMAN: Our next presenter is Robert  
21 McCormick from NREL.

22 MR. McCORMICK: Good morning. My colleague, Teresa  
23 Alleman and I assessed the criteria pollutant emissions from  
24 Fischer-Tropsch diesel predominantly compared to conventional  
25 Number 2 diesel. At the outset, I'd like to encourage any of you

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1 who have comments or questions that don't get answered today or  
2 want to point out to us some additional data that we're not aware  
3 of, that we'd really like you to contact us.

4 I'll start with just an overview of everything I'm  
5 going to say today. We've reviewed publicly available data on  
6 vehicle criteria air pollutant emissions. This includes data in  
7 published papers as well as data submitted by the Petitioners.  
8 These data are really a fairly limited data set, mostly for pre-  
9 1998 vehicles and engines. Particularly heavy duty engine  
10 technologies are in a rapid state of change right now, so pre-  
11 1998 data is becoming less and less relevant every year. All the  
12 existing data is for conventional vehicles and engines rather  
13 than alternative fuel vehicles.

14 Almost every data point in this data set shows a  
15 NOx and PM reduction that's significant relative to Number 2  
16 diesel, and we believe that FTD's meeting certain defined  
17 parameter limits will reduce pollutant emissions with a high  
18 degree of probability in most, if not all, engine technologies.  
19 So the remainder of the talk is just to go over these points  
20 again.

21 I'd like to begin with a comparison of FT diesel  
22 properties with Number 2 diesel. What I have here is not  
23 industry average data or anything like that, just an example of a  
24 Number 2 diesel fuel. I've taken an average for what I call  
25 direct FT which is FT distillate produced directly through FT

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1 reaction and subsequent refining. This is an average of data in  
2 several published papers but it's by no means meant to be a full  
3 industry average.

4 And then I've also used data from a couple of  
5 different papers on the conversion to distillate fuel. I'd like  
6 to point out first that these fuels have on a mass basis a  
7 similar energy content but the FT fuels have a lower density  
8 which means they have a lower energy content per gallon. The  
9 direct FT fuel has a much higher cetane number than conventional  
10 fuel. Some measurements suggest it's in the range of 80 to 85.  
11 Typically in many studies it's just reported as greater than 74.

12 The COD fuel could probably have a range of cetane numbers but  
13 it's typically much lower, about 50.

14 Both FT fuels have very low sulfur content.  
15 Aromatics content is typically around 30 percent in the United  
16 States. Direct FT fuel can have very low aromatics content. The  
17 COD fuel has aromatics content in the range of 10 to 15 percent.

18 Hydrogen content is in some ways related to the aromatics  
19 content, higher aromatics content, lower hydrogen content. FT  
20 fuels have significant both direct and COD hydrogen content than  
21 a typical diesel fuel.

22 Cold flow and lubricity, highway paraffinic fuels  
23 like normal paraffinic fuels like direct FT, have a cloud point  
24 that's significantly higher than that for typical Number 2  
25 diesel. This is the temperature where wax crystals first begin

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1 to form in the fuel and you can begin to get fuel filter  
2 plugging. The COD fuel can have cloud point in the same range as  
3 the typical Number 2 diesel fuel. Both of the FT fuels have what  
4 at least my colleagues in the engine manufacturing industry would  
5 refer to as poor lubricity. The diesel fuel has to lubricate  
6 certain components of the engine, in particular, the fuel pump  
7 and fuel injectors and one way to quantify this is in terms of  
8 lubricity.

9           There's considerable uncertainty in the fuel  
10 properties in the studies we reviewed, first because the fuels  
11 aren't representative of what will actually be produced. In many  
12 studies, these fuels were produced at pilot scale or even smaller  
13 processed research scale and the properties may change as the  
14 process is scaled up. Additionally, as prototype fuels some of  
15 these fuels maybe could be considered prototype fuels. It may be  
16 that the processor uses some additional post-refining steps to  
17 meet customer requirements for cold flow properties or to meet  
18 the ASTM D-975 Number 2 diesel specifications.

19           And then finally, many of the studies provide  
20 really minimal or almost no data on the properties of the FTD  
21 base fuels tested. In many cases not even the D-975 list of  
22 properties much less any chemical composition data.

23           This slide summarizes all of the emissions data  
24 that we reviewed, more than a dozen studies. Emissions changes  
25 are relative -- either relative to diesel fuel, a conventional

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1 Number 2 diesel fuel, or an ultra-low sulfur diesel fuel, 74 data  
2 points, the data are for heavy duty engines and vehicles and  
3 light duty vehicles so they include engine test scan data, heavy  
4 duty chassis dynamometer data, light duty chassis dynamometer  
5 data, a number of different test and driving cycles. I guess I  
6 should say that we are aware that there is additional data out  
7 there.

8 Much of the data we've become aware of since we  
9 wrote our analysis is for fairly old engine or vehicle platforms  
10 and also data for light duty vehicles that might be more relevant  
11 to the European situation and to the United States. But if there  
12 is some heavy duty data that we haven't -- that's relatively  
13 recent, a relatively recent engine platform that we haven't  
14 included in our analysis that any of you are aware of, we'd  
15 certainly like to be made aware of it.

16 So as you can see, almost all the data with the  
17 exception of maybe five or six points show significant reductions  
18 in one or both of these pollutants. There's a great deal -- and  
19 that's relative to Number 2 diesel or ultra-low sulfur diesel.  
20 There's a great deal of scatter particularly in the light duty  
21 particulate matter data because the light duty particulate matter  
22 emissions are quite low levels to begin with.

23 This is the same data but shown a little  
24 differently. It shows the literature data and the data submitted  
25 by the three petitioners. The petitioners' data particularly

1 falls in the -- it falls all over the range of the literature  
2 data so it seems to be typical of what's out there. Now, as I  
3 noted, this data is for all sorts of vehicle and engine  
4 platforms, tested against all sorts of Number 2 and ultra-low  
5 sulfur diesel based fuels so it might be a little risky to say  
6 take the average, because maybe I'm averaging apples and oranges,  
7 but I've boldly gone ahead and done it anyway. And we see on an  
8 average an NOx production of 12 percent and a PM reduction of 27  
9 percent.

10 There are certain limitations to this data. As I  
11 noted, the fuels tested may not be representative. Many of the  
12 studies we reviewed did not report any measure of experimental  
13 error, no replications, no error bars and so it was not possible  
14 to do a statistical test for significance in the change of  
15 emissions for FT versus Number 2. The data exists for a really  
16 limited range of model years, engine sizes and engine  
17 technologies compared to what's in the in-use fleet in the U.S.  
18 today. And so the emissions data are pretty clearly not  
19 available for a representative sample of the diesel vehicle  
20 fleet.

21 And so these emissions testing data in that sense  
22 in the sense that you have a representative sample of what's out  
23 there, are probably not adequate in and of themselves to show  
24 substantial environmental benefit for the use of FT diesel across  
25 the entire fleet. We do feel that based on the fuel properties

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1 of FT diesel, it may be possible to find that there is  
2 substantial environmental benefit. There's some fairly well-  
3 known effects of fuel properties on diesel engine emissions. Low  
4 sulfur content can reduce PM emissions, certainly in going from  
5 300 or so PPM to 15. That's only a marginal reduction in fume  
6 emissions.

7 I think more importantly low sulfur content enables  
8 exhaust catalysts and trap technologies. Increasing cetane  
9 number can reduce NOx emissions in some engine models but has  
10 little or no effect in others. The effect on fume emissions is  
11 also engine dependent but I think the most important benefit of  
12 increasing cetane number is assisting in cold starting of diesel  
13 engines and reduction of white smoke during the warm-up phase.  
14 Reducing aromatic content of the fuel also can reduce NOx  
15 emissions. A 20 percent reduction could reduce NOx by as much  
16 as five percent or as little as zero, depending on the engine  
17 model.

18 Reduction in polyaromatic is likely to account for  
19 most of this effect. And the magnitude of the reduction is very  
20 engine dependent. PM reductions are also observed in some  
21 engines. Now, I'd like to expand on this in my next few slides  
22 by showing you some data for specific engine models. It's  
23 clearly not all the data that's out there on fuel effects and  
24 diesel engines, but it is just examples of how things change as  
25 engine technology changes.

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1           First, I have some data here from what's -- what  
2 was a well-known study back in the early '90's called the VE-1  
3 study using a 1991 model year engine meeting the five gram NOx,  
4 .25 gram PM standard. As you can see, this engine is very  
5 sensitive to both cetane and aromatics content of the fuel.  
6 Increasing cetane number can get a significant reduction in NOx  
7 and PM. Decreasing aromatics can also provide a similar effect,  
8 although there's quite a bit of scatter in the PM data. The  
9 hydrogen content of the fuel which is related to the aromatics  
10 content, also correlates well with NOx and PM.

11           These data are for a similar, very similar engine  
12 meeting the same NOx standard but a reduced Pm emissions  
13 standard. Here we see a much less significant impact of cetane  
14 number on NOx emissions and also of aromatics. And for this  
15 engine and these specific fuels, there was no impact on PM  
16 emissions. And here's data for a similar engine but meeting an  
17 even lower NOx standard of four gram per brake horsepower hour.  
18 Here you see a weak effect of cetane number on NOx but it is  
19 statistically significant, and then also a -- probably an  
20 insignificant effect of cetane number on PM. Aromatics content  
21 was not varied in this study.

22           Now, in the 2004 emissions standard in the United  
23 States is 2.5 gram for brake horsepower per hour of NOx plus  
24 hydrocarbon. Hydrocarbon emissions are extremely low from these  
25 engines, maybe .1. So essentially this is a NOx standard. Many

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1 engine manufacturers as a result of the consent decree they  
2 signed with the Justice Department have to meet this emissions  
3 standard this month, in October of 2002. So here I show data for  
4 two different engines with exhaust gas recirculation which is a  
5 technology that most of the engine manufacturers are using to  
6 meet the 2.5 gram standard.

7 For a light duty engine tested in one study, cetane  
8 number had perhaps a positive effect on PM in the sense that PM  
9 increased but it's a very weak effect at best, but it had a very  
10 significant effect on NOx emissions, increasing cetane number,  
11 reducing NOx. But for a heavy duty engine with ERG and meeting  
12 the same standard, we see no impact of cetane number on NOx.  
13 These data are all over the place, but total aromatics content of  
14 the fuel, reduction in aromatics content or increasing hydrogen  
15 content, produces a very significant reduction in NOx emissions.  
16 PM emissions were not reported in that study.

17 So I think you can see there's not a universal  
18 effect for every engine model of these fuel properties but  
19 summarized for a fairly old engine, what's getting to be a fairly  
20 old engine today, a 1991 calibration, change in cetane number can  
21 produce significant reduction in NOx. Aromatics has a similar  
22 effect. Moving to a newer calibration engine the impact on NOx  
23 becomes less of cetane number or aromatics but in the newer  
24 engines, in some technologies, you see a significant reduction,  
25 in others you don't but aromatics seems to continue to have an

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1 effect.

2 So cetane number is not consistently associated  
3 with emissions reduction even though it clearly has great  
4 advantages for cold starting and white smoke as I mentioned. But  
5 the effect of aromatic and hydrogen content seems to be  
6 consistently positive. It's not always the same for every engine  
7 model but it's consistently positive. I guess additional notes  
8 to that, aromatic content, hydrogen content and density of fuels  
9 are likely to be very highly correlated with one another. And  
10 I've mentioned weight percent hydrogen as a possible variable for  
11 relating to fuel emission performance but it's not going to  
12 capture differences between normal, iso- and cyclo-alkanes and  
13 normal alkanes would be expected to have, for example, a much  
14 higher cetane number than iso- or cyclo-alkanes.

15 So I'd conclude by providing -- at least this  
16 section of the talk by providing a reason for the impact of  
17 aromatic content on NOx emission, it's likely to be related in  
18 some way to reduction in ADM flame (phonetic) temperature which  
19 is the temperature at which the diesel spray or the hottest part  
20 of the diesel spray is burning in the engine. This temperature  
21 is higher for aromatics than for non-aromatics and poly-aromatics  
22 have an even higher temperature. So I would put forth the idea  
23 that the emissions reductions observed for FT are most reliably  
24 correlated with the low, total and poly-aromatic content.

25 But in older engines and heavy duty engines tend to

1 stick around for 15 or more years in the U.S., the high cetane  
2 number may also be important. I believe that we'd like to have  
3 additional data on emissions particularly a much wider range of  
4 engine types, heavy duty engine types, including more post-2002  
5 engines with EGR and prototype engines with advanced catalytic  
6 exhaust treatment. Here I mean engines that meet the emissions  
7 standards that will be phased in between 2007 and 2010 and that  
8 are -- will employ the ultra low sulfur diesel content to be  
9 introduced in 2006.

10 I should note that in a couple studies that are  
11 completed unrelated to this rule making, NREL will be doing some  
12 testing of newer vehicles and one engine on FT diesel during the  
13 coming year. We'd also like to see emission studies with  
14 detailed fuel composition data. By this I mean, analysis for a  
15 normal, iso- and cyclo-alkanes as well as total and poly-  
16 aromatics. I think that would perhaps allow us to sort out the  
17 impact of fuel properties on criteria pollutant emissions in a  
18 little more detail.

19 We found very little speciated emissions data, by  
20 this I mean measurement of toxic compounds coming out of the  
21 exhaust. My belief is that these are likely to be significantly  
22 lower for FT fuels than for conventional diesel but I'd like to  
23 have it proved to me regardless of whether I believe it or not.  
24 And finally, data on durability of the fuel system and potential  
25 impacts on engine components associated with emissions has to be

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1 demonstrated. It's one thing for an engine to have a dramatic  
2 reduction in PNM NOx when it's brand new and first tested with an  
3 FT fuel but after it's run on that fuel for thousands of hours,  
4 is that emissions reduction still going to hold up?

5 So to summarize, pollutant emission data are  
6 available for a limited set of engine models, not fully  
7 representative of the fleet but the available data shows  
8 significant PM and NOx reductions in almost all the individual  
9 tests. Additional data on newer engines and emissions durability  
10 is desirable. It's not clear that these data alone show  
11 significant emissions reductions. Emissions reductions may be  
12 more directly related to fuel properties of FT diesel and I think  
13 I can give you a better idea of what I mean by talking about the  
14 scatter on this plot.

15 The wide range of emissions reductions is caused of  
16 course, by experimental error but also clearly by the many  
17 different engine technologies that were employed in these  
18 studies, the different Number 2 and ultra-low sulfur diesel  
19 fuels, this data is not all against a common based fuel and also  
20 the different FT diesel properties, a number of different fuels  
21 are included here. So you know how are we to decide where the  
22 emissions benefits of future FT fuels in future engines will lie.

23 Are they going to be in this range which would seem to be  
24 significant environmental benefit, or are they going to be down  
25 here or maybe even are they going to fall out of the reduction

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1 are in here? It's not entirely clear based on the data on this  
2 plot that, you know, what you're going to get.

3 So we propose that a specification of minimum fuel  
4 properties can provide a benefit across all vehicle  
5 technologies, and here in my final slide, I just have copied one  
6 of Linda's slides asking for comment on fuel parameters for a  
7 generic designation. And if I can take any questions now, I'd be  
8 happy to.

9 MR. BROOKMAN: Questions or comments? Yes, name  
10 please.

11 MR. McNUTT: Barry McNutt, DOE. Michael -- Robert,  
12 excuse me, do you have any reason to believe that the emission  
13 characteristics of the fuels from a physical chemistry and  
14 combustion chemistry are any different than the would be for a  
15 petroleum based fuel that achieved the same properties? I mean,  
16 isn't this a property driven rather than a production driven set  
17 of characteristics?

18 MR. McCORMICK: If you need a petroleum based fuel  
19 that was highly paraffinic and a very low aromatic content, it  
20 could conceivably have combustion properties identical to FT  
21 diesel.

22 MR. McNUTT: Well, then it raises a question and  
23 we'll leave it to the afternoon, about why not specify emission  
24 benefits as a functions of properties as opposed to CAPS  
25 (phonetic)? I mean, we have all acknowledged you're not sure

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1 exactly how these fuels are going to appear in the marketplace or  
2 how their properties are going to change.

3 MR. McCORMICK: I'm not sure what you mean by as a  
4 function of properties versus CAPS, you mean versus a model?

5 MR. McNUTT: Model, yes, exactly. I mean, in fact,  
6 EPA has already laid out regulatory -- in a regulatory context  
7 the emissions model as a function of fuel properties, albeit,  
8 perhaps temporarily.

9 MR. McCORMICK: Well, and they were massacred by  
10 the fuel and engine industry for it. It was not pretty. That  
11 notwithstanding --

12 MR. McNUTT: There's a federal regulatory agency  
13 with emissions model out there and we ought to discuss this  
14 afternoon about its applicability and what we're doing here  
15 because we don't need to re-invent the wheel to get to a point  
16 about making a judgment about emission benefits is all I would  
17 say.

18 MR. BROOKMAN: Okay, thank you. Other comments or  
19 questions? Yes.

20 MR. WOODWARD: Yes, Steve Woodward with Syntroleum.  
21 I'd like for you to give us a definition of what you call the  
22 entire diesel fleet and also you used the phrase end use fleet.

23 MR. McCORMICK: Those are the same things and they  
24 are the entire collection of diesel vehicles being used in the  
25 United States today. I'm not suggesting that one would want to

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1 test every one of them but --

2 MR. WOODWARD: But could you narrow that focus as  
3 to which diesel would be qualified as alternative fuel vehicles  
4 under EPCa that manufacturers could do to make these for these  
5 fuel?

6 MR. McCORMICK: That question, I cannot answer.

7 MR. WOODWARD: That would not need the entire  
8 fleet. That would not need -- that probably would be light duty  
9 because EPCa only covers light duty. It does not cover heavy  
10 duty, does it not?

11 MS. BLUESTEIN: Well, you have to --

12 MR. BROOKMAN: Linda Bluestein needs to make a  
13 point.

14 MS. BLUESTEIN: Steve, well, the issue is, is that  
15 for compliance with the programs under EPCa you must comply  
16 using a light duty vehicle and once (tape malfunction)  
17 compliance level where it's at compliance, it can actually get a  
18 credit for acquisition of a medium or heavy duty alternative fuel  
19 vehicle.

20 MR. WOODWARD: Then this fuel would then be  
21 applicable for light duty vehicles in the first instance or the  
22 first level of compliance and then heavy and medium duty there  
23 after.

24 MS. BLUESTEIN: That's right.

25 MR. WOODWARD: Okay, thank you.

1 MR. BROOKMAN: Marc Goodman.

2 MR. GOODMAN: I think that's a good point, Steve.  
3 If this were like other alternative fuels, if there were an  
4 existing set of alternative fuel vehicles on the market, that  
5 would be the appropriate fleet that we would be comparing and  
6 that's where testing has to be done between other alternative  
7 fuels. Unfortunately we don't have that, so we're looking at  
8 existing data. We're looking at other tests that are likely to  
9 be done but yours would be the more appropriate comparison  
10 actually for the purposes that we have.

11 MR. BROOKMAN: Additional questions or comments?  
12 Yes.

13 MR. SKELDAR: Gregg Skeldar from Sasol Chevron.  
14 Just a comment on your slide on example of fuel properties,  
15 because I know there's been a few comments around --

16 MR. McCORMICK: Which slide was that?

17 MR. SKELDAR: The third slide under cold flow  
18 properties, I know there's been some concerns or at least that's  
19 been raised. My understanding on cold flow is that the refining  
20 process as you describe it or the upgrading of the FT product can  
21 control that point. In fact, we're looking at controlling to  
22 whatever the market requires and that flexibility is a function  
23 of this technology on, as you describe it as direct FT. So  
24 running at minus 15, minus 20, minus 25, even is impossible.

25 MR. McCORMICK: But aren't there compromises

1 associated with doing that in terms of lowering the cetane number  
2 of flash point or other important fuel properties?

3 MR. SKLEDAR: The process we're looking at for our  
4 facility in Nigeria will have a minus 20 CFPP spec and it will -  
5 - typically runs greater than 75 on cetane, so the results that  
6 we see in that range are still very consistent with what you're  
7 seeing here. So a minus 20 and these typical properties you're  
8 showing here are very consistent. Zero is quite low. We haven't  
9 -- we really don't do much work in that range.

10 MR. BROOKMAN: Thanks for that comment. This is  
11 the kind of -- this is the kind of data that DOE seeks and we'll  
12 have an opportunity to disclose more of this, this afternoon.  
13 Yes.

14 MR. FREERKS: Bob Freerks from Syntroleum. The  
15 fuel that we tested and supplied data on was a minus 15 cloud  
16 point diesel. It was normal paraffin and iso-paraffin with no  
17 aromatics and on sulfur and I believe that we supplied most of  
18 the analytical data for that. We have made fuel down to minus 50  
19 cloud freeze four point, so it can be done without significantly  
20 burning the cetane in the fuel. It's still above 70. So no  
21 problems there.

22 MR. BROOKMAN: Thanks, that's very helpful.

23 MR. KNOTTENBELT: There's also the observation of  
24 Shell, you still get very high cetane with the lower four points  
25 typically with --

1 MR. BROOKMAN: And how low does it go?

2 MR. KNOTTENBELT: We will be looking at four points  
3 with the same level as Gregg has described, minus 15, minus 20,  
4 whatever the market actually needs. There is some reduction in  
5 cetane but it's very small. Cetane might drop from 18 to 17 but  
6 it's still extremely high compared to any diesels that are  
7 available on the market.

8 MR. BROOKMAN: Thank you. Yes.

9 MR. WOODWARD: Just one last comment, Syntroleum is  
10 --

11 MR. BROOKMAN: This is Steve Woodward.

12 MR. WOODWARD: Steve Woodward, Syntroleum.  
13 Syntroleum is participating in a DOE sponsored project and we  
14 will be supplying the fuel to the University of Alaska in  
15 Fairbanks that will meet Arctic grade criteria which means a  
16 minus 40, 45 degree centigrade and the cetane numbers still will  
17 be close to 70 or perhaps lower. It's not an issue as to whether  
18 or not it can.

19 MR. BROOKMAN: Thank you. Other comments or  
20 questions?

21 MR. McCORMICK: If I can make one comment, based on  
22 what I've just heard, perhaps cold flow is an issue that you  
23 know, we shouldn't be as concerned about. You know, the ASTM D-  
24 975 cold flow specifications may be something that FT diesel can  
25 meet and, you know, it's not something that we should be

1 concerned about.

2 MR. BROOKMAN: I see a few heads nodding up and  
3 down. Yes.

4 MR. FREERKS: Bob Freerks again from Syntroleum.  
5 With regards to your comments about the statistical significance  
6 of the data, there are ways to treat wide varieties of  
7 statistical data and get the significance but your chart  
8 basically showed that virtually every test showed benefits. You  
9 can drive statistics from that pretty easily.

10 MR. McCORMICK: And there's -- using a non-  
11 parametric test, basically it shows that you basically test  
12 whether it's -- is the change positive or negative or zero. And  
13 there's a 99 percent probability that both emissions that I  
14 showed are going to be produced. The question is, how much?

15 MR. FREERKS: Yeah, but as you said, that varies  
16 from vehicle to vehicle and application to application and  
17 speaking of that, the California EPA only requires reformulate  
18 diesel fuels to be tested in one engine to be certified for  
19 emissions characteristics. They don't care about the vast  
20 majority of different engines out there. They chose one  
21 representative one and that was good enough.

22 MR. McCORMICK: But we aren't in California.

23 MR. BROOKMAN: Nor is this Kansas. Yes, okay. So  
24 other questions or comments following this presentation? It's  
25 just about time for lunch. I'm going to suggest we go there in

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1 just a minute.

2 Immediately following lunch we're going to have  
3 presentations and comments from Petro S.A., Rentech, Shell  
4 International Gas and Syntroleum. Following that we're going to  
5 go to some rather specific questions that both of our presenters  
6 quod up for you. I'm going to read them so that they'll be fresh  
7 in your mind when you come back.

8 The Department of Energy is seeking specific  
9 information surrounding the following. Did we list all the  
10 questions and make copies of them over there? We did. You've  
11 seen these questions. They are, "Any additional FTD emissions  
12 data including wider range of vehicles/engine types, conditions,  
13 ages, mileages, states of repair, data on post-'98 engines,  
14 including engines equipped with emissions control, test data that  
15 includes fuel composition data for testing control fuels, test  
16 data comparing FTD to ULSD, data from FTD fuel economy and  
17 differential to conventional diesel, data on power obtained from  
18 FTD and/or low density diesel fuels, durability emissions data,  
19 data on cold flow performance with very high paraffin levels",  
20 and perhaps that's based on the comments we've already heard, not  
21 as important now, but they still want the data, I think, data on  
22 comparability of near zero aromatic fuels with elastomeric  
23 materials". Okay, so we're going to start off with that  
24 following the brief presentations. It's now noon. It's hard to  
25 do lunch here in much less than an hour. We'll start back up at

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1 1:00.

2 For those of you that are unfamiliar with this  
3 building, maybe we can just get a bunch of people going at the  
4 same time over to the cafeteria. So maybe we can do that.  
5 Basically, the cafeteria is in a separate building on the other  
6 side of the street over here and the easiest way to get there is  
7 to go down one floor and walk all the way under to the other side  
8 of the street. And there's also, for those of you that went for  
9 coffee this morning, there's a kind of sandwich shop, they sell  
10 quite a bit of food right one floor down and immediately opposite  
11 us on the other side of the floor here in this corridor.

12 So other things that we should remind them of at  
13 this time? I think we're on track where we're supposed to be in  
14 terms of schedule.

15 (Whereupon at 11:58 a.m. a luncheon recess was  
16 taken.)

17 AFTERNOON SESSION

18 MR. BROOKMAN: Okay, let's start. One housekeeping  
19 item, Linda reminds me that a list of attendees will be made  
20 available and will be posted on the website and does everybody  
21 know that website address? They ought to, it's in the Federal  
22 Register notice and everything else.

23 MS. BLUESTEIN: It's in the Federal Register notice  
24 but it's [ott.doe.gov/epact/fuel\\_pet.shtml](http://ott.doe.gov/epact/fuel_pet.shtml).

25 MR. BROOKMAN: Okay, so maybe I'll write that out.

1       Yeah, we'll write it down on the flip chart up here for you.  
2       Okay, so the format for now is we're going to have four very  
3       brief presentations. The first one representing Petro S.A. is  
4       Cyril Knottenbelt.

5                   MR. KNOTTENBELT: Good afternoon. Thanks for the  
6       opportunity to present this presentation on behalf of Petro S.A.

7       Our sincere thanks to the U.S. Department of Energy for the  
8       opportunity. A brief introduction on Petro S.A. and where we've  
9       been coming from. We're a state owned commissioned and managed  
10      company. Moss gas was established in 1987 to basically reduce  
11      South Africa's dependence on crude imports. The company has  
12      quite a lot of experience, approximately 12 years in producing  
13      FTD diesels and have gone through quite a lot of learning curves  
14      with that. In 1999 we petitioned DOE to accept our FTD oil fuels  
15      as alternate fuels. Subsequently, Mossgas has merged with Secru  
16      (phonetic) also in state and body involved in the exploration of  
17      oil and gas and in January 2002, the Petroleum Oil and Gas  
18      Corporation of South Africa Petro S.A. for short, was registered.

19  
20                   Just a quick look at the methane reformers, you can  
21      see the primary reformers in the background and in the foreground  
22      the small secondary reformers and just while we're looking at  
23      that Petro S.A. is an ISO 9001 and we were actually the first  
24      company worldwide to achieve ISO 14000 environmental managements  
25      systems accreditation.

1           There are three synthol reactors and getting down  
2 to business why we are really here. In 1999 we petitioned three  
3 basic fuels, RFD1, 2 and 3 and hoped that these would really be  
4 achieved or designated as alternative fuels. Quite a lot has  
5 changed since then and maybe it's time to look at how one should  
6 maybe define Fischer-Tropsch diesel. We feel that Fischer-  
7 Tropsch diesel should be defined as gas derived, environmentally  
8 friendly but the crux of it really diesel produced by selective  
9 catalytic synthesis of hydrocarbons from synthesis gas containing  
10 hydrogen, carbon oxides, using Fischer-Tropsch technology where  
11 the said synthesis gas is derived from natural gas.

12           Just looking a little bit closer at some of the  
13 specifications of this field and I have changed my presentation  
14 somewhat to the handouts that have been given out, if you'll  
15 please forgive that. I think we should propose sulfur  
16 specification of approximately 10 PPM mass, sulfur being one of  
17 the FTD's greatest attributes and a definite enabler of all  
18 catalytic exhaust after treatment options.

19           In terms of aromatic specification, it was  
20 interesting to listen to the earlier comments. What we have  
21 found is that PAHs should be limited to less than .1 percent  
22 volume. Where that will come, PM, NOx, polyaromatic hydrocarbon  
23 reductions. In terms of total aromatic specification, we would  
24 suggest to go with a 10 percent volume specification.

25           Just a little bit of background on why we think

1 there may be benefits by using the foreign aromatic limitations;  
2 EPEFE, in one of their vehicle fleets that is on the light side  
3 of the vehicle fleet study there were 19 vehicles. I'm not too  
4 sure how many heavy duty vehicles there were but they looked at  
5 changes in NOx emissions and reduction of polyaromatic  
6 hydrocarbon content from 11 to one percent resulted in a NOx  
7 reduction for the light vehicles of five percent as opposed to  
8 two and a half percent for the heavy duty vehicles. Of interest  
9 was a relatively small change that took place with the increase  
10 in cetane number from 51 to 55. Work that we have done at West  
11 Virginia University and this has been reported in Telesis Today  
12 (phonetic) 2002 edition, gave us the following results and that  
13 kind of led us to believe that maybe the cetane number  
14 specification should be a minimum of 50. For a 1992 DDC 6V-92TA,  
15 run on an engine dynamometer, as well as a 1998 Navistar T444E  
16 also tested on the engine dynamometer, showed significant PM  
17 reductions and NOx reductions.

18 For the 1998 Navistar, we saw a reduction of 14.8  
19 percent over D2 and a NOx reduction of 10.1 over D2. Further  
20 conclusions that were made in the study were that there was  
21 significant reductions for both engine and vehicle testing. Both  
22 two and four stroke engines from different manufacturers over a  
23 range of engine technologies, over a range of various dynamometer  
24 testing cycles and the presence or absence of after -- exhaust  
25 gas after treatment devices. Other parameters that we probably

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1 should have a look at and that we'd like to comment on is that we  
2 feel that the oxygenate contents should be limited to 1 percent  
3 max.

4 In terms of hydrocarbon type we suggest the cetane  
5 number in place of hydrocarbon types. The cetane number will in  
6 fact reproduce the paraffin content and if one really went out  
7 and analyzed the hydrocarbon type, I can speak for our products  
8 but by GC-TOF-MS it's about two and a half days work. But GC is  
9 in some of the Shell techniques. I'm not too sure it might be a  
10 little but quicker but the long end of it is, it's a time-  
11 consuming and expensive exercise so cetane base is probably a  
12 very good predictor of iso-paraffin versus normal paraffin  
13 content.

14 Additives are massed for FTD fuels especially  
15 considering that the lubricity enhancements that are required.  
16 Additives obviously, should be selected not to disadvantage any  
17 positive emission benefits and should contain no sulfur and  
18 probably limited at about .1 mass mass percent of the FTD.

19 Just briefly summarizing, some of the  
20 specifications that we felt are worthwhile suggesting was cetane  
21 number 50, a sulfur content of 10 PPM max, aromatics of 10,  
22 polyaromatics .1, and lubricity or waste core of 460 maximum  
23 waste core size. We support very much the Rentech proposal of  
24 11,5 MM BTU per barrel as a process energy limit. In terms of  
25 toxicity and biodegradability, toxic characteristics of all FTD

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1 diesels will definitely be better than crude based diesels or at  
2 least equivalent, at least that could be used at a 96-hour  
3 bioassay using Leptocherus Plumulosus or Mysidopsis Bahia. We  
4 have done some tests, we can release the results at a later  
5 stage, but they were very favorable.

6 In terms of biodegradability, I think FTD  
7 definitely has got good biodegradability characteristics as  
8 opposed to crude diesels. They could be used as a 58-day  
9 anaerobic biodegradability test or 28-day anaerobic  
10 biodegradability test. In terms of balancing the determinations,  
11 we really don't have the answer yet but we do feel that fuel  
12 quality effects on fuel economy and greenhouse gas emissions  
13 should be considered on well to wheels or cradle to grave basis.

14 Petro S.A. being a South African company considering trade  
15 agreements with the USA and being a member of the World Trade  
16 Organization, we would like to propose that all GTL, both foreign  
17 and domestic be treated as alternative fuels, in fact, meeting  
18 all three of the EPAct requirements; being substantially non-  
19 petroleum, environmentally friendly with good emission benefits  
20 and giving environmental security benefits. We feel that we  
21 would like to propose this fuel as a GTL for all three  
22 petitioners. Thank you.

23 MR. BROOKMAN: Questions, comments? Marc Goodman?

24 MR. McCORMICK: It sounds like your process is  
25 flexible enough that the three fuels proposed in your original

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1 petition, you're not stuck with those, right?

2 MR. KNOTTENBELT: No, we're simply not stuck with  
3 them and I don't really want to go there but at the end of the  
4 day when the technology companies actually come to the point of  
5 being full production companies. At that time, there will  
6 obviously be a drive for chemicals and a drive for fuels. And  
7 you'll need to balance up what you've got in your hand.

8 MR. McCORMICK: Your slide proposed a one percent  
9 oxygenate limit.

10 MR. KNOTTENBELT: Yes.

11 MR. McCORMICK: I understand you're talking about  
12 one percent total oxygenates or one percent oxygen content in the  
13 fuel?

14 MR. KNOTTENBELT: I suggested one percent total  
15 oxygenates.

16 MR. McCORMICK: And the --

17 MR. KNOTTENBELT: In fact, if I can just go back,  
18 the regional data which we presented had a five percent  
19 Muscelinal (phonetic) 120 total oxygen content in it. Muscelinal  
20 120 is a mixture of oxygenates, C3s, C4s and we merely just  
21 wanted to demonstrate the benefits of PM reduction by the  
22 additional of oxygenates to those fields.

23 MR. McCORMICK: And you mentioned two different  
24 sets of emission data there. One was the EPFE. Have you provided  
25 those to us, you know, as the original studies with the original

1 raw data?

2 MR. KNOTTENBELT: Subsequent to the petition, we  
3 have published that information in Telesis of Today (phonetic)  
4 and the EPEFE data was not reported but if I remember correctly  
5 the EPEFE data was in Concowi (phonetic) in 1999 and hopefully, I  
6 can just whip it out. It's not in that slide. It was 1999, I  
7 think the third or the sixth month in one of the Concowi  
8 editions.

9 MR. McCORMICK: And you'll get us copies.

10 MR. KNOTTENBELT: I can get you an electronic copy  
11 of that. I'll e-mail it to Linda. What I have noticed with the  
12 studies that there are quite a large vehicle population.

13 MR. McCORMICK: Your fuels have the higher aromatic  
14 contents than some of the other --

15 MR. KNOTTENBELT: Right, I cannot specify higher  
16 aromatic content and I think when we looked at the EPEFE study we  
17 saw the effects of poly-aromatics and perhaps that is something  
18 that needs to be looked at, at the future is how detrimental are  
19 aromatics versus normal paraffins, iso-paraffins.

20 MR. McCORMICK: Is it your position that some  
21 aromatic content is desirable for purposes of materials  
22 compatibility?

23 MR. KNOTTENBELT: That was a cycle that we have  
24 been through is that we tended to pick our problems in the market  
25 and we subsequently adjusted the process to have some aromatics

1 around and basically the problem where you normally pick up  
2 aromatic compatibility problems is when you drop from say  
3 aromatic content equivalent in crude of about 30, 35 percent down  
4 to say seven percent fuel. Then you are going to pick up CSR  
5 problems. In the case of alternative fueled vehicles, we -- you  
6 would run the vehicle only on one fuel. That may not be such a  
7 big problem, but I think there's too little data to prove that.

8 MR. McCORMICK: Do you have any data that you could  
9 give us on that?

10 MR. KNOTTENBELT: We have some in our state and  
11 I'll have to discuss it with the management of Petro S.A. before  
12 we can release that.

13 MR. McCORMICK: And finally on one of your slides,  
14 your last slide, you propose that we designate all GTL whether  
15 domestic or foreign.

16 MR. KNOTTENBELT: Yes.

17 MR. McCORMICK: In previous slides you suggested a  
18 variety of fuel specifications.

19 MR. KNOTTENBELT: Right.

20 MR. McCORMICK: When you say all GTL, what you're  
21 talking about is all GTL meeting those fuel specifications.

22 MR. KNOTTENBELT: All GTL meeting the fuel  
23 specifications and looking at those fuel specifications, I think  
24 all three petitioners and probably the GTL that other companies  
25 would produce without really mentioning names, but I know there

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1 are a lot of US companies doing a lot of work in that area, I'm  
2 sure would have to meet those specifications.

3 MR. BROOKMAN: Yes, Michael first, then Robert.

4 MR. WANG: You mentioned that one of your slides  
5 are from well to wheels on analysis of greenhouse gas emissions  
6 and fuel economy. As you saw this morning, DOE has done some  
7 analysis in this area. So based on what you saw, our analysis  
8 was either additional issues or problems that you see it that we  
9 need to address from what we found.

10 MR. KNOTTENBELT: Michael, can I come back to you  
11 on that one and it will be in writing, obviously before November,  
12 I think it was 15th. And so that we can carefully review that,  
13 but that is something that we need to do look at as a company as  
14 well.

15 MR. BROOKMAN: And I guess that I would just add --  
16 I'm going to let you follow on any other persons that you wish to  
17 make additional comments on that specific question the Department  
18 would welcome that as well. Your name? Please use the  
19 microphone.

20 MR. LAWSON: I've got a good voice.

21 MR. BROOKMAN: But it won't be picked up on the  
22 tape.

23 MR. LAWSON: Nick Lawson from CONOCO Phillips.  
24 Cyril, could you just be very clear about the oxygen spec that  
25 you're proposing? Is it weight percent of oxygen or weight

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1 percent of oxygenate?

2 MR. KNOTTENBELT: We were considering oxygenates.

3 MR. BROOKMAN: Thank you. Additional -- yes,  
4 Robert.

5 MR. McCORMICK: I acknowledge -- you mention the  
6 difficulty in measuring the normal iso-paraffin ratio and I  
7 acknowledge that that is challenging. But you suggest then using  
8 the cetane number in place. If you have aromatics in the fuel is  
9 the -- do you think the cetane numbers are really good?

10 MR. KNOTTENBELT: I think if you've got an idea  
11 what your aromatic content is, which is really measured by HPLC  
12 IP391 or other techniques, you can calculate what the portion of  
13 your cetane number is going to be according to your aromatic  
14 content and I think there is some information that exists on  
15 weight sites. It's called cetane and the debits (phonetic) and  
16 for every molecule in about the C10 to C25 range it will actually  
17 give you a cetane number of that, iso-paraffins, olaffins  
18 included and I've played around with that for quite awhile now.  
19 I actually found that there was a very good correlation between  
20 that cetane number. In fact we went up by more than two cetane  
21 numbers.

22 MR. BROOKMAN: Linda Bluestein.

23 MS. BLUESTEIN: Cyril, I'd like to thank you for  
24 your participation today and just also to reiterate something  
25 Marc said, if there's a way before November 15th you could get us

1 information from those toxicity tests, that would be much  
2 appreciated by the Department.

3 MR. BROOKMAN: Robert, any additional questions?  
4 No? Okay, anybody else with questions or comments on Cyril's  
5 presentation? Okay thank you very much. Our next speaker will  
6 be Sherry Tucker representing Rentech.

7 MS. TUCKER: Good afternoon. My name is Sherry  
8 Tucker. I'm with Tucker and Associates and I was asked by  
9 Rentech to make this statement here today on their behalf.  
10 "Rentech, Inc. provides this proprietary Fischer-Tropsch  
11 technology for the conversion of syngas made from carbon bearing  
12 material into ultra-clean liquid hydrocarbons. The Rentech FT  
13 technology is highly efficient and cost effective offering  
14 opportunities for project owners around the world to implement  
15 the technology to convert under-utilized resources into ultra-  
16 clean transportation fuels and chemicals.

17 Today, under House Bill 12274, signed into law in  
18 December 2000, Fischer-Tropsch's fuels from domestic natural gas  
19 are designated as alternative fuel. Moreover under the Energy  
20 Policy Act of 1992, Fischer-Tropsch's fuels from coal are also  
21 alternative fuels. In this workshop we are addressing Fischer-  
22 Tropsch fuel made from sources other than domestic natural gas.

23  
24 Rentech would like to lend its support and  
25 encouragement to the DOE in the designation of Fischer-Tropsch

1 fuels from sources other than domestic natural gas to be  
2 classified as alternative fuels. Rentech through its internal  
3 efforts submitted a petition in July 1999, clearly demonstrating  
4 that all three criteria as set forth in the Energy Policy Act of  
5 1992 have been met, that is FT fuel is not substantially  
6 petroleum. FT fuel would add substantial energy security  
7 benefits and FT fuel would yield substantial environmental  
8 benefits.

9 Rentech is continually evaluating various Fischer-  
10 Tropsch technologies from such major energy companies as British  
11 Petroleum, CONOCO, Exxon and Shell. Although these technologies  
12 all have their differences, each produces very similar ultra-  
13 clean hydrocarbon products. Therefore, Rentech believes it is in  
14 the best interest of the DOE and the country that Fischer-Tropsch  
15 diesel be designated an alternative fuel under the Energy Policy  
16 Act of 1992. We recommended that DOE set standards for FT diesel  
17 regardless of the technology used to produce the fuel. Our  
18 suggested standards are in our letter of October 12th, 2001 to  
19 the DOE which was previously attached", and I believe it's on the  
20 web.

21 "The three unique characteristics of FT diesel  
22 fuels are the ultra low levels of sulfur, aromatics and high  
23 cetane index of the fuels. These three characteristics allow the  
24 fuels to burn completely, significantly reducing emissions. It  
25 is these three characteristics that the DOE needs to consider as

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1 it moves forward in setting the standards that designate FT fuels  
2 as alternative to the dirtier fuels we use today. Rentech  
3 heartedly encourages the DOE to expedite the designation process  
4 as the tenuous world situation and the demand for clean energy in  
5 the United States continues to increase.

6 We need to seek all alternatives, particularly when  
7 they are environmentally sound options. Thank you for your  
8 consideration and we look forward to a rapid and positive outcome  
9 to this technical review and movement towards notice of proposed  
10 rule making".

11 I told Rentech that I would take back to them any  
12 questions that the DOE or others may have and I will remain --  
13 because I cannot answer these questions myself. So I won't bore  
14 you all with writing down the questions as I stand here but I  
15 will remain behind this afternoon and take your questions if you  
16 wish to give them to me.

17 MR. BROOKMAN: Thank you. Let me just get a show  
18 of hands, Marc, do you, others have specific questions you'd like  
19 to direct to Rentech? Okay, Robert and Michael as well.  
20 Others, other than the DOE cluster here? Are there others that  
21 have -- would like to direct questions to Rentech? I'm just  
22 flagging these so you can see them.

23 MS. TUCKER: Okay.

24 MR. BROOKMAN: And I guess just those. Okay, so if  
25 you'll write them out because she's going to take them back.

1 MS. BLUESTEIN: Can we e-mail them to Dick Shepherd  
2 (phonetic)?

3 MS. TURNER: Yeah, you can e-mail them to Dick  
4 Shepherd, absolutely.

5 MR. BROOKMAN: She just said that she's not going  
6 to be able to get the answer today. Do you want to ask the  
7 question on the record? Sure, go ahead.

8 MR. BLUESTEIN: We can do this through our docket.  
9 We can have these folks write some questions.

10 MS. TURNER: I knew you were interested in having  
11 them for the record and I wanted to facilitate that for you, so  
12 whatever method you want to use is fine.

13 MR. BROOKMAN: Okay, you want to ask a few  
14 questions now. Okay, Marc Goodman.

15 MR. GOODMAN: You said in your statement that  
16 Rentech's initial petitions showed clearly that the three  
17 criteria are met. Is it Rentech's position that the questions  
18 and data gaps that DOE has identified are irrelevant, that, you  
19 know, are you saying that the data accompanying that petition was  
20 adequate in and of itself on which the DOE could base a  
21 designation, is one question.

22 The second question would be, as I understand your  
23 proposed specification, it is for one percent oxygen content  
24 rather than oxygenates content. I just wanted to confirm that  
25 that was the case, we're talking one percent total oxygen.

1 MR. BROOKMAN: Okay, Robert?

2 MR. McCORMICK: My questions are also about the  
3 fuel specification. The fuel specification includes cetane index  
4 which is not the same thing as cetane number. I guess I'd like  
5 clarification as to whether Rentech really means cetane index.  
6 Also, the lubricity specification of 675 on HFRR seems to be --  
7 I mean a fuel with 675 lubricity is almost any definition of poor  
8 lubricity fuel. I mean, is there some data that suggests that  
9 that level is adequate? Maybe I'm wrong in saying that it's a  
10 poor lubricity fuel. Maybe Rentech has some data to support  
11 that.

12 MR. BROOKMAN: Michael Wang.

13 MR. WANG: And my question is about Table 2, the  
14 process efficiencies. Rentech proposed 11.5 million BTU per barrel  
15 and I have three questions regarding this number. First is, the  
16 eleven and a half million BTU is higher or lower. The second,  
17 question is for the barrel here is that all the liquid product or  
18 is Fischer-Tropsch diesel only? The third question is what is  
19 the basis for 11.5?

20 MR. BROOKMAN: Those are rather specific questions.  
21 Other questions directed at Rentech that they can respond to in  
22 the record? Yes, Cyril?

23 MR. KNOTTENBELT: Just a -- Cyril Knottenbelt from  
24 Petro S.A., just a comment that is that it's simply very  
25 dangerous to use a cetane index for synthetically derived diesel

1 fuel. The reality it's probably -- and I may be wrong -- closer  
2 to a cetane number just above 52, 53. So it would be great if  
3 Rentech could clarify whether they mean cetane number on that  
4 one.

5 MR. BROOKMAN: I didn't understand why a cetane  
6 index wouldn't work.

7 MS. BLUESTEIN: That was the same question.

8 MR. KNOTTENBELT: Steve can probably back me up on  
9 this one. I know that Cecil had done a lot of work and we have  
10 done some early work and we found the cetane indexes with our top  
11 fields and maybe for other FTDs that cetane index tended to  
12 exaggerate the number -- the actual cetane number.

13 MR. BROOKMAN: Robert.

14 MR. McCORMICK: My understanding the cetane index  
15 it a number that's calculated from an empirical correlation of  
16 other fuel properties in an attempt to predict cetane number.  
17 It's a correlation developed for petroleum diesels that at least  
18 compared to the properties of FT diesels have a very narrow range  
19 of properties. Any of the FT diesels we've been talking about  
20 today are well outside of the range intended by that empirical  
21 correlation and so cetane index, it's not an accurate predictor  
22 of cetane number for FT fuels. It's -- I don't see why one would  
23 want to use it but --

24 MR. BROOKMAN: Okay, Sherry, I'm certain the  
25 Department would welcome Rentech's thoughts on why they included

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1 an index as opposed to a cetane number. Other comments,  
2 questions before we move on to our next presenter? Okay, I see  
3 none. Then our next presenter is Stuart Bradford, speaking on  
4 behalf of Shell International Gas.

5 MR. BRADFORD: Thank you, good afternoon. I'm  
6 Stuart Bradford. I work for Shell International Gas which is an  
7 affiliate of the Royal Dutch Shell group of companies. I have a  
8 colleague from the Royal Dutch Shell group of companies, Ian  
9 Virrels who will probably be much better placed than me to answer  
10 any technical questions you might have after I've been through  
11 this.

12 I'm not going to read out the statement that we  
13 sent in. The statement was specifically addressing some of the  
14 questions asked by the DOE in the docket, but instead I'll go  
15 through why we think Fischer-Tropsch diesel should be considered  
16 as an alternative fuel, looking at the elements of energy  
17 security and environmental benefit, and also considering some  
18 aspects of how that will actually be used in practice.

19 Firstly, though, I'd like to talk about what is  
20 Fischer-Tropsch diesel. We see two distinct types of Fischer-  
21 Tropsch diesel. One is made by so-called low temperature  
22 Fischer-Tropsch process and that's the one that Shell is familiar  
23 with. It operates the plant in Ventulu Malaysia (phonetic) and  
24 will be the basis of most of the future investments announced by  
25 Shell and others around the world. We don't have experience with

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1 the alternative high temperature Fischer-Tropsch process or as  
2 you call it in the docket, the COD process, so we can't comment  
3 upon what that process might be.

4 I think that with us for the low temperature  
5 Fischer-Tropsch process, material made from different suppliers  
6 of technology or different operators is going to be substantially  
7 similar in that we'll have a very high cetane number and a very  
8 low level of aromatics. Moving on to why should Fischer-Tropsch  
9 diesel be classed as an alternative fuel. Firstly, energy  
10 security. Well reserves of gas exceed those of oil in terms of  
11 years of production and reserves of gas are growing whereas those  
12 of oil are declining.

13 A significant portion of this gas cannot be  
14 monetized by traditional rigs such as pipelines or liquefied  
15 natural gas. In detail production is the only way that this gas  
16 is likely to be able to find a market. We see detailed  
17 production in a number of locations around the world, including  
18 but not limited to the Arab Gulf. Detailed production is  
19 therefore going to both increase the supply diversity for  
20 transportation fuels but also the total availability of feed  
21 stock for making these products will also be substantially  
22 increased by this technology. And this will have clear energy  
23 security benefits for any net consuming nation of energy.

24 We don't believe that the process thermal  
25 efficiency is a significant issue to be considered in whether

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1 Fischer-Tropsch fuels should be classified as alternative or not.

2 Fischer-Tropsch's technology will be applied primarily to gas  
3 fields for which there is little prospects of other utilization.

4 And therefore, the fact that the process efficiency is not very  
5 high, is in our view, not the significant feature.

6 Typically, the thermal efficiency of the process  
7 would be on the order of 60 to 65 percent. We would say that 60,  
8 65 percent of something is better than zero percent of nothing.  
9 With regard to the environment, we've seen lots of data from NREL  
10 and others around emissions associated with Fischer-Tropsch  
11 diesel end use. The conclusions of NREL are brought in line with  
12 the work that we have done in our laboratories, some of which  
13 we've submitted to be part of the DOE docket. The work that  
14 we've done includes data on fuels with low pour points and fuels  
15 that might be typical of those made by Shell and others for next  
16 generation Fischer-Tropsch plants and projects.

17 And this product, as we said before, still shows an  
18 extremely good emissions performance and very good cetane  
19 number. The question was raised in the DOE docket as whether six  
20 to 20 percent reduction in NOx should be seen as significant. We  
21 believe that it should. Firstly, when you look at the level of  
22 reductions achieved by introduction of other fuels is seen as  
23 beneficial, such as low sulfur diesels for many criteria  
24 emissions, that's the sort of level improvement that you see.  
25 Secondly, gas to liquids diesel will be a very cost effective way

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1 of achieving emissions reductions.

2           Probably in terms of fuel solutions, it will be the  
3 best way of achieving this. The alternatives have to go to  
4 after-treatment systems. These are under development but they  
5 are expensive or in the case of the urea system, difficult to  
6 actually manage. With respect to non-criteria emissions, we  
7 don't have any direct experimental effort ourselves about whether  
8 Fischer-Tropsch diesel would be beneficial but we suspect that  
9 probably it would. With regard to ecotoxicity, for ecotoxicity  
10 we have submitted data to the DOE which shows that for various  
11 aquatic organisms, Fischer-Tropsch diesel is not toxic.

12           Regarding biodegradability, Fischer-Tropsch is in  
13 our view a product that is clearly more biodegradable than a  
14 standard diesel and again, we have submitted data to that effect.

15           Greenhouse gases, we believe the position overall is neutral.  
16 The Argonne study is clearly a reference work in this area and  
17 it's a study to which the Shell Group actually contributed as  
18 well. However, it's a study that uses a relatively narrow system  
19 boundary definition and the effects of the emissions from the  
20 less favorable refinery streams such as fuel oil or coke, and  
21 their use in markets as opposed to what you could use as  
22 alternative fuels to satisfy those needs, have not been taken  
23 into account.

24           Shell has done a study which includes these effects  
25 and have concluded that depending upon what assumptions you make,

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1 the net greenhouse gas position of Fischer-Tropsch can be  
2 actually beneficial or can be slightly worse as in the Argonne  
3 study, depending upon whether you assume that fuel oil and coke  
4 produced by refineries is replaced by the natural gas or coal as  
5 an alternative. Overall, we believe the Fischer-Tropsch diesel  
6 has an extremely strong environmental case being bounced on  
7 greenhouse gases and being a strong class or likely strong class  
8 on the three other elements.

9 I think it's quite rare that a fuel actually wins  
10 across the board. It's a very unusual position to be in that  
11 something is better on all of the elements under consideration.  
12 With respect to introduction and use of Fischer-Tropsch diesel,  
13 the main issue we see is around compatibility of low aromatics  
14 products with the engine seals. This though, I think is a very  
15 minor issue and can be managed suitably by a suitable  
16 introduction of the fuel with a maintenance program of the fleet.

17 It's an issue that has been addressed successfully by places  
18 like Sweden who effectively have zero or close to zero aromatics  
19 fuel as being the standard within their market.

20 Additive packages will be needed with Fischer-  
21 Tropsch. Lubricity additive, possibly anti-static additive, anti-  
22 oxidants. We don't see these as really being significant to  
23 achieving the energy security or the environmental benefits that  
24 the DOE is considering for its ruling. They are significant for  
25 how the product will be used and for the relationship between the

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1 fuel supplier and the customers and distributors of the fuel but  
2 we think that's a matter probably best left to the fuel supplier  
3 to sort out with the users of the product and would not need a  
4 specific ruling from the COE on this matter.

5 Three other issues that Shell International Gas  
6 would like to bring to your attention that weren't considered in  
7 the DOE docket. Firstly, Fischer-Tropsch diesel will be an  
8 extremely good blending component for standard diesel. We have  
9 done work looking at the emissions performance of various blends  
10 of Fischer-Tropsch diesel with standard diesels going from zero  
11 percent to 100 percent Fischer-Tropsch and we find that the  
12 biggest emissions benefits actually occur with the first 20 or 30  
13 percent that you put in for most engine systems. This would, in  
14 fact, be an extremely practical way to use the volumes of  
15 Fischer-Tropsch diesel that will be available which initially  
16 will be limited. So we would like consideration for the use of  
17 Fischer-Tropsch in blends to be made by the DOE.

18 I don't know whether you are able to classify that  
19 as an alternative fuel, as we discussed this morning, but there  
20 might be some other way in which special consideration could be  
21 given to the product used in this way. I think also the DOE  
22 should consider the aspect of cost effectiveness and  
23 practicality. There are a number of alternative fuel systems  
24 that are being proposed. I think one of the very strongest  
25 selling points for Fischer-Tropsch diesel is that it's compatible

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1 with the existing diesel infra-structure, so distribution and  
2 engine systems.

3           Ultimately government policy directed to energy  
4 security or emissions has to be implemented with a cost in mind  
5 and that cost is ultimately borne by the taxpayer. Introducing  
6 this fuel will be a much lower cost than many alternative fuels  
7 that I can think of. And that, I think, should be part of your  
8 considerations.

9           Lastly, I'd like to come back to the point that  
10 some other people have made about domestic and imported GTL. We  
11 really don't see a reason to differentiate between the two. The  
12 emissions performance of the two products will be identical.  
13 With regard to national energy security, I don't see an advantage  
14 for domestically produced GTL either because domestically  
15 produced GTL will use gas from a country which is already  
16 importing natural gas. So it's just replacing one import with  
17 another.

18           That concludes the comments that Shell has to make.

19           I'd be more than happy to take your questions. To be more  
20 accurate, We will be more than happy to answer your technical  
21 questions.

22           MR. BROOKMAN: Linda Bluestein.

23           MS. BLUESTEIN: Linda Bluestein. Thank you for  
24 coming to our workshop and making the presentation for Shell. I  
25 wanted to just point out something on your question regarding

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1 using it as a blending agent in 20 to 30 percent blends. You  
2 know, one of the criteria that we had to consider under a 301(2)  
3 of EAct was whether the fuel was substantially non-petroleum and  
4 it's been the case before that DOE has not gone forward with the  
5 request to do lower level blends. We don't have any precedent in  
6 terms of any designation of a fuel anything under a 60 percent  
7 blend which would be the P series fuels.

8 If you look at the statute as written, the lowest  
9 level one in there for M85 and E85 is 85 percent alternative  
10 fuel. So, I guess I just wanted to address it that way. Now,  
11 bio-diesel was an exception. D20 is allowed as -- to allow  
12 fleets to comply with EAct. In other words, they can use a  
13 certain amount of pure bio-diesel and gain a credit, it's  
14 actually 450 gallons, but they had legislation introduced and  
15 passed in Congress and we had a separate rule making that covers  
16 bio-diesel. So I guess I just wanted to introduce that topic to  
17 you and give you the background on it and the fact is that our  
18 petitioners -- the three companies that petitioned were not  
19 asking for blends either. So we didn't consider anything lower  
20 than virtually all Fischer-Tropsch diesel.

21 MR. BRADFORD: So what would be the way to take  
22 this forward if that is the logical way to use the product? What  
23 should we actually do?

24 MS. BLUESTEIN: Well, no, it could be a replacement  
25 fuel and used in that type of situation where replacement fuels

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1 are called for. I mean, DOE is always looking at goals to  
2 increase the amount of replacements to petroleum that won't  
3 necessarily get a fleet of EPart credit. I mean, that's just  
4 something that kind of would go toward an overall, y you know,  
5 national type of goal that we might set at some point.

6 But I guess that you know, there probably isn't  
7 authority that we have to look at anything below, I would say a  
8 50 percent blend because the word "substantially" is written in  
9 there and you know, I think anything under that is not  
10 substantial.

11 MR. BRADFORD: Understood.

12 MR. BROOKMAN: Yes, Rich Bechtold.

13 MR. BECHTOLD: Rich Bechtold, QSS Group. You said  
14 something and I don't remember your exact words, but you implied  
15 that using Fischer-Tropsch diesel might obviate the need for  
16 emission control devices on diesel engines. Did I not hear that  
17 right?

18 MR. BRADFORD: I don't think I said that.

19 MR. BECHTOLD: Okay, well, let me ask you, do you  
20 think there are any emissions regulations that using Fischer-  
21 Tropsch would meet in place of emission control devices where  
22 conventional diesel fuel uses emission control devices?

23 MR. BRADFORD: Perhaps Ian is better qualified to  
24 answer that than me.

25 MR. VIRRELS: I'm Ian Virrels from Shell. I think

1 if you look at the strategies that OEMs might make, there might  
2 be a niche for SMDS in there if they're managing to pull down  
3 engine out to a certain level and SMDS might be a help to that,  
4 if you're talking about the very stringent levels in the U.S.  
5 then perhaps less likely but it may be part of the overall  
6 package of such. They would still have the benefit although not  
7 doing it by itself.

8 MR. BROOKMAN: Yes, Michael go ahead. I'm going to  
9 ask you again, everybody, please speak into the microphone.

10 MR. WANG: Can you explain a little bit more on the  
11 strategy and to think about the whole approach on the greenhouse  
12 gas effect of Fischer-Tropsch diesel, the so-called system  
13 expansion approach versus allocation approach. When I see the  
14 key arguments, between the two approaches, I see it as an  
15 attribution issue rather than as a (inaudible) approach. It's  
16 narrow and the other approach is broader. Both approaches  
17 address all the products but the view is from any fuel cycle,  
18 petroleum diesel cycle and Fischer-Tropsch diesel cycle.

19 The issue for us, I think to consider is the whole  
20 attribute will change with the different product. Should we  
21 attribute all the changes to Fischer-Tropsch diesel or should we  
22 attribute the changes to UDVU (phonetic) product. For example,  
23 if we say (indiscernible) and so furthermore we assume that it's  
24 vulnerable to the limits of residual oil, our power plant that we  
25 should attribute the additional actions and limit the power

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1 plants to Fischer-Tropsch diesel or should we actually to the  
2 power generation step. So I think that's is the question you  
3 have to ask. Also approaches, your allocation approach allocates  
4 the change in emission based on the products used and the system  
5 expansion approach as your study laid out, now attribute  
6 everything to Fischer-Tropsch diesel fuel, so I notice that  
7 Shell's written comments shows we are to monitor Fischer-Tropsch  
8 diesel plant efficiency greenhouse gas emissions, it's going to  
9 be even more difficult to monitor it, like the (undiscernible)  
10 because of your Fischer-Tropsch plant but it's going to be  
11 difficult to monitor to make this change. So are we going to  
12 make sure the expansion system approach will have (undiscernible)  
13 and even it happens as you envision, is it going to fail to  
14 allocate all the changes by Fischer-Tropsch diesel? So I think  
15 that's the question you need to think about.

16 MR. BRADFORD: I think that could be an extremely  
17 long discussion which we're certainly keen to engage on you with.

18 I think you've seen a copy of our report already, so you're  
19 already very familiar with the issues and we're very familiar  
20 with your work, having contributed to it. I think there is a  
21 philosophical fight around how you do this type of study.  
22 Probably all we can conclude at this point in time is that  
23 depending how you do it, you get different answers and from our  
24 perspective Fischer-Tropsch diesel is not necessarily clearly  
25 worse.

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1                   And if you make certain assumptions, it could be a  
2 better product. So I wouldn't say that Fischer-Tropsch diesel  
3 had a significantly higher greenhouse gas emissions proforma than  
4 standard diesel.

5                   MR. BROOKMAN: Rich Bechtold.

6                   MR. BECHTOLD: Related to this issue, you had said,  
7 or I think I heard you say that in the near term it might make  
8 more sense to blend Fischer-Tropsch with conventional diesel and  
9 this discussion about displacing residual fuel oil, isn't that  
10 further out in the future? I was wondering if you could maybe  
11 expand on your vision of how Fischer-Tropsch might fit into  
12 various blends over time.

13                   MR. BRADFORD: I think we see opportunities for  
14 Fischer-Tropsch diesel both for use of 100 percent product. The  
15 best opportunities we see there would probably be with some form  
16 of dedicated vehicle. I mean, our real vision is that there is a  
17 vehicle that is optimized to take advantage of some of the very  
18 unique properties, particularly the cetane, for example, a  
19 vehicle with different compression ratios so that you can get  
20 higher efficiency out of it. That would be a solution, say, for  
21 local bus fleets which come and refuel from a single point.

22                   For broader use of the product, we think probably  
23 the blends would be the more applicable route to go because then  
24 things like aromatics, low aromatics and seal compatibility, you  
25 can manage that very easily on an individual fleet basis. But if

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1 you change the whole city over then I think that would be a  
2 harder thing to manage.

3 One world scale Fischer-Tropsch plant can supply an  
4 awfully large area as a blend and thereby can make a significant  
5 difference to air quality within quite a broad region, so I think  
6 that's another advantage of the blending rate. But that said, I  
7 think both are very promising opportunities. How will things  
8 ultimately go? Well, we don't know. We're a few years away from  
9 having product available in large scale.

10 For the product produced out at Tulu, in the case  
11 of the product that Shell recently launched in Thailand, that is  
12 a blend and you get quite nice benefits out of a relatively low  
13 addition of fuel, which could contribute in a small way to  
14 improving the air quality of Bangkok.

15 MR. BROOKMAN: Marc Goodman.

16 MR. GOODMAN: Yeah. Following up on that, if you  
17 get a disproportionate benefit with the first increment up to 30  
18 percent or whatever of the blend as you've indicated, does it  
19 follow that for a given quantity of Fischer-Tropsch diesel fuel  
20 you'll get a greater total environmental benefit by blending it  
21 at a lower level than by using it as a new fuel?

22 MR. BRADFORD: It does, unless with 100 percent  
23 solution, you adopt a solution you can only use with a zero  
24 sulfur, a very high cetane product like an after-treatment system  
25 that's extremely sulfur sensitive, for example. Ian.

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1                   MR. VIRRELS: This is Ian Virrels again. We did  
2 some work looking at gas blended into a 400 sulfur with fuel from  
3 a European market and we found that the emissions were very  
4 comparable with a low sulfur diesel on site at the UK which is  
5 approximately 30 PPM. So using that, if you like, it goes much,  
6 much further and using at 100 percent. So we see the blends as  
7 being quite beneficial in that you get more for your buck on NOx  
8 reduction.

9                   MR. GOODMAN: In regard to the materials  
10 compatibility issue, you've suggested mitigating that by a  
11 controlled use of it in fleets, but within EPA fleets and may  
12 fleets in the U.S. generally, particularly light duty fleets, we  
13 find that a lot of them actually, even though they're considered  
14 centrally fueled fleets in a regulatory sense, they actually  
15 refuel at liquid refueling stations. And you know, it's a pretty  
16 good bet that it's that station, that truck stop or whatever  
17 switches to Fischer-Tropsch diesel fuel, that's probably going to  
18 be its diesel fuel, it's probably not going to have one Fischer-  
19 Tropsch for fleets, you know, that know about it and a  
20 conventional diesel fuel for other diesel vehicles.

21                   So it's not clear that that control is going to be  
22 as close, you know, as would be desirable, and wouldn't that  
23 problem also be avoided by blending the product.

24                   MR. BRADFORD: I think, Ian, correct me if I'm  
25 wrong, I think the control is primarily around the maintenance.

1 So the fact that the vehicle would switch between Fischer-Tropsch  
2 fuel and occasionally fuel with a standard diesel, I don't see as  
3 being an issue. Ian?

4 MR. VIRRELS: Yeah, we just finished an inter-trial  
5 with CalTrans in the Sacramento area and we ran on pure 100  
6 percent SMDS diesel for approximately a month and a half and  
7 found no problems at all. In fact, I spoke to the CEC only last  
8 Thursday. They said they still have no problems with leakage or  
9 anything like that and that was just a straight switch to a tank  
10 of 100 percent SMDS that we supplied them with. They do have a  
11 good vehicle maintenance.

12 We've also found, it's worth saying, that when  
13 nitrol seals are used, which are increasingly used in modern  
14 technology vehicles, we don't see the problems that some of the  
15 older seal types have. I know we have some data and I've been  
16 talking to Linda about sharing that as well, working a joint  
17 trial and there are some other people who we need to consider but  
18 we've got some new data on swelling, that we can potentially  
19 share.

20 MR. BROOKMAN: We'd sure like to see that data.

21 MR. GOODMAN: My point is that there may be people  
22 refueling with Fischer-Tropsch diesel fuel that don't even know  
23 about it at a public refueling station.

24 MR. BROOKMAN: Linda Bluestein.

25 MS. BLUESTEIN: Okay, actually this is Linda

1       Bluestein, DOE. I actually have two questions. First of all,  
2       you mentioned that additives are needed to blend into the fuel  
3       and I was just wondering if you were suggesting any limit in  
4       particular for those additives.

5                   MR. BRADFORD: I think Ian could advise us as to  
6       what we would recommend. With regard to the DOE ruling, we don't  
7       see the additives as being crucial to fulfilling the energy  
8       security or emissions requirements and therefore, I'd say, well,  
9       just let the market get on and let suppliers define what  
10      additives that they should be advising their customers to use.

11                   MR. VIRRELS: Just a quick one, I think the key is  
12      lubricity and we all know the Swedish Class I is being there as a  
13      lubricity additive with no problems. I know the specification in  
14      the U.S. is a bit of an issue at the moment in diesel. I don't  
15      see why that comes into this forum. It's more a fitness for  
16      purpose which the suppliers will sort with the OEMs and the  
17      people actually buying the fuel.

18                   MS. BLUESTEIN: So are you saying that we shouldn't  
19      set a limit on additives?

20                   MR. BRADFORD: I don't see that it's needed.

21                   MS. BLUESTEIN: And then I guess the second  
22      question I had and this is a little bit outside the area of your  
23      presentation but if there's any discomfort in answering this, you  
24      can let me know but I guess I'm just particularly interested in  
25      Shell's interest in seeing this fuel designated as an EPAct

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1 alternative fuel, given that the scope of the market is really  
2 small. I mean, do you actually see opportunities if we designate  
3 this fuel as an EPAAct fuel?

4 MR. BRADFORD: I think we see the designation being  
5 for us more of a symbolic recognition. This is a fuel that has  
6 value for the country with respect to emissions and energy  
7 security benefits and then looking to extract practical gain from  
8 it but the time our next generation of classes comes on stream.

9 MR. BROOKMAN: Marc Goodman.

10 MR. GOODMAN: A few. You made a number of  
11 references to data you've submitted to DOE by which I think  
12 you're referring to your DEER (phonetic) presentation that you  
13 provided the DOE.

14 MR. BRADFORD: That's correct, yes.

15 MR. GOODMAN: And that presents the results of some  
16 of this eco-toxicity data.

17 MR. BRADFORD: Yes, yes.

18 MR. GOODMAN: Obviously, it would be very useful to  
19 us to have the original data. Do you have that?

20 MR. BRADFORD: Yeah, sure.

21 MR. GOODMAN: The same goes for your -- the market  
22 -- the life cycle analysis would be expanded, systems expansion  
23 approach. If you could get authority to release that, that would  
24 be good.

25 MR. BRADFORD: Yeah, the life cycle I'll have to

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1 look at the authority to actually release that. It's not  
2 entirely within the control of my company. The consultant that  
3 did the study also has a say in that.

4 MR. GOODMAN: When you talk about there being no  
5 other way of utilizing the gas that would be used with Fischer-  
6 Tropsch diesel, can you qualify that? Aren't we talking about  
7 gas that doesn't have a particularly high monetary value as of  
8 2002 with market conditions and current technologies but that  
9 some point down the road, I mean, we're talking about you know,  
10 all fossil fuels by definition are a resource and we have to have  
11 some concern that we're going to run out of them and they will  
12 become a lot scarcer as the years go by and we're really in no  
13 position to say that it will never be used for any other -- an  
14 official use that might involve a more efficient system of  
15 utilizing it.

16 MR. BRADFORD: It's very hard to say never to  
17 anything but if you look at some of these locations where there  
18 is lots of gas, the choice appears to be between gas to liquids  
19 or to leave that gas in the ground for 100 years by which time  
20 the world will probably have moved on from fossil fuels anyway.

21 MR. BROOKMAN: Additional questions?

22 MR. FREERKS: Bob Freerks from Syntroleum. I just  
23 wanted to point out that ASTM is addressing the fuel lubricity  
24 issues in D975 and so just specifying that a fuel meet 975 in the  
25 future will probably include a lubricity standard as well, so it

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1 should not really be an issue. And I agree that the market  
2 really should set the additive FREETS (phonetic) that are put  
3 into the fuel. That's a very reasonable way to handle that  
4 situation.

5 MR. BROOKMAN: And they're working on that  
6 specification for 975 now?

7 MR. FREERKS: Yeah.

8 MR. BROOKMAN: Okay, yes, please.

9 MR. COLVILLE: Steve Colville from Sasol Chevron.  
10 You mentioned about you thought the Department should think about  
11 cost efficiency and practicality coming in there. What did you  
12 really have in mind there by way of a measure? Was it something  
13 to do potentially with the AFBs and obviating the need, perhaps,  
14 to expensive conversion of vehicles to meet the regulations?

15 MR. BRADFORD: What I had in mind was something I  
16 saw presented by someone from the California Energy Commission  
17 awhile back and following that, Shell has actually commissioned  
18 the state to look at this as well, and it's defining what  
19 objectives you want to achieve, like replacement of petroleum or  
20 reduction of particulates or NOx, and then defining for different  
21 fuels what it actually cost you to achieve a one unit reduction.

22 Now, that, I think would be quite interesting data.  
23 I hope that we'll be in a position to have something like that  
24 appropriate for the U.S. market before the November 15th cutoff  
25 but otherwise, I have seen data of that nature presented by the

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1 California Energy Commission that might well be of interest to  
2 you.

3 MR. BROOKMAN: Other questions, comments? Okay,  
4 then, thank you very much and our next presenter with Syntroleum  
5 is Steve Woodward.

6 MR. WOODWARD: Hello, good afternoon. My name is  
7 Steve Woodward. I am manager of fuel sales for Syntroleum  
8 Corporation. Syntroleum would like to thank Linda and the Office  
9 of Energy -- Efficiency Renewal Energy for the opportunity to  
10 speak here today and to have our fuel considered under this  
11 ruling. We also would like to thank the National Renewable  
12 Energy Lab and the Argonne National Lab for all the hard work  
13 they've done in assessing a tremendous amount of data and a  
14 really good job.

15 Syntroleum Corporation is one of the three  
16 companies that has petitioned the DOE requesting that Fischer-  
17 Tropsh diesel be designated as an alternative fuel under EPAct.

18 Information regarding the petition that we supplied and  
19 submitted is on the docket as well as detailed responses to the  
20 questions that were proposed in the discussion paper for this  
21 workshop and also some additional information. And by the way,  
22 I'm not going to read what I wrote. I'm going to be a little bit  
23 extemporaneous.

24 But anyway, so anything that we have submitted, we  
25 have submitted in writing to the docket. Syntroleum does support

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1 the designation of non-domestic Fischer-Tropsch diesel as an  
2 alternative fuel under EPCAct. And I might add that Stuart has  
3 covered quite a few of the points that I actually was going to  
4 speak to and some of the questions that have come from the  
5 audience have, but we believe that this is a logical step  
6 considering that domestic fuels have already been designated and  
7 it follows quite logically the foreign fuels should also be  
8 considered for all the reasons that we've mentioned and discussed  
9 here.

10 We believe that the designation of Fischer-Tropsch  
11 diesel as an alternative fuel would be a significant step to  
12 improving our national security as well as enhancing our  
13 environment. Some of my detailed comments have some information  
14 as to why those, we believe, are important statements. But we  
15 also believe that Fischer-Tropsch diesel is a logical choice for  
16 a fuel whose use will help U.S. accomplish the role in trying to  
17 reduce foreign imports. I think few people would disagree that  
18 the U.S. import status is not good.

19 In 1992 U.S. demand for crude and products was  
20 about 17 million barrels per day and of that amount we imported 8  
21 million barrels a day or about 47 percent. Looking at EI data  
22 for the last six months, the U.S. demand for crude and petroleum  
23 products is now 19-1/2 million barrels per day. Of that amount,  
24 we import 11-1/2 million barrels a day or we're up to 58 percent.

25 I think more importantly is that U.S. domestic production has

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1 actually declined from 9 million barrels a day to 1 million  
2 barrels a day. As a bit of a side, a lot of that decline has  
3 been in the Alaska North Slope production and there's actually  
4 some jeopardy that the pipeline, the Taps Pipeline, may not be  
5 able to continue flowing and that a Fischer-Tropsch plant located  
6 in Alaska could actually help improve the deliverability of U.S.  
7 oil to the lower 48 states.

8           Clearly there needs to be some means to turn this  
9 situation around. The Energy Information Agency is predicting by  
10 the year 2020 that we will be even more dependent on foreign  
11 imports up to 62 percent. Looking at the EPAct legislation and  
12 the results of the EPAct legislation, there clearly seems to be  
13 some need for a focus there. After the enactment of the  
14 legislation, there have been increases in the number of  
15 alternative fuel vehicles that have been used subject to that  
16 legislation. The number of vehicles has grown by seven percent  
17 per year since 1992.

18           But unfortunately the fuel used in those vehicles  
19 has only grown at about five percent per year. And those numbers  
20 don't seem too dramatic or too disturbing until you look at them  
21 a bit closer. If you take out LPG vehicles, which amount to  
22 about 60 percent of all of the alternative fuel vehicles, they -  
23 - LPG has only grown at about two percent per year in vehicle use  
24 and in fuel use. The use of compressed and liquified natural  
25 gases has had some very good successes. They have increased

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1 their use of vehicles by about 20 percent per year and their fuel  
2 has grown about 20 percent per year. And they account for about  
3 24 percent of alternative fuel vehicles that are in use.

4 But the area that is of some concern are the  
5 alcohol fuel vehicles or the dual fuel vehicles. The number of  
6 vehicles in that category has increased 32 percent per year over  
7 the last 10 years but the fuel used in those vehicles has only  
8 increased about five percent per year. And the problem there is,  
9 is these are dual fueled vehicles and the availability of the  
10 fuel and the cost of the fuel is prompting those fleet owners to  
11 use the other fuel primarily gasoline in those vehicles. So  
12 although the goals of E Pact seem admirable, they just aren't  
13 working on a vehicle replacement basis.

14 What we would suggest is that E Pact needs a better  
15 fuel to accomplish its goals. It needs a fuel that is safe, that  
16 is reliable, and that is affordable and it also needs to stay  
17 within the guidelines of E Pact and what we're discussing today.  
18 It needs to meet those criteria of being substantially non-  
19 petroleum, being environmentally sound and energy security.

20 The ideal E Pact fuel must be safe to use. It must  
21 be safe for the people who use it and operate the equipment. It  
22 must be safe to the surrounding community, the people who are  
23 effected by the use of the vehicle in that community and it must  
24 be safe for the environment. And again, it must meet the  
25 criteria that we are actually establishing today for it.

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1           An EPAct fuel must be reliable. It must not create  
2 problems for the fleet owner or any maintenance problems or any  
3 problems with operability. But I think more importantly, an  
4 EPAct fuel should be affordable. I think that any purposely  
5 designed fuel or fuel system is going to cost a little bit of  
6 money in order to deliver it to that market but it should be  
7 affordable and it should be accessible to the community that  
8 wants to use it. Affordable means that considering all the cost,  
9 the vehicle cost, the maintenance cost and the operation cost.

10           The challenge with EPAct fuels today is that they  
11 don't meet all of these requirements. Many alternative fuels  
12 offer substantially emission benefits but to have questionable  
13 safety or environmental impact. Other alternative fuels are very  
14 complicated to deliver, require modifications to the vehicles and  
15 to the infrastructure. And again, the biggest challenge is  
16 affordability.

17           We think that Fischer-Tropsch diesel meets all  
18 these criteria. We believe that it is a safe fuel, that it's a  
19 reliable fuel and certainly that it will be affordable. Fischer-  
20 Tropsch diesel offers reductions in the criteria pollutants. It  
21 has very little toxicity and is biodegradable. I think no one  
22 would argue in this room that there's nothing more reliable than  
23 a diesel engine that can go 800 to a million miles before it's  
24 taken out of service and diesel technology is quite simple even  
25 with advances in technology and it's easy to maintain and take

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1 care of.

2 Diesel fuel or Fischer-Tropsch diesel can be  
3 transported, stored and dispensed using conventional equipment  
4 without a lot of training or any expense. Even if you look at  
5 existing dispensing stations you can use existing equipment once  
6 it's cleaned, to dispense Fischer-Tropsch fuels. So that's just,  
7 I guess, a little bit of discussion as to why we believe that  
8 Fischer-Tropsch are important to EPAct over and above the  
9 criteria that they need to meet. But we believe they do meet  
10 those criteria. They are made or could be made from clean  
11 natural gas, which meets the first criteria of being  
12 substantially not petroleum.

13 We believe that they will contribute to U.S.  
14 security by providing a new diversified, non-petroleum source of  
15 energy for the U.S. and we believe they do offer emissions  
16 benefits.

17 I would like to now turn my attention to a couple  
18 of the questions that was posed by the DOE. I'm not going to  
19 attempt to answer all of the questions. As I said earlier, our  
20 comments are in the docket but the first question, should DOE  
21 define natural gas based fuels and particularly FT fuels? And  
22 yes, we agree that there should be some definition established.  
23 We believe that natural gas fuels should have some basic  
24 guidelines that specify the minimum methane content and that  
25 allows for other components in the feed stream, such as a few

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1 heavier hydrocarbons or inerts. I think someone else -- I  
2 believe Mossgas had some language to that effect as well.

3 We also, incidently agree with your assessment that  
4 Fischer-Tropsch diesel fuels made from coal or biomass do not  
5 need to be included with this consideration. I think one of the  
6 biggest questions that we might want to address is question 3 and  
7 that's whether DOE should set process energy limits in the  
8 determination of this rule and we say no, we don't believe that  
9 process limits should be placed on any manufacturer of Fischer-  
10 Tropsch fuels.

11 We believe that the issue of energy security is a  
12 much broader and encompassing issue of the production of these  
13 fuels. Moreover, we know of no precedence and that's not to say  
14 it's not there, we just don't know of any precedence that sets  
15 energy limits on other alternative fuels that are used or that  
16 are imported into the United States. That would include even the  
17 domestic fuels that are covered under the Appropriations Act. We  
18 don't know of any ruling that establishes energy use limits on  
19 conventional fuels that are being mandated by EPA to meet the 15  
20 parts per million rules.

21 EPA didn't say that -- I think they've looked at  
22 the cost issues but I don't think anybody has looked at the  
23 energy use. So we believe that the bigger issue is covered in  
24 the DOE discussion paper as to the diversification of supply, the  
25 non-petroleum nature and the fact that a competing energy source

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1 would reduce energy reliance. And in our written comments we  
2 would direct your attention to a paper prepared by the Oak Ridge  
3 National Laboratory which is an assessment of energy and  
4 environmental issues related to the use of gas to liquid fuels  
5 and transportation. This was published in November of 1999 and  
6 it that paper the Oak Ridge National Laboratory basically said  
7 that the creation of a Fischer-Tropsch market would create energy  
8 security for the U.S. and they give a lot of reasons.

9 Question number 4, how should DOE balance its  
10 determinations about designated fuels, if fuels provides  
11 substantial benefits in some areas and perhaps neutral or  
12 slightly negative benefits in others. This speaks to the issue  
13 of emissions benefits weighed against greenhouse gas emissions.  
14 And we believe that those are not too comparative effects.  
15 Emissions criteria can be measured. There's been a lot of data  
16 presented today taking an automobile, taking the fuel and  
17 measuring the benefits of emission reductions.

18 Greenhouse gases on the other hand, are a  
19 subjective analysis or an assessment using certain assumptions as  
20 to efficiencies and production criteria and so one of them is an  
21 analysis or an assessment and the other is a measure to criteria.

22 And we don't think that they should be directly balanced. We  
23 also would suggest that if you were to balance them, that  
24 although Michael has done an awful lot of work, he proposed  
25 several cases and we saw earlier today that depending on whether

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1 the Fischer-Tropsch plant is stand alone or if it has exporting  
2 electricity or gas or whether it's exporting steam, that you have  
3 different emissions benefits. We would suggest that some  
4 attempt be made to quantify the number of plants that will be  
5 this way or the number of plants would be that way and have an  
6 aggregate of what the production would be and we would suggest  
7 that if you were to do that, that even though the White Paper or  
8 the discussion paper discusses in in great detail how flare gas  
9 may not always be available. You can't really predicate a ruling  
10 on that. I would suggest that even a few years of a Fischer-  
11 Tropsch plant operating on flare gas or a few Fischer-Tropsch  
12 plants exporting steam or electricity would in balance create a  
13 neutral situation on greenhouse gases.

14 And so to answer the question specifically, we do  
15 not believe that the emissions should be measured against  
16 greenhouse gases. We believe there's enough criteria information  
17 to say that Fischer-Tropsch diesel produce sufficient  
18 environmental benefits without the consideration of greenhouse  
19 gases.

20 Question number 7, what parameters should be set  
21 for aromatic, cetane, sulfur and other standards? In our  
22 detailed comments, we list a list of specifications. We do  
23 believe standards should be set. We would suggest that the basis  
24 for those standards be ASTM D975. Bob just mentioned earlier  
25 that one of the concerns about additives, that being lubricity

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1 is, in fact, being addressed by the standards committee of ASTM  
2 and so I think that situation would take care of itself.

3 I apologize, I don't have a visual but we think  
4 that the maximum sulfur content should be one parts per million.

5 We think the minimum cetane number should be 70. We believe the  
6 maximum aromatics content should be 500 parts per million by  
7 mass. That would answer another question should you worry about  
8 PAHs. At that level you don't really have to worry about PAH.  
9 We believe that the oxygen content should be 100 parts per  
10 million or that would be .01 percent by volume. That would  
11 equate to an oxygenate concentration of 1,000 parts per million  
12 by mass or .1 volume percent.

13 Question 11, what is Fischer-Tropsch  
14 characteristically sufficient unique to justify the inclusion of  
15 special additives? No, we do recognize that Fischer-Tropsch's  
16 fuels have a lubricity issue which I commented on earlier we  
17 think will be handled by ASTM D975. We think and we agree with  
18 Shell that the issue of additives should be between the supplier  
19 and the consumer and certainly anyone who wishes to manufacture a  
20 fuel that is to be consumed will pay attention to the needs of  
21 that fuel.

22 We believe that the issue of seal swell is largely  
23 an issue of older vehicles used in prior tests. Information was  
24 presented today about Shell work in California and having no  
25 problems and also the Swedish effort, the ultra-clean fuels.

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1           So in closing, I would like to thank that DOE to  
2 have the opportunity to speak here today. Again, we support the  
3 designation of Fischer-Tropsch diesels as alternative fuels under  
4 EPAct and I'd be happy to address any questions you might have.

5           MR. BROOKMAN: Questions or comments?

6           MR. GOODMAN: Can you tell us how did you arrive at  
7 these specifications that you're proposing which are obviously a  
8 bit more stricter than some of the other people?

9           MR. WOODWARD: We arrived at these specifications  
10 upon close examination of the benefits of the fuel and the fact  
11 that we believe that the almost total absence of aromatics is  
12 what is contributing to a lot of the emissions benefits. We  
13 believe that most manufacturers who purvey this or practice this  
14 technology have it in their ability to meet those specifications  
15 and basically we believe why mess around. If you want to have a  
16 clean fuel, let's have a clean fuel.

17           MR. GOODMAN: But you're not saying that anything  
18 less than those would fail some threshold of substantial --

19           MR. WOODWARD: I'm saying that this is Syntroleum's  
20 suggestion as to the fuel specifications and certainly we will  
21 continue the discussion as to what the final specifications are.

22           MR. BROOKMAN: Linda?

23           MS. BLUESTEIN: Linda Bluestein, DOE. Thanks,  
24 Steve, for coming here and giving this presentation. I wanted to  
25 ask you a question that was sort of interesting to hear

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1 abrogating the industry into a whole and looking at it and you  
2 know, the -- to, you know, I guess figure out where we are on GHG  
3 emissions and if we had some really clean plants the whole  
4 industry benefits from that, but is that -- I guess I'm posing  
5 this question to you. If you invested and built a plant that was  
6 cleaner than the others, would you not want to have the benefit  
7 of being able to be certified, for instance, to sell and EPAct  
8 market versus a dirtier plant?

9 MR. WOODWARD: No, and don't mistake my comment. I  
10 do not -- I think one of your questions was should Fischer-  
11 Tropsch plants be abrogated in some sort of basis and if your  
12 portfolio of plants has certain greenhouse limits, then you  
13 qualify. I believe that no greenhouse gas limits should be  
14 placed on any Fischer-Tropsch plant. Moreover, I don't believe  
15 that any energy production limits should be placed on these  
16 plants. I believe the energy production issue is a very minor  
17 contribution to the issue of energy security. So I just think  
18 it's not a relevant point.

19 At the risk of perhaps saying the wrong thing, any  
20 energy that will be consumed will be offshore. It won't be on  
21 the U.S. because all of these are going to be imported products  
22 anyway. But what I did mean by the greenhouse gas comment is  
23 that if one is going to hold up some greenhouse gas yardstick,  
24 then I don't think one should take one Fischer-Tropsch plant and  
25 say a stand-alone plant should be compared against one

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1 replacement or not replacement but one fuel that is displaced,  
2 i.e., clean diesel and saying these two criteria are all it takes  
3 for me to judge.

4 I'm saying that you should take -- if you have to  
5 do a greenhouse gas analysis, that then you should take the -- or  
6 you should consider that some number of plants will be produced  
7 that are stand-alone. Some number of plants will be produced  
8 that export steam and electricity. Most of our projects that we  
9 have on the books have plants producing steam and electricity.  
10 Some plants will be produced from flare gas. For how long, I  
11 don't know; for how many I don't know but the fact is you didn't  
12 even consider it. You just said, here's Fischer-Tropsch stand-  
13 alone, here's conventional, let's make a comparison. One is more  
14 than the other. What are we to do about it? I'm saying that  
15 they're too close to call. I think Stuart and Shell have  
16 indicated the same thing.

17 MR. BROOKMAN: Michael Wang.

18 MR. WANG: Steve, thanks for your thought and  
19 information. If I understand correctly, your reasoning on  
20 greenhouse gas emissions is because the efficiencies is the  
21 subject, if the greenhouse gas emission results are subject  
22 because of that we should abandon greenhouse gas emissions for  
23 consideration of this rule making.

24 Let me add my perspective to this. I think  
25 especially for those of you who use Fischer-Tropsch diesel design

1 and technology, when I see the efficiencies numbers you report, I  
2 think I have some confidence on the numbers you report and you  
3 are treated them as process in your assessments when you design a  
4 plant and, of course, you recognize there are uncertainties in an  
5 actual plant from your engineering design. So I would not say  
6 efficiencies are subject. I would say efficiencies, I base a  
7 theory assessment but with uncertainties in your -- taken into  
8 account. With that, we still do some assessment of greenhouse  
9 gas emissions we see -- with uncertainty in mind, we see an  
10 effect by the different options but the different fuels. So  
11 that's where I see it.

12 And furthermore, if we do see there is a potential  
13 to increasing greenhouse gas emissions we say in this room a  
14 process to have some safeguard that you have some safeguard to  
15 make sure you will have increase but we're not going to have  
16 (undiscernible) increase at all.

17 MR. WOODWARD: Well, I think that if -- and I agree  
18 with your comment that the efficiencies that were presented were  
19 not subjective. They were reasonably detailed estimates based on  
20 engineering studies. My comment as to the subjectivity is you  
21 had the opportunity to -- for example, NREL took an awful lot of  
22 time to talk about how statistically insignificant the data was  
23 that was presented on the tens and twenties of tests that were  
24 produced by various reporters as to the analytical effort to  
25 determine the emission criteria.

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1           You had no attempt to make a statistical prediction  
2 as to what degree of flare gas or what degree of stand-alone gas  
3 or what degree of exporting electricity or steam. Basically, you  
4 have this real rigorous approach on one hand and then you have  
5 the other approach where you have all the basic data to do it,  
6 but you just said, "Here is this piece and here is this piece.  
7 If we take one of these guys out of this piece and one of these  
8 guys out of this piece and compare them, we get some sort of  
9 answer".

10           And I also agree that if the numbers were  
11 drastically different, if the technology to produce Fischer-  
12 Tropsch diesel were four times the greenhouse gas emissions, then  
13 you have a point, but the fact is they're very close. You really  
14 can't at this point in time, predict what plants will be built,  
15 what contribution to the Fischer-Tropsch diesel market those  
16 plants will do. You can't even predict what technology will do  
17 tomorrow. Right now, we are on the cusp of Fischer-Tropsch's  
18 diesel technology.

19           In other two years, the efficiencies that we are  
20 reporting have a good chance of being lower. We are not talking  
21 -- we haven't discussed at all about CO2 sequestration. Many of  
22 the plants will be located in areas where the producer actually  
23 will require the tail gas stream for reservoir maintenance in  
24 this field and you'll have CO2 sequestration opportunities. So  
25 I'm just saying is, basically, I think the decision should be

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1 greenhouse gases are too close to call. Let's look at the  
2 determination on emission benefits.

3 MR. BROOKMAN: Marc Goodman.

4 MR. GOODMAN: You agree that that is conventional  
5 regulatory -- environmental regulatory practice, you know, in  
6 most other fields, that you regulate the plant as specific  
7 sources of emissions whereas you look at mobile sources, fleet  
8 vehicles, you know, on the probabilistic.

9 MR. WOODWARD: And where those plants are located  
10 that you're regulating.

11 MR. GOODMAN: Well, for the most part we don't have  
12 regulation greenhouse gases yet but you know, in the general  
13 sense --

14 MR. WOODWARD: All right, but the plants you're  
15 speaking of where would they be located?

16 MR. GOODMAN: I'm talking about regulation within  
17 the U.S.

18 MR. WOODWARD: All right, these plants would be  
19 located in external areas to the U.S. and so greenhouse gases  
20 really aren't a U.S. issue for regulatory purposes.

21 MR. GOODMAN: Except that greenhouse gases are an  
22 issue for global warming, and it's not particularly important  
23 where they're located.

24 MR. WOODWARD: Well, that's true.

25 MR. GOODMAN: You talk about, you know, if you

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1 eliminate some flaring, gas would have been a flare for a little  
2 while, from what I understand you're talking about the small  
3 mobile type plants that might take some associated gas that is  
4 otherwise -- going to be otherwise disposed of but you will be  
5 able to eliminate the flaring earlier than you would through some  
6 other means and so you would bring in a mobile Fischer-Tropsch  
7 plant and use it until you could bring some --

8 MR. WOODWARD: No, what I'm saying is that everyone  
9 in this room that has this technology are looking at projects  
10 that have a variety of sources of gas. Some of those gases are  
11 flared gas. Some of them are actually vented gas and someone  
12 made the comment earlier that, yes, in most areas of the world,  
13 it's against the law to flare or to vent. But it has been  
14 against the law for several years and it still continues to  
15 happen.

16 I'm saying there will be Fischer-Tropsch plants  
17 built on gas that is supplied from arenas that are flaring and  
18 venting. There will be Fischer-Tropsch plants that will be built  
19 that will be stand-alone and there will be Fischer-Tropsch plants  
20 that will be built that will have exports of steam and power.  
21 And that you just cannot categorize Fischer-Tropsch plants with  
22 one greenhouse gas emission. You need to look at the whole array  
23 and if you would look at the chart that Michael put up earlier,  
24 and if you just glance along the blue lines and the yellow lines,  
25 you'll see that they converge and they overlap and that there is

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1 a great deal of overlap there.

2 And essentially, I'm not really going to spend much  
3 more time on this. If anyone wants to quiz me on greenhouse  
4 gases, we can do so later but our position is that there will be  
5 a variety of plants built. Those plants will contribute a little  
6 more or a little less to greenhouse gas emissions and that the  
7 overall assessment is that it's probably a neutral decision as  
8 far as this ruling is concerned.

9 MR. BROOKMAN: One final question.

10 MR. GOODMAN: On the process energy limits  
11 efficiency, I mean, you're aware, of course, that DOE spends a  
12 great deal of money on efficiency enhancements of all different  
13 sorts. The idea that because this is gas, it's not oil, it's  
14 offshore, we don't have to care about efficiency at all, that's  
15 basically your position.

16 MR. WOODWARD: I'm saying that the difference in  
17 efficiency of a few percent has very little volumetric impact as  
18 to the use of Fischer-Tropsch diesel as an alternative fuel.  
19 Some discussion has taken place as to what Fischer-Tropsch diesel  
20 could be actually used in once it was declared an alternative  
21 fuel. My vision would be that alternative fuel vehicles with  
22 diesel engines would be certified to run this fuel and they would  
23 go into the fleets that they're intended to be used in.

24 That being the case, that light duty vehicle could  
25 replace some other vehicle that's currently out there and the

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1 energy efficiency of diesel being 40 percent greater than  
2 gasoline, would create substantial energy benefits just because  
3 it's available and it could be used. And those benefits would be  
4 far in excess of some limits you place on the production  
5 efficiency.

6 MR. GOODMAN: The Oak Ridge study that you cited  
7 from, you are aware at one point in its discussion it discusses  
8 the differences in reserve production ratios between petroleum  
9 and gas and the trend over the years. And then it suggests that  
10 based on these differences in reserve production ratios, Fischer-  
11 Tropsch at about 60 percent efficiency, 60 percent differential  
12 and efficiency compared to petroleum production that that might  
13 be an appropriate threshold for determining if there were energy  
14 security benefits.

15 MR. WOODWARD: I didn't use or cite the Oak Ridge  
16 study for that purpose. I cited it for the energy security  
17 purposes and I believe the overwhelming conclusion of that report  
18 was that the formulation of the Fischer-Tropsch industry, no  
19 matter what country it resided in, would provide substantial  
20 energy security for the U.S.

21 MR. BROOKMAN: Additional questions, comments at  
22 this point? Thank you.

23 MR. WOODWARD: Thank you.

24 MR. BROOKMAN: Thank you very much. Thanks to all  
25 of our presenters. Thank you very much. It's 2:35, probably

1 about time to have a little break. And when we return -- I think  
2 we've already begun to address the specific data questions that I  
3 read just prior to the lunch break. We want to take a peek of  
4 those at the break and we're going to want to go through them  
5 rapidly. Let's see if we can start up at 10 minutes till 3:00.  
6 We'll start back up at that time.

7 (A brief recess was taken.)

8 MR. BROOKMAN: Okay. We should be done at 4:30.  
9 Okay. The next time on the agenda is to deal with a series of  
10 rather specific questions the first of which or several relate to  
11 emissions data and you can see them up here on the board and  
12 let's just take them one by one and this is DOE's effort to  
13 really see if there's any data out there that they haven't  
14 captured yet. Several of you, in your presentations and earlier  
15 comments, referenced data that you might be able to get through  
16 the Department.

17 We're asking if any additional FTD emissions data  
18 including a wide arrange of vehicle engine types, conditions,  
19 ages and mileages, dates of repair, et cetera, is any of that  
20 available? I'm just going to take notes up here as we're going  
21 along. And I'm wondering if anybody has any additional sources  
22 that we haven't mentioned already.

23 I'm guessing that Argonne and NREL did a pretty  
24 thorough search. You referenced a few that you're going to have  
25 to check on, right? Cyril, go ahead.

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1 MR. KNOTTENBELT: Yeah, we'll supply the Concawe  
2 data from 1999.

3 MR. BROOKMAN: Concawe?

4 MR. KNOTTENBELT: Concawe, C-o-n-c-a-w-e. It's --  
5 the paper was released in June '99, so it could probably all be  
6 pre-'98 vehicles that were used in the trial but it was an  
7 extensive paper.

8 MR. BROOKMAN: Thank you. Are there other data  
9 sources, particularly post-'98, I think was one of the specific  
10 requests.

11 MR. VIRRELS: Can I add something?

12 MR. BROOKMAN: Ian.

13 MR. VIRRELS: Sorry, yes, Ian Virrels, Shell.  
14 We've got some data that CC have conducted with another partner  
15 and they're just finishing up the work. My understanding is that  
16 CC will submit that by the 15th November deadline directly to DOE  
17 and there's some data on '99 and 2001 model year engines,  
18 CalTrans fleet tested in California.

19 MR. BROOKMAN: Okay, thank you very much. Other  
20 data sources that people know about that they are able to send  
21 forward that haven't already been referenced? Yes, please.

22 MR. WOODWARD: Yes, Steve Woodward with Syntroleum.  
23 Are you looking at data that you had with the original  
24 submission because we've submitted with our comments more  
25 resources, so I'm not sure --

1 MR. BROOKMAN: You cited in what you've submitted  
2 already additional sources.

3 MR. WOODWARD: Yes, yes, we did.

4 MR. BROOKMAN: And you marked them as responding to  
5 that.

6 MR. GOODMAN: That's something you just submitted  
7 in the last few days, right?

8 MR. WOODWARD: By the 10th, whenever the deadline  
9 was. We cited, there were several SAE reports and there are  
10 actually at the next SAE conference there are three papers to be  
11 presented on Fischer-Tropsch diesels that might have some  
12 pertinent information in them as well.

13 MR. BROOKMAN: Okay, thank you. Others?

14 MR. SOWARDS: Yeah, this is David Sowards with  
15 Sentroleum. DOD has done a significant amount of testing with  
16 Fischer-Tropsch diesel and in cooperation with Southwest Research  
17 and we can certainly provide or provide links to accessing that  
18 information.

19 MR. BROOKMAN: And what was the source again,  
20 David?

21 MR. SOWARDS: Department of Defense, specifically  
22 TACOM, T-A-C-O-M.

23 MR. BROOKMAN: Thank you very much. Okay, let me  
24 ask specifically the second bullet there, data on post-'98  
25 engines including emissions equipped with -- pardon me, engines

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1 equipped with emissions controls. Perhaps some of what you're  
2 referring to has post-'98 data in it. Yes. Are there any  
3 additional sources that specifically target that?

4 MR. McCORMICK: Bob McCormick, by emission  
5 controls, I believe we mean catalyst systems.

6 MR. BROOKMAN: Catalyst systems, okay. Dave?

7 MR. SOWARDS: Yeah, David Sowards, with Syntroleum.  
8 I'd just ask Bob which -- are we talking about NOx or are we  
9 talking about particular matter? Okay, well, there's a  
10 significant amount of work that's out there regarding ultra-low  
11 sulfur diesel and regenerative matter traps and NREL itself has  
12 done a significant amount of work with regards to Fischer-Tropsch  
13 diesel and NOx absorption. So there is a lot of information out  
14 there to populate.

15 MR. BROOKMAN: I am looking over, Robert, and do  
16 you feel like you have access to that information?

17 MR. McCORMICK: I'm aware of some data. I'm aware  
18 of some studies, NREL studies done on seamless cylinder prototype  
19 engine systems but I'm not sure are close enough to real world  
20 engines to really draw any conclusions from it.

21 MR. SOWARDS: This was a commercial power stroke  
22 engine. So I would be glad to direct you to that data.

23 MR. BROOKMAN: That would be helpful. Could you  
24 send an e-mail?

25 MR. SOWARDS: Yeah. Okay. Excellent. Any other

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1 information on post-'98 before I move onto the next bullet, which  
2 is test data that included detailed fuel composition data for  
3 tests in control fuels which I'm calling number 3? These are  
4 rather specific requests. Ian, go ahead.

5 MR. VIRRELS: This is Ian Virrels from Shell. I've  
6 spoken to NREL and we may be able to supply some more detailed  
7 compositional data in addition to what we've already supplied.  
8 Those data were already included in the NREL research paper  
9 presented here but we may be able to supply some more.

10 A more general comment, I'm going to do another  
11 tour of all of our literature and check that everything was  
12 covered and pop it to NREL so you have our complete set of  
13 published literature.

14 MR. BROOKMAN: Excellent, thanks very much. Thank  
15 you. Okay. Yes.

16 MR. WOODWARD: Steve Woodward from Syntroleum. In  
17 preparation for some other work, I went to one of the DOE  
18 websites and in the 2000 progress report and the 2001 progress  
19 report, under the program fuels for advanced CIDI engines and  
20 fuel cells, there appears to be quite a bit of research going on,  
21 research projects going on. I would assume that you have access  
22 to most of that data and I don't need to resubmit it or present  
23 you with that.

24 MR. McCORMICK: I believe that data is included in  
25 our analysis. It was also published in other places and so it

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1 might not be cited exactly as you've got it there.

2 MR. WOODWARD: Because here's one evaluation of  
3 advanced petroleum based fuels in a Mercedes Class C, CIDI engine  
4 and so, I mean, apparently -- and this is a 2000 report, so  
5 apparently there's information out there, but, I mean, perhaps  
6 we can individually compare what you actually have versus what I  
7 have perceived to be out there, I'd be happy to.

8 MR. BROOKMAN: Okay, yes, Marc Goodman.

9 MR. GOODMAN: Yes, and on the side of -- obviously,  
10 what we'd like most would be test data on Fischer-Tropsch diesel  
11 test fuels versus conventional control fuels and detailed  
12 composition data on that. Absent the, if there's data on various  
13 (tape failure) detailed composition data, that would help us as  
14 well.

15 MR. BROOKMAN: And the fourth bullet point on this  
16 slide is test data comparing FTD to -- yes.

17 MR. SOWARDS: David Sowards, Syntroleum. I have a  
18 follow-up question to Mr. Goodman. When we talk about detailed  
19 compositional data, could you be a little bit more specific?  
20 We've tried to be good stewards in supplying a significant amount  
21 of detail with regards to the fuel. If there's anything that  
22 we've left off, could you be a little bit more specific, please?

23  
24 MR. GOODMAN: Well, we'd like to see the relative  
25 proportions of normal paraffins to -- you know, to iso-paraffins,

1 cyclo-paraffins, hydrogen content data, installation data.

2 MR. BROOKMAN: Other specific compositional?

3 MR. GOODMAN: I mean, if there is speciated  
4 emissions data, that would be even better. Of course, we don't  
5 expect a lot of that.

6 MR. BROOKMAN: Someone wishes to respond. Yes,  
7 please.

8 MR. FREERKS: We do have most of our --

9 MR. BROOKMAN: I'm sorry, I've forgotten your name.

10 MR. FREERKS: Oh, I'm Bob Freerks.

11 MR. BROOKMAN: Thank you, Bob.

12 MR. FREERKS: We do have most of our speciated  
13 emissions data in our emissions reports that Southwest Research  
14 generated. The only piece of data that we don't have in there in  
15 terms of fuel properties is the iso-normal ratio, which is about  
16 20 to 25 percent iso, 75 percent roughly normals.

17 MR. GOODMAN: I think those studies, speciated, the  
18 principal toxics. You know, it would be great if we had a  
19 complete emission speciation.

20 MR. FREERKS: Yeah, we had all the unregulated  
21 emissions, the aldehydes, the aromatics. Every single speciated  
22 emissions was measured and it is in the report.

23 MR. GOODMAN: Do you have those, Bob?

24 MR. McCORMICK: That was submitted with the  
25 original petition.

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1 MR. WOODWARD: We submitted it. No, it was one  
2 engine on three different fuels, diesel Series 60.

3 MR. FREERKS: We did the Cummins, 5.9 --

4 MR. WOODWARD: Oh, yes, it was three -- excuse me,  
5 it was three engines on three fuels or four fuels.

6 MR. FREERKS: Yeah, we had the Cummins 5.9, as an  
7 engine on a dynamometer, essentially the identical engine in a  
8 Dodge Ram pickup truck, and a VW TDR and we ran it on D2, R,  
9 Swedish and Fischer-Tropsch diesel fuel.

10 MR. BROOKMAN: Excellent and you're nodding your  
11 head. You've got -- you have access to this data. Thank you.  
12 Okay, thank you. That confirmation is useful.

13 Also we're looking for test data comparing FTD to  
14 ULSD. Additional data on FTD fuel economy and differential to  
15 conventional diesel, that would be -- that's included in that  
16 data. This would be number 5. Additional sources for that top  
17 bullet there? Did I see a hand go up? Yes, please.

18 MR. McNUTT: Barry McNutt, DOE. Going back to just  
19 your very last one you went by, ULSD is not a spec'd fuel, so you  
20 want to be very careful about it.

21 MR. BROOKMAN: Thank you.

22 MR. McNUTT: We in fact, don't know what it's  
23 characteristics are going to be other than it's going to meet a  
24 certain sulfur limit and it may take on some of the  
25 characteristics of a reformulated diesel fuel depending on

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1 whether it's made one way or another. So I'm suspicious of the  
2 argument that we know what ULSD is.

3 MR. BROOKMAN: Thanks for that clarification.  
4 That's very helpful. Back to fuel economy and differential to  
5 conventional diesel, any additional sources on that? That would  
6 be the top bullet on this page. Yes.

7 MR. VIRRELS: Yeah, we at Shell have got some new  
8 data we might be able to share, so I'll forward that as  
9 appropriate.

10 MR. BROOKMAN: Okay.

11 MR. WOODWARD: Steve Woodward with Syntroleum.  
12 There is a great deal of work going on in California with the  
13 California Energy Commission and the California Air Resource  
14 Board and I think Shell is even participating in those tests,  
15 that are ongoing but soon to be concluded and should have some  
16 fairly significant data that address most of these questions  
17 about emissions and performance and the like.

18 MS. BLUESTEIN: Linda Bluestein, DOE. Steve, is  
19 that the same as what they've brought up before, the same CEC  
20 data set?

21 MR. WOODWARD: I don't know.

22 MR. BROOKMAN: Ian is shaking his head no.

23 MR. VIRRELS: Yeah, it's not only Syntroleum.  
24 There's been another player.

25 MR. BROOKMAN: And Steve, do you know where that's

1 going to be over?

2 MR. WOODWARD: No, I don't. I just know that in  
3 speaking with people who are conducting that work, they are draft  
4 reports being prepared and I'm not sure on the timeliness, when  
5 that data might be released. But it would be fairly germane to  
6 the issues that we are trying to address.

7 MR. GOODMAN: We know who those people are.

8 MR. SKLEDAR: Just a real quick comment.

9 MR. BROOKMAN: Your name again for the record.

10 MR. SKLEDAR: Yeah, Gregg Skledar. I believe what  
11 you're referring to is the South Coast Air Quality Management  
12 District combined with maybe it was -- there's three parties  
13 involved and I think Shell might have been the fuel supplier, I'm  
14 not sure but there is a study that's going on in Southern  
15 California looking at FT diesel comparing it to conventional  
16 fuels and there was -- I'm trying to remember what they called  
17 the request last year that went in for that because I know we  
18 were one of the people offering fuel into that. But I think it  
19 was Shell that was probably the supplier in the end.

20 MR. BROOKMAN: Okay, thanks very much. We're now,  
21 I think, on the second bullet on this page, data on power  
22 obtained with FTD and/or low density diesel fuels, any additional  
23 that we haven't already captured in this listing? Yes, please.

24 MR. SMITH: Doug Smith of CONOCO Phillips. We've  
25 been participating in the DOE program and we looked at a 5.9

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1 liter engine and we're gathering data or will be gathering data  
2 on a lot of these specific issues but the data won't be available  
3 for some time. I guess it will be probably later next year but  
4 just to let you know.

5 MR. BROOKMAN: So is this going to be almost a  
6 year.

7 MR. SMITH: It will be.

8 MR. BROOKMAN: Okay, okay, I'm not sure that helps  
9 at this point. Probably not. You heard him okay?

10 THE REPORTER: No.

11 MR. BROOKMAN: Would you say your name again loud  
12 for the --

13 THE REPORTER: That microphone is not working.

14 MR. SMITH: Doug Smith with CONOCO Phillips.

15 MR. BROOKMAN: Doug Smith with CONOCO Phillips.  
16 Thanks very much, Doug.

17 I guess that one is not working, we'll not use that  
18 any more. So durability emissions data, can someone describe  
19 that that is, that specifically you're looking for?

20 MR. McCORMICK: Yes, this is Bob McCormick. Well,  
21 as an example, when a engine is certified for emissions, it has  
22 to meet the emissions standard after -- essentially after 1,000  
23 hours after operation on the engine durability. And that's using  
24 certification diesel fuel. Because of the significantly  
25 different properties of Fischer-Tropsch diesel with respect to

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1 lubricity and elastomer compatibility, it seems a reasonable  
2 question to ask how the engines hold up over 1,000 hour  
3 durability study for an emissions standard.

4 Alternatively, there could be vehicle testing data  
5 for vehicles early in their life running on FT and then after  
6 some defined period of time, compared to emission diesel control  
7 --

8 MR. BROOKMAN: Yeah, the --

9 MR. McCORMICK: -- data of that nature is what  
10 we're looking for.

11 MR. BROOKMAN: Bob?

12 MR. FREERKS: Bob Freerks from Syntroleum. One of  
13 the things that you're getting at is what impacts would the fuel  
14 have on the overall system is what I think your whole question is  
15 about. And we do know several things about the fuel. One, it is  
16 a subset of existing diesel fuel, though the differences are not  
17 all that great, you know. The paraffins are in existing diesel  
18 fuel and so we're just basically looking at a smaller fraction of  
19 existing diesel.

20 We do know that because you've eliminated the  
21 aromatics and other reactive components, that the fuel is more  
22 stable. And one way that you can look at that is in the injector  
23 deposit data that at least we have generated, that showed that  
24 this fuel is less prone to form deposits on injectors so that  
25 should help the overall emissions durability. Now, we haven't

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1 run a fuel for 1,000 hours yet. But there is a demonstration  
2 program that we will be applying the fuel for but that's going to  
3 be another year and half or so before we get data out of that.

4 But I think there's enough ancillary evidence to  
5 point to the fact that this fuel is not going to have any hard  
6 part durability issues. Soft parts, like seals, it probably will  
7 have an impact on older vehicles but newer vehicles have much  
8 more resilient seals and we're working with like Parker Seal and  
9 others to determine any impact on seals of this type of fuel.  
10 And their view is that these types of dry fuels already exist and  
11 they haven't had any real issues, so we'll have to try and see if  
12 we can get some more data together from say some of the seal  
13 manufacturers to support these statements. But I don't think  
14 that the seals are going to be a major impact, especially on  
15 newer vehicles.

16 Older vehicles that will be a different problem but  
17 hey, their seals are getting old anyway.

18 MR. BROOKMAN: Thank you. Thanks very much. Other  
19 comments on durability issues. We've already covered today quite  
20 a bit on cold flow performance with very high n-paraffin fuels.  
21 Additional data that's available on that bullet. That would be  
22 E. Bob?

23 MR. FREERKS: We do have a little bit of data on  
24 the impact of flow improvers on fuel and on isomerizing of fuel  
25 to meet low flow properties. So I think we've already stated

1 that we've made fuel that has minus 55 freeze point, basically,  
2 it's a jet fuel and we have done some testing with flow improvers  
3 to show that they do behave the same in our fuel as they would  
4 in a conventional diesel fuel and so you can take a high clog  
5 point piece of fuel, put in normal flow improvers and lower the  
6 clog freeze point of any type fuel.

7 MR. BROOKMAN: Okay.

8 MR. FREERKS: So we can provide some of that.

9 MR. BROOKMAN: Other data on cold flow issues? I'm  
10 moving to the last one on this page. Did a compatibility of  
11 near zero aromatic fuels -- you've referenced that already. I'm  
12 talking about the seals. Does that fit with other people's  
13 experience and is there any other specific data that might be  
14 sent to the Department?

15 MR. KNOTTENBELT: Yeah, we've committed.

16 MR. BROOKMAN: Okay, Cyril will as well. You  
17 already referenced speciated emissions data once, right? Health  
18 and welfare effects data. Have we referred to that much in this  
19 workshop? Not much. Are there data sources that relate to  
20 health and welfare effects?

21 MR. SOWARDS: David Sowards with Syntroleum. EPA  
22 has done some I guess moratory analysis of the effects of low  
23 sulfur diesel fuels in the marketplace. So I would put forth as  
24 a source for some of the information as the Environmental  
25 Protection Agency.

1 MR. BROOKMAN: Okay.

2 MR. FREERKS: Bob Freerks, Syntroleum. There is a  
3 EPA, what do I want to call it, structure activity relationship  
4 program that can be used by someone who's a little bit well  
5 versed in biotoxcity to look at almost all the impacts of  
6 paraffinic fuels versus aromatic containing fuels on the  
7 environment. These programs are in the EPA website. They can be  
8 downloaded and you can look at biodegradation, toxicity to  
9 various aquatic and animal life. There's given areas toxicity  
10 values for all these different hydrocarbons and so that can be  
11 modeled as well as measured. We have done some animal and  
12 aquatic testing on our fuel to show that they have much lower  
13 toxicity than conventional diesel fuels and I believe we were  
14 either going to submit or did submit that data.

15 MR. WOODWARD: Yes, Steve Woodward with Syntroleum.  
16 In response to DOE question number 9, we submitted more recent  
17 and more expansive test data on toxicity, aquatic toxicity and  
18 biodegradability and also I found in DOE's Office of  
19 Transportation Technologies a detailed report on the chemical  
20 characterization of toxicology relevant compounds from diesel  
21 emissions and I submitted that paper to the docket which seemed  
22 to be a quite exhaustive study of the relative effects of  
23 toxicity of Fischer-Tropsch diesel compared to an ultra-low  
24 sulfur diesel, conventional diesel and the diesel fuel containing  
25 MME.

1 MR. BROOKMAN: Thank you.

2 MR. WOODWARD: That was submitted by October 10th.  
3 I actually have a copy of that.

4 MR. McCORMICK: (Inaudible)

5 MR. BROOKMAN: That's Robert McCormick speaking.  
6 Okay, so you know it's there in the record now.

7 MR. WOODWARD: Well, how about me just handing you  
8 a copy of it?

9 MR. McCORMICK: That would be fine.

10 MR. WOODWARD: If I can find it, which I can.

11 MR. BROOKMAN: Ian.

12 MR. VIRRELS: Ian Virrels, Shell. We've already  
13 agreed we'll share the full toxicity biodegradability data with  
14 you. On the health effects, the DOE conference in San Diego and  
15 all of us know there was a lot of new data there. I think you  
16 would like to have a look at that. You may have already  
17 considered it.

18 MR. GOODMAN: Yeah, if you could get that to us.  
19 And you're talking about getting us the original data, the  
20 original --

21 MR. VIRRELS: Oh, sorry, it wasn't data that Shell  
22 presented. It was from experts on health effects.

23 MR. GOODMAN: But you have a copy of it.

24 MR. VIRRELS: Yeah, it's on the DOE website.

25 MR. BROOKMAN: Okay, okay. And then the final

1 bullet on this page, biodegradability, ecotoxcity data, I think  
2 both Cyril and Stuart referred to that in their presentations and  
3 I'm wondering if there's any additional data to be gotten on this  
4 biodegradability, ecotoxicity repairability, right, and that  
5 being the emphasis. Go ahead, Marc.

6 MR. GOODMAN: When you're referring us to the DOE  
7 website, can you e-mail us specifically where these things are on  
8 the EPA website and the DOE website?

9 MR. VIRRELS: Okay, sure.

10 MR. BROOKMAN: That would be helpful, okay, thank  
11 you. Are there any additional data sources related to  
12 biodegradability and ecotoxicity data?

13 MR. FREERKS: Bob Freerks from Syntroleum. The EPA  
14 website, and I'll make sure that you get a pointer to that, will  
15 give you an awful lot of ability to look at the biodegradability  
16 and ecotoxicity of various typed of hydrocarbons, whether they're  
17 n-paraffins, branch paraffins or aromatics, you plug those types  
18 of structures in. You have to be a chemist to be able to figure  
19 it out.

20 There's a very specific way to input the data but  
21 if you have questions, you can give me a call.

22 MR. McCORMICK: This is Bob McCormick. I believe  
23 you're referring to what EPA calls the EPI sweep --

24 MR. FREERKS: Yeah.

25 MR. McCORMICK: -- which we have and use that you

1 have to apply that to pure compounds. I'm sure we could compare  
2 normal cetane versus naphthalene (phonetic) or whatever but it's  
3 not immediately clear how you (inaudible).

4 MR. FREERKS: Yeah, it is not a leap of faith but  
5 you have to make some interpretation of the toxicology data and  
6 what I think the EPA is going to do is look at a composite of all  
7 the results and weight average them across, say the n-paraffins  
8 and iso-paraffins and cyclics and aromatics in a fuel to give an  
9 overall value for a given fuel. We may need to actually talk  
10 with EPA about how they imply it to a mixture versus pure  
11 compounds to get a true interpretation of those datas but yeah,  
12 it is not straightforward to use that. It takes a much more  
13 sophisticated analysis to get some, you know, definitive results  
14 but for pointers, I think it's pretty good that you can say that  
15 normal paraffins are going to be more biodegradable and less  
16 toxic than iso-paraffins and iso-paraffins are better than  
17 cyclics and cyclics are better than aromatics. So just in a  
18 general trend, you're going to get that kind of result in the  
19 data and that's probably good enough.

20 There is other toxicology data on the Canadian  
21 website that they've looked at conventional diesel fuels and they  
22 give all kinds of environmental data on those fuels and I can  
23 point you to that website. I don't have it handy, but it's  
24 Environment Canada and they look at Canadian diesel fuels and  
25 done a lot of biodegradability and toxicology testing on them and

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1 that would just set a baseline for what those fuels look like and  
2 then we've done Mising (phonetic) and other toxicology tests on  
3 our fuels for comparison.

4 MR. BROOKMAN: Okay, Cyril, do you have a comment?

5 MR. KNOTTENBELT: Yes, I think that to use some of  
6 the models and specific chemical structures as was mentioned  
7 gives an indication but you've got to realize that  
8 biodegradability and toxicity are going in opposite directions.  
9 If a molecule is biodegradable, it's probably not biologically or  
10 it would be biologically available and hence, it would be -- it  
11 may be more toxic to an organism. So probably the best is -- and  
12 then also you've got the vulnerability depending on channeling  
13 that would play a factor here, so the best would be to adopt one  
14 of those two tests that we suggested, the electro-caris  
15 (phonetic) or the masodoptus, (phonetic) the Mesting test and  
16 agree to use these tests across all the fuels because otherwise  
17 you're going to come to some people using depnia (phonetic) as an  
18 indicator for toxicity, other people will use mice and you won't  
19 be able to make anything of the data. So somewhere along the  
20 line a poll is going to have to be made on the standard based  
21 organism.

22 MR. BROOKMAN: Thank you. Additional comments on  
23 biodegradability or eco-toxicity data? We've covered that. I'd  
24 like to shift gears. Yes?

25 MR. WANG: I'd like to take a comment, that's

1 Fischer-Tropsch diesel energy and carbon efficiency. In our  
2 study we --

3 MR. BROOKMAN: We need to find a way -- you're  
4 going to have to repeat the question. For some reason we're not  
5 getting you on --

6 THE REPORTER: I'm not hearing you.

7 MR. BROOKMAN: He's not picking you up.

8 MR. WANG: Okay, I'd like to --

9 MR. BROOKMAN: There you go, okay.

10 MR. WANG: I'd like to take this opportunity to ask  
11 more data on energy and carbon efficiency of Fischer-Tropsch  
12 diesel plant. In our analysis we did as we present today, we  
13 remarked on the three petitioners' energy efficiency that is  
14 submitted in October 2001. So if you have now data to update  
15 what you submitted a year ago, we'd like to see your new data.  
16 And besides the three petitioners for sure what we have is  
17 published probably last year, so this is what we have from Shell  
18 in public domain. And for Sasol, Chevron Texaco and in public  
19 domain which we can see your work. And I'd like to see if you  
20 can put your efficiency data in public domain and then of course,  
21 the project with CONOCO Phillips and I wonder if for that project  
22 you have efficiency numbers to submit so we can see it as well.

23 MR. BROOKMAN: Okay, final comments before I shift  
24 to the next set of questions. So the first question that I'd  
25 like to see us address is this one, an approach to designing

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1 Section 301(2) designation FTD versus any diesel fuel made from  
2 natural gas. And we've heard pretty much throughout the day  
3 today about an FTD designation. Marc, do you want to follow on  
4 that?

5 MR. GOODMAN: Yeah, we've heard a number of  
6 suggested language which we can work with and look at. The  
7 question here, is there any real difference between those two  
8 formulations? Is there any likelihood at all that somebody would  
9 come up with a process for making diesel fuel from natural gas  
10 through some process other than Fischer-Tropsch diesel?

11 MR. WOODWARD: Marc, Steve Woodward, I'm not quite  
12 sure I understand the question.

13 MR. BROOKMAN: And that tracks what I was thinking  
14 because until Marc just said it then, I wasn't quite sure what  
15 the distinction was. Your question is, is there any significant  
16 difference?

17 MR. GOODMAN: Difference between those two  
18 terminologies, yes. In other words, should the DOE regulation  
19 use the term Fischer-Tropsch diesel and assume that either the  
20 people will know what that is or we would have to define that  
21 significantly. Or if we simply said any diesel fuel made from  
22 natural gas, would that be sufficient?

23 MR. WOODWARD: Syntroleum's opinion would be that  
24 it should be Fischer-Tropsch diesel derived from natural gas,  
25 that they should be mutually linked.

1 MR. SOWARDS: David Sowards, Syntroleum. I think  
2 when Linda made her opening comments it was very succinct as far  
3 as the process and we would be amenable to something of that line  
4 as far as the designation for Fischer-Tropsch diesel.

5 MR. BROOKMAN: Well, I want to make sure at this  
6 time since we're dealing with rather broad questions that anybody  
7 that has a different perspective, we hear from them. Now is the  
8 time to speak up because the department is here to hear these  
9 divergent points of view potentially. Yes.

10 MR. FREERKS: Bob Freerks from Syntroleum. You, I  
11 think, can call DME a natural gas derived gas fuel, too and I  
12 don't think we want to include that.

13 MR. BROOKMAN: So what do you suggest as a way out  
14 of that?

15 MR. FREERKS: I would say a linear -- or a  
16 paraffinic hydrocarbon fuel derived from natural gas would be a  
17 fairly clean way to do it.

18 MR. WOODWARD: Well, the statement was -- I hate to  
19 disagree with you here but I think a designation of Fischer-  
20 Tropsch diesel which identifies the process, identifies the  
21 product, and as Linda stated, made from natural gas including  
22 menthane (phonetic) gas, having the properties that we will then  
23 designated to have on the specifications, i.e. thinning ASTM D-  
24 975 and then whatever properties are associated to the sulfur,  
25 aromatics and cetane.

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1 MR. BROOKMAN: Okay. Do you wish to follow up on  
2 that, Bob? That works for you.

3 MR. McCORMICK: That will work for me.

4 MR. BROOKMAN: Okay.

5 MS. BLUESTEIN: Linda Bluestein, DOE. Feel free to  
6 submit comments for the record on this. I think we should go to  
7 the next one.

8 MR. BROOKMAN: Okay, here we go. The next one, you  
9 can see there can and should be environmental detriments of one  
10 type, greenhouse gases, for example, be based on environmental  
11 benefits of a different type, it's a balancing question. So some  
12 of you addressed that in your comments. Other comments that  
13 you'd like to add at this time?

14 MR. SOWARDS: David Sowards with Syntroleum and I  
15 wanted to add to one of the comments that was made earlier as far  
16 as modular plants or even floating plants to take advantage of  
17 some of this gas that's being flared and maybe flared for a short  
18 time and the idea is that these plants could be mobile.  
19 Syntroleum is doing a significant amount of work with the DOD as  
20 well as commercial efforts for floating plants as well as these  
21 smaller modular plants. So it's quite conceivable that from a  
22 greenhouse gas perspective will be I guess, farming this gas that  
23 would be ordinarily flared or vented and sort of in a hummingbird  
24 fashion going from one flared spot to another.

25 As a matter of fact, we have a marketing term in

1 tooling with respect to these plants. It's called flare buster.

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MR. BROOKMAN: Okay, thank you. Other comments on this one, the balancing of detriments versus benefits?

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MS. TUCKER: Yes, Sherry Tucker. I have a comment. And this falls on Syntroleum's earlier comment which I thought raised a very interesting and perhaps -- and let's say possibly incongruous situation that the U.S. could get itself in if for example, plants in the United States, if they were built GTL plants, would not be regulated for greenhouse gases or regulated to a lesser degree than plants overseas and the same thing goes for energy use. I think that the whole thrust of EPC Act was looking at the effects within the United States which go to air quality reductions and focusing on that rather than on what the emissions are in another country, which are presumably the province of that particular country and those countries are more likely to have signed the Kyoto Treaty than we are.

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And you will then get into a situation where you've created two different classes of plants, those in the United States and those overseas, and to avoid this incongruous situation, I would tend to agree with Syntroleum's comment that let EAP (phonetic) be the province of that particular country and let us look at the effects of air emission reductions in the United States.

25

MR. BROOKMAN: Additional comments on the second

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1 bullet? You can tell I'm moving rather rapidly, so I'll give you  
2 one more shot. Additional comments on the second bullet before I  
3 move to the third? That being NOx reductions in the range of  
4 approximately 6 percent substantial environmental benefits in  
5 light of reductions expected from EPA's post-2006 standards and  
6 possible greenhouse gas increases, the new standards that are  
7 going to take effect. Comments on that one?

8 MR. WOODWARD: Steve Woodward with Syntroleum. Do  
9 you wish us to comment if we've already submitted comments to the  
10 record?

11 MR. BROOKMAN: No.

12 MR. WOODWARD: Okay.

13 MR. BROOKMAN: That is, if you've covered it,  
14 you've covered it. We'll looking for -- this is an additional  
15 opportunity. Not everybody has commented on the record at this  
16 point. Bob, did you wish to comment?

17 MR. FREERKS: Well, I do want to say that we don't  
18 know all the technologies that will be used to reduce NOx  
19 emissions from vehicles, but a lot of the technologies are using  
20 a reductant whether it's urea or fuel. And either one of those  
21 reduction technologies consumes some energy. I've heard numbers  
22 in the four to eight percent for fuels and I don't know what the  
23 urea use will be but there's energy involved with producing urea  
24 and in consuming fuel as a reductant.

25 But anything that reduces engine-out emissions will

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1 reduce the amount of reductant needed in those selective  
2 catalytic reduction catalysts. So, yeah, anything that is  
3 reducing engine-out NOx is going to improve fuel economy even if  
4 it doesn't actually impact the engine or the catalyst out NOx  
5 emissions. You have to take that into full account. Do you  
6 understand what I'm saying?

7 MR. GOODMAN: Yes.

8 MR. WANG: I have a comment --

9 MR. BROOKMAN: Loudly, Michael.

10 MR. WANG: I'm from Chicago now.

11 (Laughter)

12 MR. WANG: Anyway, we did notice that from some  
13 preliminary test emissions controls of diesel engines there are  
14 some fuel economy apparently. So if there is a premium fuel will  
15 help emission control of diesel engines it should have some  
16 benefits of fuel -- you will reduce the fuel economy but I have  
17 not seen any benefit, we use Fischer-Tropsch diesel so much  
18 reduction, we will have our emission control effort as you would  
19 have with conventional diesel.

20 MR. BROOKMAN: Right. Okay. Do you want to follow  
21 that?

22 MR. FREERKS: It's, I think, way too early to tell.  
23 I think all these technologies are in their infant stage and the  
24 best I can go by is discussions with Cummins that they are  
25 excited a higher hydrogen content fuel being a much better

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1 reductant than say urea than conventional diesel fuel might be  
2 and they said, "Hey, you know, maybe FT diesel might be better as  
3 just a stand-alone reductant than as a fuel". So but to me it's  
4 way too early to tell. It's just the technology will move  
5 forward and we've got to at least think of what could be  
6 happening. This is one thing that could be --

7 MR. BROOKMAN: Other comments on this final bullet  
8 on this page?

9 Several of you have already addressed this in your  
10 comments that I read at least. Okay, I'm moving on. Process  
11 energy limits, some of you suggested that process energy limits  
12 should be in place. Others suggested that process energy should  
13 not be used, that -- that's the summary. I won't go any further.

14 Does any -- any additional comments on this point?

15 MR. COLVILLE: Steve Colville from Sasol Chevron.  
16 I would suggest that this is an industry which is very much in  
17 its infancy and make a decision based for the future of the  
18 industry on how it sits with its technologies right at this  
19 moment would probably be inappropriate, that in a few year's time  
20 there could be large steps forward on some of them, removing  
21 perhaps the oxygen trains at the beginning of it or even through  
22 sequestration of CO2, et cetera. All of those were greatly  
23 impacted and I think we should not straggle the baby at birth by  
24 perhaps setting these.

25 And the suggestion from Syntroleum that it doesn't

1 exist for other fuels, it's probably a good idea that we  
2 shouldn't try and apply a test here at this time in particularly.

3

4 MR. BROOKMAN: Okay, thank you. Additional  
5 comments on this point? Yes, Marc Goodman.

6 MR. GOODMAN: I just want to point out these other  
7 fuels that we're talking about, DOE has not made any  
8 determinations, you know, that those fuels specifically have  
9 substantial environmental benefits. In some cases, you know,  
10 natural gas vehicles, I think are pretty much accepted. This is  
11 the first fuel in the diesel engine category that DOE has had to  
12 basically make a determination on. We have to look at those  
13 things and some of these other things done have substantial -- I  
14 hope that people don't have the impression that when we talk  
15 about setting process energy limits, that necessarily means that  
16 the process energy limit is going to be so stringent that it's  
17 going to knock out their particular process.

18 You know, we might be talking about a process you  
19 know, somewhat farther out simply to prevent technology from  
20 going in the direction, you know, that exceeds some further  
21 limit.

22 MR. BROOKMAN: As a matter of both specification  
23 and also to kind of set a target up, performance target almost,  
24 right?

25 MR. GOODMAN: Yeah.

1 MR. BROOKMAN: Okay, comments on that?

2 MR. WOODWARD: Steve Woodward, Syntroleum. Setting  
3 performance targets on commercial endeavors, I don't believe is  
4 appropriate. And I'll just leave it at that.

5 MR. BROOKMAN: Thank you. Okay.

6 MR. McNUTT: At the risk of airing issues that we  
7 should have discussed in-house, and Barry McNutt, DOE Policy.  
8 The Department has been publicly and openly critical of EPA for  
9 over-regulating to achieve its goals and I have some fear that  
10 we're moving in that direction here. Markets work, energy is  
11 expensive, people increase efficiency in plants and it seems to  
12 me that we ought to keep focused narrowly and I could appreciate  
13 Marc Goodman's comments that we have to make a decision about  
14 what are significant environmental benefits, but this is an EPAct  
15 fuel determination, not some sort of determination God's going to  
16 make forever about, you know, what are good fuels and bad fuels.

17  
18 And so I think from a policy perspective here, less  
19 is better in terms of setting limits that are going to create  
20 problems later that we have to revisit later or whatever the case  
21 is. And markets work. What's the natural tendency -- I mean,  
22 whether this fuel is durable or not -- I mean, ASTM, these fuels  
23 are going to have to pass commercial specifications. We've been  
24 dealing with a lot of issues and this is just one more issue  
25 where we seem to be ignoring the fact that commercial reality and

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1 economics is going to drive this fuel and we ought to take that  
2 as a given for the process. So less is better in terms of what  
3 we would regulate would be my argument.

4 MR. BROOKMAN: Thanks very much. Thank you. Other  
5 comments on this one? Okay, I'm moving onto the second -- the  
6 final bullet on this page, if so, at what levels should the  
7 limits be set in relation to energy use in production of  
8 conventional diesel? Maybe that's no longer -- should I move on?  
9 Are there comments on the final bullet on this page, noting what  
10 we've just heard? Some would say that's not a relevant question  
11 any more based on that.

12 MR. WOODWARD: Well, it's a different question.

13 MR. BROOKMAN: Yes, related, yeah. No. If so,  
14 what levels should be set in relation to energy use in production  
15 of conventional diesel?

16 MR. WOODWARD: Steve Woodward with Syntroleum. I  
17 think the question begs the issue of what is conventional diesel  
18 and how is it manufactured, what is the feedstock going to be?  
19 Is it going to be cycle oil, gas/oil, cracked products from the  
20 refinery, all of which will require more energy to process than  
21 straight run distillates. It was the issue that I raised earlier  
22 that in a comparison of greenhouse gases and/or a comparison of  
23 energy uses. You just can't say conventional diesel and I don't  
24 want to get into the whole issue of substitutional determination.  
25 I'm just saying a diesel fuel is a blend of components that come

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1 from a refinery. Some are easily obtained and are energy  
2 efficient. Some are grossly energy inefficient as to remove the  
3 sulfur compounds from them to meet parts per million that would  
4 be required for EPA.

5 MR. BROOKMAN: Okay.

6 MR. WANG: Let me add a different perspective to  
7 what Barry said. I agree with Barry that on the energy issue per  
8 se, market will be sought because everybody pays for energy  
9 itself. But I think we have to think when your options. What are  
10 your underlying issues which causes energy efficiency. I think  
11 the one issue I can come up is greenhouse gas emissions.  
12 Greenhouse gas emissions are not addressed in the marketplace, of  
13 course, it will depend whether greenhouse gas emissions issue is  
14 an issue in the United States and we know it may be a lesser  
15 issue in the United States as in other countries. So if we view  
16 greenhouse gas is an issue, some other countries maybe some time  
17 in the future, it's going be an issue in the United States, then  
18 we have to think about Fischer-Tropsch diesel, have we met it, so  
19 without any limit, without any safeguard or we need to think  
20 about that. We have some safeguard. If we say we can tolerate,  
21 say hypothetical, a slight increase and we say we tolerate 20  
22 percent increase, or if the studies show you're within the  
23 uncertainty range, and still we need to have some safeguards.  
24 If Fischer-Tropsch diesel planned efficiency has not go as low  
25 as the regular power plant efficiency, then we should feel

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1 comfortable, we put some safeguard in place to make sure  
2 greenhouse gas emissions do not go above any of your perceived or  
3 predetermined upper limit. So I think that's the issue I could  
4 not favor.

5 MR. BROOKMAN: Yes, your name, please. Use the  
6 microphone, please. Yes.

7 MR. WORHACH: It's Paul Worhach from Nextant. This  
8 is a point that has come up at least several times, whether  
9 conventional diesel is the appropriate only baseline for this. I  
10 would not want to include gasoline, as an additional baseline to  
11 compare energies.

12 MR. BROOKMAN: Thank you. Thank you. Okay, so I'm  
13 going to move on.

14 MR. GOODMAN: Can I just make one point before you  
15 --

16 MR. BROOKMAN: It's Marc Goodman.

17 MR. GOODMAN: Yeah, I would just remind everybody  
18 as we said -- we noted in the White Paper, if you look at Titles  
19 III and V of EPC Act everywhere where it mentions a specific  
20 environmental criteria, an environmental benefit or detriment,  
21 it's greenhouse gas. It never mentions criteria pollutants  
22 specifically. We believe logically, you know, it's reasonable to  
23 look at weighing criteria pollutants against greenhouse gases and  
24 saying that possibly they're more important, possibly they  
25 outweigh the greenhouse gas, you know, any greenhouse gas

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1       detriments. I don't think, you know, you can ignore greenhouse  
2       gases entirely and some of the comments have almost, you know,  
3       amounted to that.

4                       Perhaps that wasn't --

5                       MR. BROOKMAN: Okay, criteria pollutant benefits,  
6       setting fuel parameter limits -- is setting of fuel parameter  
7       limits the best way to assure reductions of criteria pollutant  
8       emissions? We've already had some discussion on that.

9                       MR. WOODWARD: Steve Woodward from Syntroleum.  
10       Yes, fuel parameter limits should be set. A unified  
11       specification should be established for Fischer-Tropsch diesel  
12       and we have suggested certain limits as have other petitioners  
13       and other cementers today. We'd leave it up to the Department of  
14       Energy to assess that information and come up with what they  
15       think are appropriate specifications.

16                      MR. BROOKMAN: Thanks for getting us started.  
17       Other comments on this subject, and you can see in the second  
18       bullet a couple of alternatives, a range, at least on the  
19       parameters themselves. Steve, since you started before, do you  
20       want to state what you all suggested was the appropriate --

21                      MR. WOODWARD: Yes, I would be happy to. Parts per  
22       million on the sulfur would be one part per million max. Minimum  
23       cetane number of 70. A maximum of aromatics including PAHs of  
24       500 parts per million by mass. And oxygen content of 100 parts  
25       per million by mass.

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1 MR. BROOKMAN: one hundred parts?

2 MR. WOODWARD: Yes. And oxygenates, 1,000 parts  
3 per million by mass. Other ASTM specifications to apply with the  
4 anticipation that lubricity will be answered soon by an ASTM  
5 committee and this should apply to neat Fischer-Tropsch fuels  
6 with no additives specified.

7 MR. BROOKMAN: Is neat, n-e-a-t?

8 MR. WOODWARD: N-e-a-t, yes.

9 MR. BROOKMAN: Thought so.

10 MR. WOODWARD: And that the addition of additives  
11 to take care of lubricity and/or seal swell and/or any other  
12 thing that seems to be of concern between the buyer and seller be  
13 addressed on a commercial basis.

14 MR. BROOKMAN: Okay, okay. Other viewpoints, yes.  
15 Cyril.

16 MR. KNOTTENBELT: I think differing from where  
17 you're coming from I'd just like to caution with that one PPM  
18 sulfur, once you take your plant up to a full scale production,  
19 you might find yourself painted into a corner with one PPM sulfur  
20 depending on some processes that you've got around and what your  
21 selection of gettlers (phonetic) may be so I'd like to perhaps  
22 push for a higher sulfur content of being 10 PPMs mass max at in  
23 ASTM 4345.

24 Then just moving on in terms of cetane number,  
25 we're still proposing a cetane number of 50 minimum and I think

1 looking at the emission results of similar fuels you can see the  
2 reductions in NOx, you can see the reductions in particulate  
3 matter as well as CO and CO2 emissions. So I think the results  
4 speak for themselves and then aromatics as tested by RP 391,  
5 limit that to 10 percent volume max and PAHs to be less than .1,  
6 the same volume maximum.

7 MR. BROOKMAN: Okay.

8 MR. KNOTTENBELT: Thank you.

9 MR. BROOKMAN: Thank you. I missed these. Did you  
10 address these? Did I just miss those? Oh, you've got it, okay.  
11 And Stuart?

12 MR. BRADFORD: Yeah, I just had a quick comment and  
13 certain specifications that would in fact be difficult to measure  
14 a way, you'd be vulnerable to contamination at very low levels.  
15 One PPM sulfur, you would be vulnerable to contamination as you  
16 ship the stuff around and you measure it. I'm not the scientist,  
17 can you accurately measure that low? We should just be careful  
18 about that.

19 MR. BROOKMAN: Okay, thank you. Marc, do you want  
20 to --

21 MR. GOODMAN: Yeah, on that point, in the EPA  
22 independent review panel, we had a number of presentations on  
23 that issue of monitoring sulfur at various points in the pipeline  
24 and my understanding is that the test that are most excepted  
25 today the tolerance is about three PPM, so in order to -- to

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1 assure one PPM would be a negative two.

2 (Laughter)

3 MR. BROOKMAN: The next slide, we've addressed some  
4 of these.

5 MR. WOODWARD: Just a second. We can't let that  
6 comment -- there are appropriate test methods that can measure  
7 sulfur concentrations down to those levels. If the DOE is going  
8 to be monitoring and policing energy output from a plant and  
9 greenhouse gases from a plant, then they can certainly measure  
10 the sulfur content that comes from the plant and the  
11 specification would be valid.

12 MR. BROOKMAN: Okay, thank you.

13 MR. WANG: I have a minor clarification for our  
14 industry representative.

15 MR. BROOKMAN: Louder.

16 MR. WANG: When you talk about a limit, do you mean  
17 a refinery gate or in bulk terminal or stations?

18 MR. WOODWARD: I am specifically referring to  
19 refinery gate.

20 MR. BROOKMAN: That was Michael Wang, followed by  
21 Steve Woodward in that last exchange. Your name, please, for the  
22 record.

23 MR. McNUTT: Barry McNutt, DOE. Two comments, one  
24 on the sulfur. I think the relevant issue here is what sulfur  
25 gets in motor vehicles. It is how EPA has specified the sulfur

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1 level and I can't fathom the reason why we picked a different  
2 level for the purposes of defining the sulfur level in this fuel.

3 Other parameters, because we're claiming  
4 incremental emission benefits may be different but -- and the  
5 second comment is, why not emission performance, why recipe  
6 specifications. Once again, EPA has been criticized roundly by  
7 everybody in the fuels industry and including the Department of  
8 Energy over setting specifications and not performance  
9 requirements, which goes back to the whole question of defining  
10 this fuel's environmental quality in terms of its performance  
11 rather than in terms of its parameters.

12 MR. BROOKMAN: Thank you. Additional, yes, please.

13 MR. WILSON: Steve Wilson. I'm a little unclear as  
14 to why we believe an oxygenate spec is necessary. In some  
15 publications we say oxygenates is beneficial for emission  
16 purposes. I think some people have published values  
17 (inaudible). And so some would argue you need a minimum rather  
18 than a maximum.

19 MR. BROOKMAN: And that's the reason we're having a  
20 workshop like this to discuss issues precisely that way. Bob.

21 MR. McCORMICK: This is Bob McCormick. The reason  
22 -- I think what DOE has suggested is a limitation on oxygenates  
23 that have not undergone the EPA registration process and that is  
24 to avoid certain specific oxygenates that might have nasty toxic  
25 problems. They might be get in but on their own they might be

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1 (inaudible)

2 MR. BROOKMAN: You've got to speak into the mike.

3 MR. McCORMICK: -- have a toxic problem.

4 MR. WILSON: Maybe we should specify them rather  
5 than oxygenates in general.

6 MR. GOODMAN: We did. This was just a shorthand  
7 for those others, yeah. Anything that has undergone the Tier 1  
8 and Tier 2 testing, for example, bio-diesel, you could blend in  
9 this without any problem. What we're really talking about is  
10 unknown oxygenates because a number of people suggested that we  
11 have an oxygen standard of one percent oxygen or 1.19 percent  
12 oxygen and nobody's told us what the oxygenates are. You know,  
13 even without the EPA Tier 1 and 2 testing if we had an idea what  
14 they are, you know, we might come to a different conclusion, but  
15 in terms of any oxygenates that might come along, you know, we  
16 think there might be a need to set standard specifications.

17 MR. BROOKMAN: Yes.

18 MR. COLVILLE: Steve Colville from Sasol Chevron.  
19 I would think I would support Barry McNutt's point of view here,  
20 where we have to think about carefully what is it about this  
21 regulation we're thinking about here and one thought of  
22 regulation is often it's for the obedience of fools and the  
23 guidance of wise men and in this industry that's going to be  
24 formed, I hope we're going to be wise men. The deft light touch  
25 of regulation seems to make a lot more sense. I'm a bit

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1 concerned when we start talking about the cetane levels, for  
2 example. There's a big difference, almost a fundamental  
3 difference in process and outcome of products between high  
4 temperature and low temperature Fischer-Tropsch.

5 And clearly from Petro S.A.'s position,  
6 fundamentally their in a position potentially being shut out on  
7 something as fundamental as the cetane. The question we then  
8 begin to hear is does it have a huge impact and is that really  
9 one of the benchmark tests that we ought to have and as we start  
10 applying that, we hear that for sulfur. I think there has to be  
11 a fundamental policy decision taken as to whether it's going to  
12 be a light deft touch regulation that has clear purposes and  
13 posted benefits, rather than ask -- because a lot of these have  
14 been asking us questions on specific all these measures, rather  
15 than saying, are all these measures necessary? Can we try and  
16 have as few as possible and if we were, which ones would we put  
17 in a hierarchy of choice to actually guide us?

18 MS. BLUESTEIN: Linda Bluestein, DOE. That is  
19 precisely what we're after, the type of comment that you just  
20 gave, so thank you.

21 MR. BROOKMAN: And I'm sure the Department will  
22 welcome additional comments just that same way in writing. Bob.

23 MR. FREERKS: I'm not going to comment whether or  
24 not we should set a tight or loose sulfur spec but there is an  
25 awful lot of pressure from the engine manufacturers to reduce

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1 sulfur down to the lowest level possible for durability of  
2 nitrogen oxide traps which are poisoned by sulfur and I think  
3 their input should be considered when considering the sulfur  
4 specs and since they are going to be the main beneficiary or  
5 burden bearer for the sulfur in terms of emissions, their view  
6 probably is the most important.

7 MR. BROOKMAN: And have we received comments from  
8 them?

9 MR. GOODMAN: No, they've been invited and we  
10 haven't.

11 MR. BROOKMAN: Marc Goodman, the answer is no, so I  
12 wonder if there's some way to get the engine trap manufacturers,  
13 is it?

14 MR. FREERKS: The engine manufacturers and the trap  
15 manufacturers all are going to be integral in the emissions-out  
16 regulations and the durability of what 140,000 miles for heavy  
17 duty trucks?

18 MR. BROOKMAN: Well, if any of you have access to  
19 them, perhaps you could encourage them, as I know the Department  
20 will be following up with them as well to send their comments to  
21 the Department of Energy. Other comments? Do you have some  
22 additional criteria including benefits? We've described some and  
23 we've certain described sulfur. Density, we referenced earlier  
24 in the day. We've -- Steve, I think was talking about -- or Bob  
25 was saying it's going to meet ASTM. Steve also said that.

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1 Other -- as you look at this list, other comments  
2 that we have not covered already? No additional comments on  
3 what's there? Have we adequately addressed the issue of  
4 paraffins, the different kinds of paraffins? You've arrayed them  
5 for us, in terms of, you know, the EPA fundamentals on their  
6 toxicity?

7 MR. STORK: Yeah. Kevin Stork here. I want to  
8 step back a minute. I was thinking about the sulfur issue again,  
9 and I think it's worth pointing out that whatever sulfur spec is  
10 chosen in this process, be it one PPM, 10 PPM or whatever, we are  
11 still only talking about EPAAct designation fuels which is maybe  
12 one-tenth of one percent of fuels. So in response, in a sense,  
13 to Bob there's really nothing that would prevent the use of  
14 Syntroleum product as a diesel fuel in the broad market, wherein  
15 you know, 15 PPM, however you get there including by blending, is  
16 a desirable property and I fear sometimes in this process, we may  
17 be really missing the forest for some of not just trees but some  
18 of the smallest saplings imaginable.

19 MR. BROOKMAN: Additional comments? Nothing  
20 additional on this slide, I'm going to move on if not. We're  
21 getting towards -- we're making good headway with this. We've  
22 got about one, two, three, five sets of issues left for those of  
23 you that are wondering how we're doing. Linda Bluestein.

24 MS. BLUESTEIN: Linda Bluestein. I thought that  
25 the stakeholders here did a pretty good job of addressing that

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1 first bullet earlier in the day, so I'm not -- I think we can --  
2 unless somebody wants to make another comment, we could probably  
3 skip over it.

4 MR. BROOKMAN: Additional comments? Okay, we're  
5 moving on. I see heads nodding. On to would low density  
6 Fischer-Tropsch diesel fuels cause power loss at fleets that  
7 would compensate for timing changes at the expense of emissions,  
8 we've heard -- someone mentioned that earlier today.

9 MR. GOODMAN: They mentioned that some research was  
10 being done and the results will be available sometime a year,  
11 year and a half from now.

12 MR. BROOKMAN: Okay, okay. Additional comments on  
13 that issue specifically? Any other thoughts on whether that's  
14 going to happen or not?

15 MR. SOWARDS: Yeah, we solicited some comment from  
16 Detroit Diesel, who has publicly stated that with some of their  
17 current as well as advanced engine designs, that they can take  
18 advantage of the emission timings and not have any negative  
19 effect as far as fuel economy as well as any additional negative  
20 effect or with regards to emissions.

21 MR. BROOKMAN: That was David Sowards. Thank you,  
22 David. Additional comments on that one? Marc Goodman?

23 MR. GOODMAN: You said that's with their current  
24 and future generation diesels, is that what you're saying?

25 MR. SOWARDS: Yes.

1 MR. BROOKMAN: Some engine manufacturers or one.

2 Did you say it was Cummins? Thank you, Detroit.

3 MR. SOWARDS: These are public comments by Detroit  
4 Diesel.

5 MR. BROOKMAN: And change, timing, no impact.  
6 That's kind of like that. Okay, I'm going to move on.

7 MR. GOODMAN: I think we've covered all that.

8 MR. BROOKMAN: Additional comments on this slide?  
9 Greenhouse gas emissions options, which control option should DOE  
10 adopt if it makes an FTD designation? You see them there, a  
11 range. No control, designate only FTD from class meeting process  
12 energy limits, designate only FTD from plants exporting steam,  
13 electricity or from flared gas. We've heard already several  
14 advocates for no control, right? Other comments? No additional  
15 comments on this?

16 MR. STORK: I have a comment, Kevin Stork, DOE.  
17 This isn't actually directly about this and I realize I missed  
18 the slide in which process energy limits were discussed but I was  
19 curious to know whether there's been any type of consensus about  
20 exactly where to draw the boundaries in defining energy process  
21 limits and to that end, I would put my vote in with the middle  
22 option of correlating it with process energy. I guess I'd go a  
23 little further and suggest that you know, unless it's -- I think  
24 you may be sort of entering a morass by considering process  
25 energy limits unless there is some sort of definition that I

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1 don't know of.

2 MR. WANG: Yeah, that's why --

3 MR. BROOKMAN: Michael Wang.

4 MR. WANG: Michael Wang from Argonne. That was the  
5 comment I had with Barry's comment on energy efficiency basis.

6 MR. BROOKMAN: Okay, we heard from other  
7 commentators, other persons during the day that they were worried  
8 about -- they didn't say entering a morass but they said it would  
9 be very difficult. Right? Other comments on this -- on this  
10 slide?

11 Oxygenate issues. We've already spent quite a bit  
12 of time on this as well. Additional comments on this? Do you  
13 want to get up and stretch for a second? We're almost there.  
14 Okay. Additive issues, any special additive requirements? We've  
15 acknowledged that ASTM is going to be coming up with their  
16 specification and that addresses the bulk of the additive issues,  
17 would it not?

18 MR. WOODWARD: Steve Woodward with Syntroleum. I  
19 think additive issues have a special focus as to lubricity  
20 because it is an area that has been identified to be one that  
21 needs to be addressed, but I think the broader issue is, is that  
22 additives are added to all diesel fuels in one form or another  
23 and that we shouldn't break that mold, that the fuel should be  
24 designated and whatever specifications, performance criteria we  
25 decide on the additives should be a commercial issue.

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1 MR. BROOKMAN: Okay, a commercially designated  
2 issue. Other comments on the additive issue? Gregg?

3 MR. SKLEDAR: Gregg Skledar with Sasol Chevron, I  
4 think the other thing to note the lubricity is specifically a  
5 sulfur issue and that the entire industry is moving to a low  
6 sulfur fuel and so that's going to be addressed for the whole  
7 industry and like I said, it's a commercial issue that is already  
8 well understood and there's additives out there to deal with it.

9  
10 MR. BROOKMAN: Okay, that is the end of the  
11 specific questions that we had listed here. I refer to my agenda  
12 and I don't think -- we wanted to provide an opportunity to --  
13 for other people to make final comments, raise additional issues,  
14 bring thoughts to the table that haven't been stated already.  
15 We've had a good conversation today. We've covered a tremendous  
16 amount of ground. My thanks at the outset right now to the  
17 presenters for their additional comments. Yes, please.

18 MR. COLVILLE: One comment I was going to make, I  
19 think it was when Linda was making her presentation this morning,  
20 was I right in thinking the one slide you were going to return to  
21 was the next steps timing?

22 MR. BROOKMAN: Yes, which we will do.

23 MR. COLVILLE: Sorry.

24 MR. BROOKMAN: We'll return to those. Thank you,  
25 though, for quing us in that direction. Additional comments,

1 thoughts, ideas, specifics that we haven't covered during the  
2 span of the day today?

3 MS. BLUESTEIN: Linda Bluestein from DOE. I think  
4 this has been really useful for us. You know we had a lot of  
5 issues that we were looking at and that we looked at and looked  
6 at and maybe overlooked as some of them, and I think you know,  
7 somewhere between over-regulating and under-regulating there's a  
8 middle ground, and you know, I hope that we can do the right  
9 thing and work with the folks in this room to achieve something  
10 that is desirable from the public viewpoints as well as help  
11 foster industry along.

12 And I guess maybe I can just get back to that last  
13 slide about what our next steps are and before I do that, I do  
14 want to thank everybody for your thoughtful comments and  
15 information, particularly the petitioners that have kind of been  
16 submitting data to us, some for the last two or three years. We  
17 really appreciate your fortitude in sticking it out.

18 At any rate, under our next steps, what we have to  
19 do is go back and review these workshop proceedings and comments  
20 that you'll be submitting through November 15th of 2002 and then,  
21 you know, we're going to try to make a decision on whether to go  
22 forward with the designation. Of course, that will -- if we  
23 decide to go forth positively, that will involve figuring out,  
24 you know, what we want our rule to look like and as you can see,  
25 we have a lot of different issues to sift through. So that will

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1 take some time.

2 If it's positive, I really hope that we can have a  
3 NOPR draft written by the spring of '03 and then it will be  
4 subject to a lateral review within DOE but also I believe that  
5 I've heard that there's also a three-month OMB review period that  
6 the rulemaking has to undergo, so and that already there is about  
7 six months between comments on the NOPR and the OMB review. And  
8 then if we're really lucky and all of that goes smoothly, you  
9 know, maybe we're looking at winter '03 or early '04 some time  
10 for our final rulemaking.

11 MR. BROOKMAN: I can't hear you.

12 PARTICIPANT: It says winter '04. She just said  
13 winter '03.

14 MR. BLUESTEIN: Right, winter '03 or winter '04, I  
15 guess, is winter. Early '04.

16 MR. GOGUEN: Steve Goguen here, DOE. Way back in  
17 the beginning of this I gave a little presentation and to put it  
18 in the context, we have two program elements in our fuels group  
19 and the first being technology development and the second being  
20 our regulatory process. And it kind of creates an interesting  
21 situation in our office where sometimes Linda and I have to think  
22 of firewalls between us because I can't -- you know, being that  
23 we do technology and development, and also on the regulatory  
24 side, it's hard for us to talk to people if we're in the middle  
25 of our regulatory process with them and so forth and so on. But

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1 I think we do a good job at it.

2 But I would like to just add here that as Kevin  
3 had pointed out, we are outside of the regulatory side of things,  
4 on the R and D side of things, we have an extreme interest in  
5 your product as a potential, as a blending agent in diesel fuel.

6 So, you know, there's two sides to the house and we're not  
7 opposed to each other at all. It's just that there's certain  
8 rules and regs and there's certain benefits to being an EPA  
9 designated fuel and I wish you all the luck in the world to  
10 everybody here and I know the process will be done fairly and you  
11 know, what you get from that will be of benefit to you, I hope.  
12 And I hope that also on the flip side, on the R and D side you  
13 realize that we have a strong interest in your fuel as a  
14 potential blending agent in diesel fuel.

15 MS. BLUESTEIN: I think we're going to let  
16 everybody go now. So I do really appreciate all of your -- the  
17 information you submitted, for showing up and sticking it out  
18 with us all day. I think we had really good attendance at the  
19 meeting, great feedback from the stakeholders and we will take  
20 all your information and we will also hold you to getting us this  
21 data if you're on the hook for it and we might bother you if you  
22 don't get it to us in a timely way. But at any rate, we have all  
23 your phone numbers and e-mail addresses so we may be following up  
24 with you and I hope you also feel free to keep the communication  
25 open both ways.

1 Call us if you need to have your questions answered  
2 and we will do our best to work with you.

3 MR. BROOKMAN: I see one additional question.

4 MR. WOODWARD: Yes, Linda, I have one question.  
5 The official docket, how would one avail themselves of the  
6 information that has been placed in that docket?

7 MR. BLUESTEIN: The official docket is on our  
8 website which is in the -- I mean, you have availability to  
9 everything we have in our docket on the website.

10 MR. WOODWARD: What about all the comments which  
11 may have been received by parties that aren't represented here  
12 today?

13 MS. BLUESTEIN: We will put all of those on the  
14 website, every single one.

15 MR. WOODWARD: Okay.

16 MR. BROOKMAN: Let's list the website.

17 MS. BLUESTEIN: Okay, it's out -- I'm sorry, the  
18 website is [ott.doe.gov/epact/fuel\\_pet.shtml](http://ott.doe.gov/epact/fuel_pet.shtml) and actually that's  
19 sort of the website for the whole fuel petitions program. You  
20 can go on there and click. There's a little box on there to get  
21 right into the electronic docket.

22 MR. BROOKMAN: Thanks to all of you, travel safely.

23

24 (Whereupon, at 4:11 p.m. the above entitled matter  
25 concluded.)

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